

Haier SERVICE MANUAL

Order No.AC1108S003V0

Wall mounted Type DC Inverter EK-Series Model No HSU24VHG(DB)-G&W



indoor unit and remote controller



outdoor unit



WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

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1. Introduction

1.1 Safety Cautions

Be sure to read the following safety cautions before conducting repair work.

The caution items are classified into “Warning” and “Caution”. The “Warning” items are especially important since they can lead to death or serious injury if they are not followed closely. The “Caution” items can also lead to serious accidents under some conditions if they are not followed. Therefore, be sure to observe all the safety caution items described below.

About the pictograms

△ This symbol indicates an item for which caution must be exercised.

The pictogram shows the item to which attention must be paid.

○ This symbol indicates a prohibited action.






The prohibited item or action is shown inside or near the symbol.







● This symbol indicates an action that must be taken, or an instruction.

The instruction is shown inside or near the symbol.

After the repair work is complete, be sure to conduct a test operation to ensure that the equipment operates normally, and explain the cautions for operating the product to the customer.



1.1.1 Caution in Repair


Warning	
Be sure to disconnect the power cable plug from the plug socket before disassembling the equipment for a repair. Working on the equipment that is connected to a power supply can cause an electrical shock. If it is necessary to supply power to the equipment to conduct the repair or inspecting the circuits, do not touch any electrically charged sections of the equipment.	
If the refrigerant gas discharges during the repair work, do not touch the discharging refrigerant gas. The refrigerant gas can cause frostbite.	
When disconnecting the suction or discharge pipe of the compressor at the welded section, release the refrigerant gas completely at a well-ventilated place first. If there is a gas remaining inside the compressor, the refrigerant gas or refrigerating machine oil discharges when the pipe is disconnected, and it can cause injury.	
If the refrigerant gas leaks during the repair work, ventilate the area. The refrigerant gas can generate toxic gases when it contacts flames.	
The step-up capacitor supplies high-voltage electricity to the electrical components of the outdoor unit. Be sure to discharge the capacitor completely before conducting repair work. A charged capacitor can cause an electrical shock.	
Do not start or stop the air conditioner operation by plugging or unplugging the power cable plug. Plugging or unplugging the power cable plug to operate the equipment can cause an electrical shock or fire.	

Warning	
Do not repair the electrical components with wet hands. Working on the equipment with wet hands can cause an electrical shock.	
Do not clean the air conditioner by splashing water. Washing the unit with water can cause an electrical shock.	
Be sure to provide the grounding when repairing the equipment in a humid or wet place, to avoid electrical shocks.	
Be sure to turn off the power switch and unplug the power cable when cleaning the equipment. The internal fan rotates at a high speed, and cause injury.	
Do not tilt the unit when removing it. The water inside the unit can spill and wet the furniture and floor.	
Be sure to check that the refrigerating cycle section has cooled down sufficiently before conducting repair work. Working on the unit when the refrigerating cycle section is hot can cause burns.	
Use the welder in a well-ventilated place. Using the welder in an enclosed room can cause oxygen deficiency.	



1.1.2 Cautions Regarding Products after Repair


Warning	
Be sure to use parts listed in the service parts list of the applicable model and appropriate tools to conduct repair work. Never attempt to modify the equipment. The use of inappropriate parts or tools can cause an electrical shock, excessive heat generation or fire.	
When relocating the equipment, make sure that the new installation site has sufficient strength to withstand the weight of the equipment. If the installation site does not have sufficient strength and if the installation work is not conducted securely, the equipment can fall and cause injury.	
Be sure to install the product correctly by using the provided standard installation frame. Incorrect use of the installation frame and improper installation can cause the equipment to fall, resulting in injury.	For integral units only
Be sure to install the product securely in the installation frame mounted on a window frame. If the unit is not securely mounted, it can fall and cause injury.	For integral units only


Warning	
<p>Be sure to use an exclusive power circuit for the equipment, and follow the technical standards related to the electrical equipment, the internal wiring regulations and the instruction manual for installation when conducting electrical work.</p> <p>Insufficient power circuit capacity and improper electrical work can cause an electrical shock or fire.</p>	
<p>Be sure to use the specified cable to connect between the indoor and outdoor units. Make the connections securely and route the cable properly so that there is no force pulling the cable at the connection terminals.</p> <p>Improper connections can cause excessive heat generation or fire.</p>	
<p>When connecting the cable between the indoor and outdoor units, make sure that the terminal cover does not lift off or dismount because of the cable.</p> <p>If the cover is not mounted properly, the terminal connection section can cause an electrical shock, excessive heat generation or fire.</p>	
<p>Do not damage or modify the power cable.</p> <p>Damaged or modified power cable can cause an electrical shock or fire. Placing heavy items on the power cable, and heating or pulling the power cable can damage the cable.</p>	
<p>Do not mix air or gas other than the specified refrigerant (R-410A / R22) in the refrigerant system.</p> <p>If air enters the refrigerating system, an excessively high pressure results, causing equipment damage and injury.</p>	
<p>If the refrigerant gas leaks, be sure to locate the leak and repair it before charging the refrigerant. After charging refrigerant, make sure that there is no refrigerant leak.</p> <p>If the leak cannot be located and the repair work must be stopped, be sure to perform pump-down and close the service valve, to prevent the refrigerant gas from leaking into the room. The refrigerant gas itself is harmless, but it can generate toxic gases when it contacts flames, such as fan and other heaters, stoves and ranges.</p>	
<p>When replacing the coin battery in the remote controller, be sure to disposed of the old battery to prevent children from swallowing it.</p> <p>If a child swallows the coin battery, see a doctor immediately.</p>	

Caution	
Installation of a leakage breaker is necessary in some cases depending on the conditions of the installation site, to prevent electrical shocks.	
Do not install the equipment in a place where there is a possibility of combustible gas leaks. If a combustible gas leaks and remains around the unit, it can cause a fire.	
Be sure to install the packing and seal on the installation frame properly. If the packing and seal are not installed properly, water can enter the room and wet the furniture and floor.	For integral units only

1.1.3 Inspection after Repair

Warning	
Check to make sure that the power cable plug is not dirty or loose, then insert the plug into a power outlet all the way. If the plug has dust or loose connection, it can cause an electrical shock or fire.	
If the power cable and lead wires have scratches or deteriorated, be sure to replace them. Damaged cable and wires can cause an electrical shock, excessive heat generation or fire.	

Warning	
Do not use a joined power cable or extension cable, or share the same power outlet with other electrical appliances, since it can cause an electrical shock, excessive heat generation or fire.	

Caution	
Check to see if the parts and wires are mounted and connected properly, and if the connections at the soldered or crimped terminals are secure. Improper installation and connections can cause excessive heat generation, fire or an electrical shock.	
If the installation platform or frame has corroded, replace it. Corroded installation platform or frame can cause the unit to fall, resulting in injury.	
Check the grounding, and repair it if the equipment is not properly grounded. Improper grounding can cause an electrical shock.	
Be sure to measure the insulation resistance after the repair, and make sure that the resistance is 1 M ohm or higher. Faulty insulation can cause an electrical shock.	
Be sure to check the drainage of the indoor unit after the repair. Faulty drainage can cause the water to enter the room and wet the furniture and floor.	

2. List of Functions

Category	Functions	HSU24VHG(DB)-G&W
Healthy negative ion	make your room full of an abundance natural negative ions.	N
Child lock	Avoid the child's wrong operation on the remote controller	Y
3D air flow	The 3D airflow is able to deliver the airflow horizontally and vertically.	N
24Hour timer	Use the timer function to set on,or off,or from on to off,or from off to on	Y
Easy clean design	The panel is easy to wash and the airflow vents can be detached easily	Y
Intelligent air	With twin-blade technology ,the airflow can be adjusted not to blow directly	Y
Anti-mold filter	Catches most small particles and remove unpleasant odors effectively.	Y
Sleep mode	The setting temprature and the indoor noise can be adjusted to a more comfortable level when you set the "sleep mode"during night sleep	Y
4 Fan setting	Slect the fan speed LO,MED,HI,AUTO	Y
Auto mode	adjust the last fixed operation mode automatically.	Y
Power mode	Quick cooling or heating	Y
Soft mode	lower noise operation condition	Y
Constant temperature dehumidification	Make dehumidifying in the room while keeping the constant temperature inside	N

Note: Y: Holding Functions

N : No Functions

Model			HSU24VHG(DB)-G&W	
			Cooling	Heating
Capacity Rated (Min.~Max.)	kW	2.0~6.9~7.4	2.5~7.3~7.7	
	Btu/h	6800~23600~25200	8500~25000~26200	
	kcal/h	1720~5975~6364	2150~6330~6622	
Moisture Removal	L/h	3.0	—	
Running Current (Rated)	A	9.7	10.2	
Power Consumption Rated (Min.~Max.)	W	540~2120~2660	640~2230~2770	
Power Factor	%	92	92	
COP Rated (Min.~Max.)	BTU/(h.W)	11.1	11.39	
Piping Connections	Liquid	inches	3/8	
	Gas	inches	5/8	
	Drain	inches	0.63	
Heat Insulation		Both Liquid and Gas Pipes		
Max. Interunit Piping Length	inches	38.74		
Max. Interunit Height Difference	inches	23.23		
Chargeless	inches	15.5		
Amount of Additional Charge of Refrigerant	g/m	50		
Indoor Unit				
Front Panel Color		White		
Air Flow Rate	m³/min(cfm)	H	18.3	18.5
		M	15	15.6
		L	11.7	12.7
		SL	-	-
Fan	Type		Cross Flow Fan	
	Motor Output	W	16	
	Speed	Steps	4 Steps, Silent, Auto	
Air Direction Control		Right, Left, Horizontal, Downward		
Air Filter		Removable / Washable / Mildew Proof		
Running Current (Rated)	A	0.15	0.15	
Power Consumption (Rated)	W	33	33	
Power Factor	%	96	96	
Temperature Control		Microcomputer Control		
Dimensions (H×W×D)	inches	13X45X10		
Packaged Dimensions (H×W×D)	inches	15X49X14		
Weight	lbs	79		
Gross Weight	lbs	95		
OperationSound	H/M/L	dBA	47/44/41	
Sound Power	H	dBA	57	

Outdoor Unit			HSU-24HEG03/R2(DB)	
Casing Color			White	
Compressor	Type		rotary Compressor	
	Model		C-6RVN103H0T	
	Motor Output	W	1000	
RefrigerantOil	Model		FV50BX	
		pints	0.62	
Refrigerant	Model		R410a	
	Charge	pounds	4.6	
Air Flow Rate	m³/min		48.3	48.3
(H/L)	cfm		1075	1075
Fan	Type		Propeller	
	Motor Output	W	40	
Running Current (Rated)		A	9.7	10.2
Power Consumption (Rated)		W	2120	2230
Power Factor		%	98	98
Starting Current		A	8	
Dimensions (H×W×D)		inches	29X34X12	
Packaged Dimensions (H×W×D)		inches	32X39X17	
Weight		lbs	111	
Gross Weight		lbs	119	
OperationSound	H/L	dBA	56	
Sound Power	H	dBA	66	

Note: The data are based on the conditions shown in the table below.

Cooling	Heating	Piping Length
Indoor ; 27°CDB/19°CWB	Indoor ; 20°CDB	5 m
Outdoor ; 35°CDB/24°CWB	Outdoor ; 7°CDB/6°CWB	

Conversion Formulae
kcal/h=kW×860
Btu/h=kW×3414
cfm=m³/min×35.3

4. Printed Circuit Board Connector Wiring Diagram

4.1: Indoor unit Connectors

Connectors

PCB(1) (Control PCB) For HSU-24HEG03/R2(DB)

- 1) CN9 Connector for fan motor
- 2) CN6 Connector for heat exchanger thermistor and Room temperature thermistor
- 3) CN5 Connector for UP&DOWN STEP motor
- 4) CN21 Connector for power N wire
- 5) CN22 Connector for power L
- 6) CN7 Connector for display board
- 7) CN23 Connector for communicate between the indoor board and the outdoor board
- 8) CN35 Connector for long-range control

Note: Other designations

PCB(1) (INdoor Control PCB)

- 1) SW1 Connector for Forced operation ON / OFF switch
- 2) SW2 1 Select remote code A or B, 2 Select 25 or 35, 3 Select room card able or disable
- 3) SW4 Select 20 or other, if select 20, SW2 must select 25(ON)
- 4) RV1 Varistor
- 5) FUSE1 Fuse 3.15A/250VAC

4.2: outdoor unit

Connectors

PCB(1) (Control PCB)

- 1) CN1, CN2 Connector for power N and L
- 2) CN3, CN8 Connector for ground
- 3) CN23 Connector for DC POWER 15V and 5V to the module board
- 4) CN9, CN10 Connector for CN9, CN8 on the module board
- 5) CN22 Connector for fan motor
- 6) CN11 Connector for four way valve coil
- 7) CN17, CN18, CN19, CN20, CN21, CN47 Connector for thermistors
- 8) CN24 Connector for communicate between the control board and the module board
- 9) CN28, CN25 Connector to P and N of the module board
- 10) CN14 Connector for communicate between indoor and outdoor unit
- 11) CN15, CN16 Connector for electric expansion valves

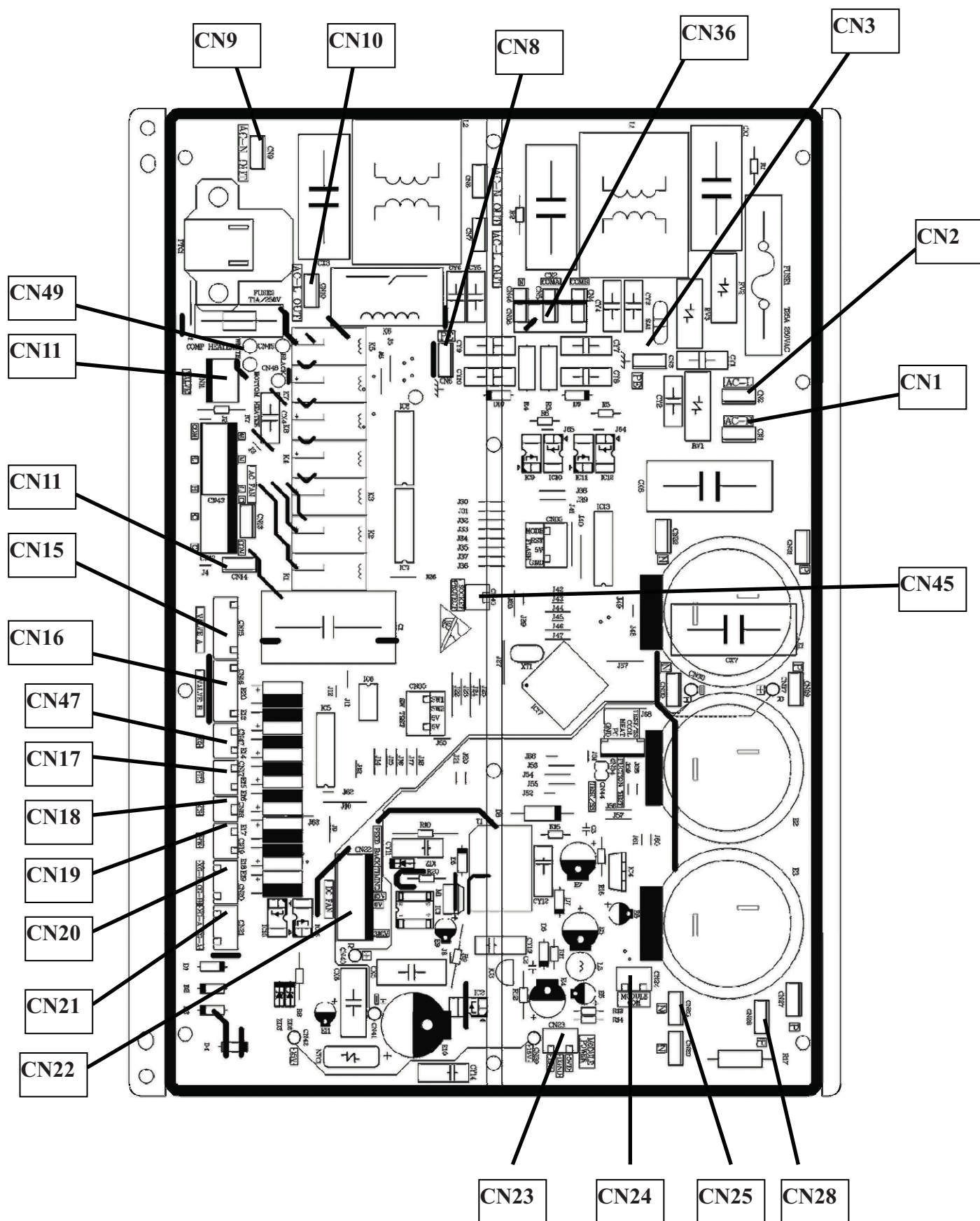
PCB(2) (module PCB)

- CN11 Connector for the DC power 5V and 15V from the control PCB
- CN10 Connector for communicate between the control board and the module board
- P(CN8), N(CN9) Connector for capacitance board
- LI (CN3), LO(CN4) Connector for reactor
- AC_L(CN1), AC_N(CN2) Connector for control board
- CN5, CN6, CN7 Connector for the U, V, W wire of the compressor

Note: Other Designations

PCB(1) (Control PCB)

- 1) FUSE 1, (25A, 250VAC) FUSE 2(1A, 250VAC)
- 2) LED 1 keep light representative normal, if keep flash interval representative trouble Alarm
- 3) RV1, RV2, RV3 Varistor



5.Functions and Control

5.1 Main functions and control specification of indoor unit

5.1.1 Automatic operation

When the running mode is turned to automation after starting the system, the system will first determine the running mode according to the current room temperature and then will run according to the determined mode. Tr in the following selection conditions means room temperature, Ts means setting temperature, Tp means temperature of indoor coil pipe

Tr \geq 83°F Choose Cooling Mode

Tr<83°F Choose Heating Mode

After turning to the automation mode, the running mode can be switched between cooling mode, fan mode and heating mode according to the change of the indoor ambient temperature. But the automatic conversion between cooling mode and heating mode must be conducted after 15 minutes.

5.1.2 Cooling operation mode

Temperature control range: 60°F---105°F

Temperature difference: $\pm 12^{\circ}\text{F}$

* Control features: When Tr(input airflow)>Ts(set temperature)°F, the compressor will be opened,the indoor fan will operate at the set speed and the mode signal will be sent to the outdoor system. When Tr (input airflow) <Ts (set temperature)°F , the compressor will be opened,the indoor fan will operate at the set speed and the mode signal will be sent to the outdoor system. The system will keep the original status if Tr= Ts.

Airflow speed control: (temperature difference 12°F)

Automatic: When Tr \geq Ts+ 19°F,high speed.

When Ts+12°F \leq Tr<Ts+19°F, medium speed

When Tr<Ts+12°F, low speed

When the sensor is off, low speed

When the airflow speed has no delay from the high to low switching, the speed should be delayed for 3 minutes (remain at high speed for 3 minutes.) before the next switch.

Manus: When the system is operating, you can set the high, medium or low speed manually. (When the sensor is on or off, the system will change the speed 2 seconds after receiving the signal.)

*Airgate location control: the location for the airgate can be set according to your needs.

*Defrosting function: preventing the frosting on the indoor heat exchanger (when cooling or demoisture). When the compressor works continuously for 1/6 minutes (adaptable in EEPROM) and the temperature of the indoor coils has been below zero centigrade for 10 seconds, the compressor will be stopped and the malfunction will be recorded in the malfunction list. The indoor system will continue to run. When the temperature of the indoor coil is raised to 31°F, the compressor will be restarted again (the prerequisite of 3 minutes' delay should be satisfied.)

* timing system on/off function.

* Dormant control function.

5.1.3 Demoisture mode.

* temperature control range: 60---105 °F

* temperature difference: $\pm 12^{\circ}\text{F}$

Control feature: send the demoisture signal to the outdoor system.

When $\text{Tr} > \text{Ts} + 15^{\circ}\text{F}$ the compressor will be turned on, the indoor fan will operate at the set speed.

When Tr is between the Ts and $\text{Ts} + 15^{\circ}\text{F}$, the outdoor system will operate at the high demoisture frequency for 10 minutes and then at the low demoisture mode for six minutes. The indoor fan will operate at low speed.

When $\text{Tr} < \text{Ts}$, the outsystem will be stopped, the indoor fan will be stopped for 3 minutes and then turned to the low speed option.

All the frequency converses have a $\pm 12^{\circ}\text{F}$ difference.

* Wind speed control: Automatic:

When $\text{Tr} \geq \text{Ts} + 25^{\circ}\text{F}$, high speed.

When $\text{Ts} + 19^{\circ}\text{F} \leq \text{Tr} < \text{Ts} + 25^{\circ}\text{F}$, medium speed.

When $\text{Ts} + 15^{\circ}\text{F} \leq \text{Tr} < \text{Ts} + 25^{\circ}\text{F}$, low speed.

When $\text{Tr} < \text{Ts} + 15^{\circ}\text{F}$, light speed.

If the outdoor fan stopped, the indoor fan will be paused for 3 minutes.

If the outdoor fan stopped for more than 3 minutes and the outdoor system still operates, the system will be changed into light speed mode.

When the airflow speed has no delay from the high to low switching, the speed should be delayed for 3 minutes (remain at high speed for 3 minutes.) before the next switch.

Manual: When the sensor is off or $\text{Tr} < \text{Ts} + 19^{\circ}\text{F}$ the manual operation can not be made. (obligatory automatic operation.)

* Airgate location control: the location for the airgate can be set according to your needs.

* Defrosting function: preventing the frosting on the indoor heat exchanger (when cooling or demoisture). When the compressor works continuously for 1/6 minutes (adaptable in EEPROM) and the temperature of the indoor coils has been below zero centigrade for 10 seconds, the compressor will be stopped and the malfunction will be recorded in the malfunction list. The indoor system will continue to run. When the temperature of the indoor coil is raised to 31°F , the compressor will be restarted again (the prerequisite of 3 minutes' delay should be satisfied.)

* coil protection (synchronic overheating protection) are installed for the four directions latch malfunctions when demoisturing.

* timing system on/off function.

* Dormant control function.

5.1.4 Heating operation mode.

* temperature control range: 60---105 °F

* temperature difference: $\pm 12^{\circ}\text{F}$

* control feature: the temperature compensation is automatically added and the system will send the heating signals to the outdoor system.

If $\text{Tr} < \text{Ts}$, the outdoor compressor is turned on, the indoor fan will be at the cold air proof mode.

If $\text{Tr} > \text{Ts} +$, the outdoor system is turned off, the indoor fan will be at the heat residue sending mode.

If $\text{Tr} < \text{Ts} +$, the outdoor system will be turned on again, the indoor fan will be at the cold air proof mode.

* Indoor fan control

manual control: You can choose high, medium, low and automatic speed control.

Automatic: When $T_r < T_s$, high speed.

When $T_s \leq T_r \leq T_s + 15^\circ\text{F}$, medium speed.

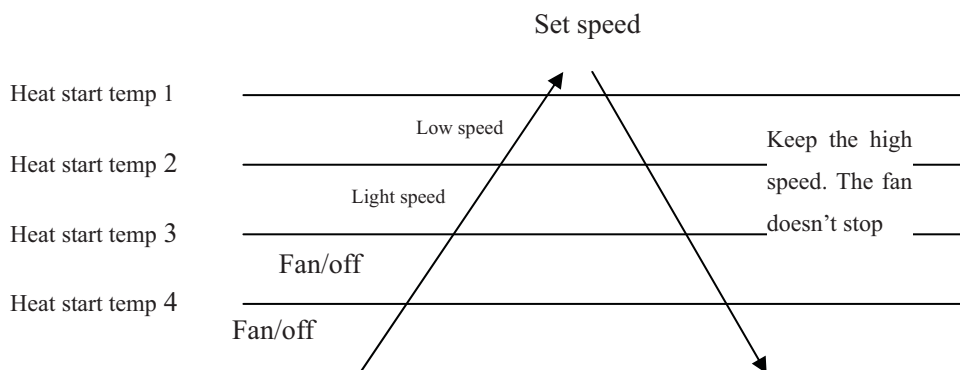
When $T_r > T_s + 15^\circ\text{F}$, low speed.

When the airflow speed has no delay from the high to low switching, the speed should be delayed for 3 minutes (remain at high speed for 3 minutes.) before the next switch.

*Airgate location control: the location for the airgate can be set according to your needs.

Coldair proof operation

1. The indoor operation within 4 minutes after the start up is as the following diagram, the air speed can be raised only after the speed has reached a certain level.



2. 4 minutes after the start up of the indoor fan, the light airflow and the low airflow will be turned to the set speed airflow.

3. In the cold air proof operation, the fan won't stop after the start up.

4. During the cold air proof operation, the indoor system will continuously send 'indoor high speed' signals to the outdoor system.

* Residue heat sending. The indoor fan will send the residue heat at a low speed for 12 seconds.

If other conditions are satisfied, when the compressor stops, the indoor system will operate at a light speed. The indoor fan will stop when the coil temperature is below the 'heat start temp 4'.

* Defrosting. When the system receives the defrosting signal from outdoors, the indoor fan will stop and the indoor temperature display won't change. At the time, any indoor coil malfunctions will be neglected. When the outdoor defrosting finishes, the coil malfunction will still be neglected until the compressor has been started up for 30 seconds. The indoor temperature display will not change and the system operates at the cold air proof mode.

* Automatic heating temperature compensation: when the system enters the heating mode, the temperature compensation (4) will be added. When the status is switched off, the compensation will be erased.

5.1.5 strength operation

a. the system enters the mode after receiving the 'strength signal'.

Send strength operation signal to the outdoor system.

The mode change finishes the strength operation.

Entering 'mute', you can have normal operation or signal control such as timing to finish the strength operation.

When the system is at the automatic option with the strength/ mute function, if the system enters the cooling mode, the cooling strength/ mute function will be offered; if the system enters the heating

mode, then the heating strength/ mute function will be offered; if the system enters the airflow mode, there will be no strength/ mute function.

5.1.6 Mute operation

the system enters the mode after receiving the 'mute signal'.

- a. Mute heating: the airflow speed is slight, the system sends the mute signal to the outdoor system.
- b. mute cooling: the airflow speed is slight, the system sends the mute signal to the outdoor system.

When the compressor operates, the airflow speed is mute speed. EEPROM is adaptable.

Mute operation can not work under the demoisturing and airflow-sending operation.

5.1.7 Air refreshing

After receiving the signal from the remote control,(HV series: the background light of the 'health' logo is green. HS series: the 'health' indicator will be lighted). If the fan operates, the negative ion generator operates to realize the negative sending function.

If the indoor fan stops, the negative ion generator is turned off.

When the negative ion generator is turned off, if the air refreshing system is turned on, the negative ion generator will be turned on when the fan operates.

5.1.8 Timing.

You can set 24 hours' on/off timing accordingly. After the setting, the timing indicator will be lightened. Also, the light will be turning off after the timing is finished. The followings are several timing methods.

1.system /on timing: The timing indicator will be lightened and the indoor system is under the waiting mode. The light will be turned off when the timing is finished and the rest of the system will operate under a normal condition. The timing starts since the last reception of the timing signal. You can have the dormancy setting under the timing mode, the order of your settings will be operated according to the timing settings.

2.system /off timing: When the system is turned on, the timing indicator is lightened, the rest of the system will operate under a normal condition. When set time comes, the indicator light will be turned off and the system will be turned off. If you have set the dormant functions, the order of your settings will be operated according to the timing settings.

3 system /on and off timing: The settings will be completed according to the orders.

5.1.9 Dormant operation

The dormant timing is an eight hours unadaptable one. The timing signs are shown on the V series board. (RC series show the dormant signal, the timing light is lighted on the 6 lights board).

2.1 Under the cooling/ demoisture operation, after the setting of the dormant operation, the set temperature will be raised for 1 centigrade after 1 hour's operation and will be raised for 1 centigrade 1 hour later. The system will keep this status for 6 hours and then close.

2.2 Under the heating mode, after the setting of the dormant operation, the set temperature will fall 2 centigrades after 1 hour's operation and will fall 2 centigrades 1 hours later. 3 hours after the preceding operations, the set temperature will be raised for 1 centigrade and the system will keep this status for 3 hours and then close down.

2.3 During the dormant time, except the change of the system mode or a new press on the dormant setting keys, the timing of the 8 hours dormancy will take the first timing as the start time, any presses on other keys will not affect the original timing.

2.4 Indoor fan control under the dormant operation.

If the indoor fan is at the high speed before the dormant operation setting, the speed will be turned to medium after the setting. If the fan is at the medium speed before the dormant setting, the speed will be turned to low after the setting. If the fan is at the low speed before the dormant setting, the speed will not change.

5.1.10 Urgent on/off input

Press the urgency button the buzzer will ring. The system will enter the automatic mode if you don't press the button for more than 5 seconds.

Under the system off mode, if you press the urgency key for 5 to 10 seconds, the system will start the test operation.

Under the system off mode, If you press the urgency key for 10 to 15 seconds, the display screen will show the resume of the last malfunction.

If the system is under operation, the press on the urgency key will stop it.

Under the system off mode, the display screen will show automatic running sign.

Under the system off mode, the system will not receive the remote control signal if the press on the urgency key doesn't last for 15 seconds or if the key is loosened.

Urgency operation: If you press the urgency key for less than 5 seconds, the buzzer will ring when you press the on/off key. The system will enter the urgency operation when the urgency key is loosened.

The urgency operation is fully automatic.

Test operation.

The inlet temperature sensor doesn't work, the indoor fan and the indoor air direction board motor works synchronically. High speed airflow, cooling, outdoor system on, etc, will send the ambient temperature 30 centigrade and coil temperature 16 centigrade information to the outdoor system.

Test operation

The defrost protection of the evaporator doesn't work.

The temperature control doesn't work.

The test operation will be finished in 30 minutes.

The test operation can be stopped by the relative commands from the remote control.

5.1.11 Low load protection control

In order to prevent the frosting of the indoor heat interaction device, the outdoor system will be stopped if the indoor heat interaction temperature is below zero centigrade for 5 minutes, but the fan will continue to operate. The outdoor system will be started again when the heat interaction temperature is above 7 centigrade and the system has been stopped for 3 minutes. The malfunction

will be stored in the malfunction resume and will not be revealed.

5.1.12 High load protection control

The outdoor system will be stopped if the coil temperature is above 217°F for 2 minutes. The indoor fan will be controlled by the thermostat. The outdoor system can be restarted when the coil temperature is below 143°F and the system has been stopped for 3 minutes. The malfunction will be stored in the malfunction resume and will not be revealed.

5.1.13 abnormal operation of indoor system

When the outdoor system operates, if the indoor system operation differs from the outdoor system, the abnormal operation malfunction will be reported. 10s after the report, the indoor system will be closed.

Outdoor system mode	Indoor system mode	conflicts
cooling	heating	yes
cooling	cooling	no
cooling	airflow	no
heating	heating	no
heating	airflow	yes
heating	cooling	yes

5.1.14 Malfunction list resume.

Nothing is presented if there is no code list.

The malfunction display will automatically finish in 10 seconds.

The remote control only receives the signals for stop. According to the signals, the malfunction resume presentation finishes.

The resume restores after the power supply restores.

5.1.15 abnormality confirmation approaches.

1.indoor temperature sensor abnormality:

under the operation, the normal temperature ranges from 248°F to -22°F . When the temperature goes beyond this range, the abnormality can be confirmed. If the temperature goes back into the range the system will automatically resume.

2.indoor heat interaction sensor abnormality:

under the operation, the normal temperature ranges from 248°F to -22°F . When the temperature goes beyond this range, the abnormality can be confirmed. If the temperature goes back into the range the system will automatically resume.

3.indoor malfunction:

Out door malfunction: When the indoor system receives the outdoor malfunction codes, it will store the code into E2 for the malfunction list resume. The indoor system will continue to operate according to the original status, the malfunction code will not be revealed or processed.

4. transmission abnormality:

If the indoor system can't receive the outdoor system for 8 minutes, the communication abnormality can be confirmed and reported and the outdoor system will be stopped.

5.1.16 Single indoor system operation

* Enter condition: First, set the high speed airflow and 30 centigrade set temperature, then press the dormant keys for 6 times within 7 seconds, the system will feedback with 6 rings.

* After the system enters the separate indoor system operation mode, the indoor system will operate according to the set mode and neglect the communication signals of the outdoor system. However, it has to send signals to the outdoor system.

* Quitting condition: This mode can be quitted after receiving the quitting signal from the remote control or urgency system. The indoor system thus can quit the single operation mode.

5.1.17 Power cut compensation.

* Entering condition: Press dormant button 10 times within 7 second, the buzzer will ring 4 times and the present system status will be stored into the EEPROM of the indoor system.

* After entering the power cut compensation mode, the processing of the indoor system should be as the followings:

Remote control urgency signal: operate according to the remote control and the urgent conditions, the present status will be stored into the EEPROM of the indoor system.

* Quitting conditions: Press dormant button 10 times within 7 seconds and the buzzer will ring twice.

5.1.18 Fixed frequency operation.

1. Fixed cooling: a. under G code condition: high speed cooling, set 60°F, press temperature '-' key and the set key at the same time. The system will enter the fixed frequency operation after the buzzer rings twice.

b. The proceeding programs are as the follows:

Entering the fixed frequency operation, you can set the fixed strength location 1 and send the cooling signal to the outdoor system. Meanwhile, you can fix the indoor system at high speed mode, the location of the airflow direction board can be switched to the maximal position.

c. Quitting condition: The fixed frequency cooling can be quitted after receiving the remote signal, and the system will enter the remote setting status.

2. Fixed heating: a. under G code condition: high speed heating, set 105°F, press temperature '+' key and the set key at the same time. The system will enter the fixed frequency operation after the buzzer rings twice.

b. The proceeding programs are as the follows:

Entering the fixed frequency operation, you can set the fixed strength location 1 and send the heating

signal to the outdoor system. Meanwhile, you can fix the indoor system at high speed mode, the location of the airflow direction board can be switched to the maximal position.

c. Quitting condition: The fixed frequency heating can be quit after receiving the remote signal, and the system will enter the remote setting status.

5.1.19 Test program

First, connect the test program terminal on the mainboard, then connect the system to the power circuit. The test program will operate as follows.

HV series display: The buzzer rings for one time—the signal will be sent to outdoor system for 0.5 second—the violet is sent for 0.5— the background light turns to white—the background light turns to white—the background light is fully lighted for 0.5 second—LED screen lights for 0.5 second—the step-in motor fully output for 0.5 second—then the motor doesn't output for 0.5 second—the motor fully output again for 0.5 second. The test program finishes.

5.1.20 Time cutting function:

connect the test program terminal on the mainboard after connecting the system to the power circuit. The CPU of the main control will be 60 times faster.

5.2 The control system of outdoor unit

5.2.1: The operation frequency of outdoor unit and its control

5.2.1.1: The operation frequency control of compressor

The operation frequency scope of compressor:

Mode	Minimum operation frequency	Maximum operation frequency
Heating	36Hz	110Hz
Refrigeration	36 Hz	95Hz

5.2.1.2: The starting of compressor

When the compressor is started for the first time, it must be kept under the conditions of 58Hz, 88Hz for one minute (the overheating protection of the outdoor unit air-blowing temperature, immediately decrease the frequency when the compressor is overflowing and releasing the pressure), then it can be operated towards the target frequency. When the machine runs normally, there's no such process. After starting the compressor for operation, the compressor should run according to the calculated frequency, and every determined frequency for protection should be prior to the calculated frequency.

5.2.1.3: The speeds of increasing or decreasing the frequency of the compressor

The speed of increasing or decreasing the frequency rapidly 1 -----1HZ/second

The speed of increasing or decreasing the frequency slowly 2 -----1HZ/10seconds

5.2.1.4: The calculation of the compressor's frequency

1)、The minimum/maximum frequency limitation

A. While refrigerating: $F - MAX - r$ is the maximum operation frequency of the compressor; $F - MIN - r$ is the minimum operation frequency of the compressor.

B. While heating: $F - MAX - d$ is the maximum operation frequency of the compressor; $F - MIN - d$ is the minimum operation frequency of the compressor.

1)、The frequency limitation which is affected by the environment temperature.

Heating mode:

Serial No.	Temperature scope	Frequency limitation
1	Wh_c<-12	Max_hz8 110Hz
2	Wh_c<-8	Max_hz7 110Hz
3	Wh_c<-2	Max_h z4 110Hz
4	Wh_c<5	Max_hz5 100Hz
5	Wh_c<12	Max_hz1 90Hz
6	Wh_c<17	Max_hz2 80Hz
7	Wh_c<20	Max_hz2 70Hz
8	Wh_c≥20	Max_hz6 60Hz

Remarks: the above are the maximum frequency limitations of the complete appliance which are affected by the environment, and they have nothing to do with the ability of the indoor unit.

Refrigeration/dehumidification mode::

Serial No.	Temperature scope	Frequency limitation
1	Wh_c<28	Max_hz1 55 HZ
2	Wh_c<32	Max_hz2 85 HZ
3	Wh_c<40	Max_hz3 85 HZ
4	Wh_c<48	Max_hz4 85 HZ
5	Wh_c≥48	Max_hz5 60 HZ

Remarks: the above are not only the maximum frequency limitations of the complete appliance which are affected by the environment, but also the maximum ability limitation of the system. When the starting ability is not the maximum, its maximum frequency limitation is calculated by the following equations:

The frequency limitation which is affected by the temperature and under the condition of actual ability = the actual running system ability * the maximum frequency which is limited by the temperature and under the condition of maximum ability / the maximum designing ability of the system

$\Delta T = \sum (\Delta T_i * P_i) / \sum P_i$ ($\Delta T_i = |T_{st_i} - T_{nh_i}|$ the indoor environment temperature; $P_i = i$ the ability of the indoor unit)

Refrigeration/dehumidification:

ΔT	<1	=1	=2	=3	≥4
The percentage of the rated frequency P	50%	70%	100%	120%	140%

Heating mode:

ΔT	<1	=1	=2	=3	≥4
The percentage of the rated frequency P	50%	70%	100%	140%	160%

$K = \sum K_i$ / the number of running machines

The indoor set airflow speed	Breeze	Low	Medium	High	Strong	Quiet	Healthy airflow
The percentage of the rated frequency K_i	65%	70%	90%	100%	180%	65%	70%

The calculation of the actual output frequency: when there is no healthy airflow: $F = F_{ED} \times P \times K$

When the healthy airflow has been set: $F = F_{ED} \times P \times K (\text{airflow speed}) \times K (\text{healthy airflow})$

When refrigerating, it is needed to satisfy $F_{MIN} - d < F < F_{MAX} - d$

When heating, it is needed to satisfy $F_{MIN} - r < F < F_{MAX} - r$

5.2.2: The outdoor fan control (exchange fan)

When the fan is changed among every airflow speed (including stop blowing), in order to avoid the airflow speed from skipping frequently, it must be kept under each mode for over 30 seconds, and then it can be changed to another mode (when refrigerating, the time is changed to 15 seconds).

5.2.2.1: The outdoor fan control when refrigerating or dehumidifying

After the compressor is started for 5 seconds, the outdoor fan is started at the medium speed at first, after 30 seconds, it begins to control the airflow speed according to the temperature conditions of the outdoor environment.

The temperature of the outdoor air (T_a)	The temperature of the outdoor coil (T_e)	Airflow speed
$T_a \geq 105^\circ\text{F}$	—	High
$92^\circ\text{F} \leq T_a < 105^\circ\text{F}$	—	Keeping the speed
$86^\circ\text{F} \leq T_a < 92^\circ\text{F}$	—	Medium
$83^\circ\text{F} \leq T_a < 86^\circ\text{F}$	—	Keeping the speed
$25^\circ\text{F} \leq T_a < 83^\circ\text{F}$	—	Low
$T_a < 25^\circ\text{F}$	$57^\circ\text{F} \leq T_e$	Low
	$57^\circ\text{F} > T_e$	Stop

5.2.2.2: The outdoor fan control when heating

The temperature of the outdoor air (T_a)	Airflow speed
$T_a \geq 79^\circ\text{F}$	Low
$70^\circ\text{F} \leq T_a < 79^\circ\text{F}$	Keeping the speed
$60^\circ\text{F} \leq T_a < 70^\circ\text{F}$	Medium
$54^\circ\text{F} \leq T_a < 60^\circ\text{F}$	Keeping the speed
$T_a < 54^\circ\text{F}$	High

5.2.3: The control of the outdoor electronic expansion valve

When starting the compressor: the opening size of the valve must be guaranteed to have entered into the standard opening size, and then the compressor can be started.

When refrigeration is in vain (the machine is shut down or is in the state of retrograde operation), the opening size of the expansion valve of the indoor unit is 5 steps;

When heating is in vain, the opening size of the expansion valve of the indoor unit is 55 steps;

When the outdoor unit is shut down, the valve is opened completely for 2 minutes, and then begin initialization.

The scope of refrigeration valve 90-----480 steps

The scope of heating valve 80-----480 steps

The valves are adjusted according to the degree of superheat —SHa, Δ SHa.

5.2.4: Four way control

For the details of defrosting four-way valve control, see the defrosting process.

Four way working in other ways:

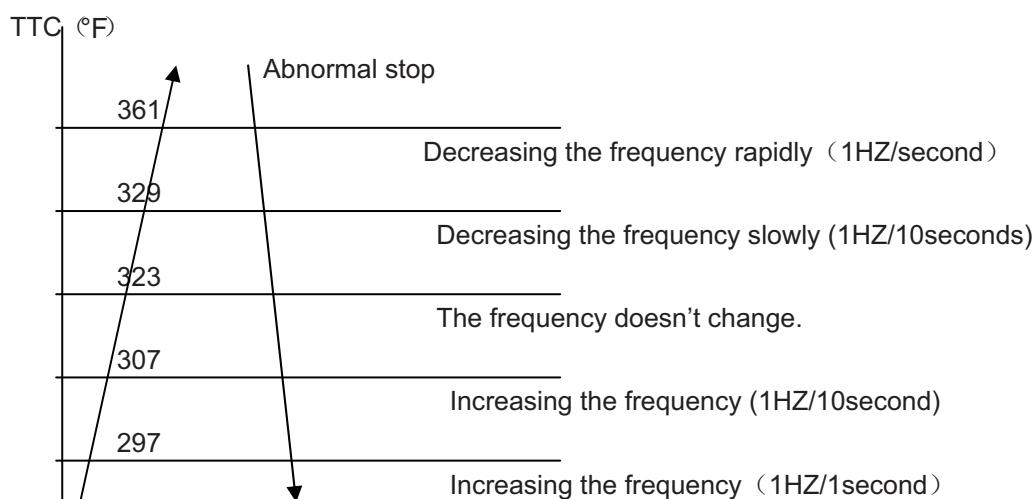
Under the mode of heating, open the four-way valve, when the compressor is not started or changed to non-heating mode, make sure the compressor is stopped for 2 minutes, and then close the four-way valve.

5.2.5 Protection function

5.2.5.1: TTC high temperature-preventing protection

Once the machine is started, it can run TTC overheating protection of air-blowing, but air-blowing sensor malfunction must alarm after 4 minutes during which the compressor is started (during the course of self-detection, there's no such limitation)

Sensor detection methods: 100 times (one cycle of procedure run is one time, and about 5ms, detection method for each time: continuously sampling for 8 times, then order them and take the mean value of the middle 2 values), take the mean value.

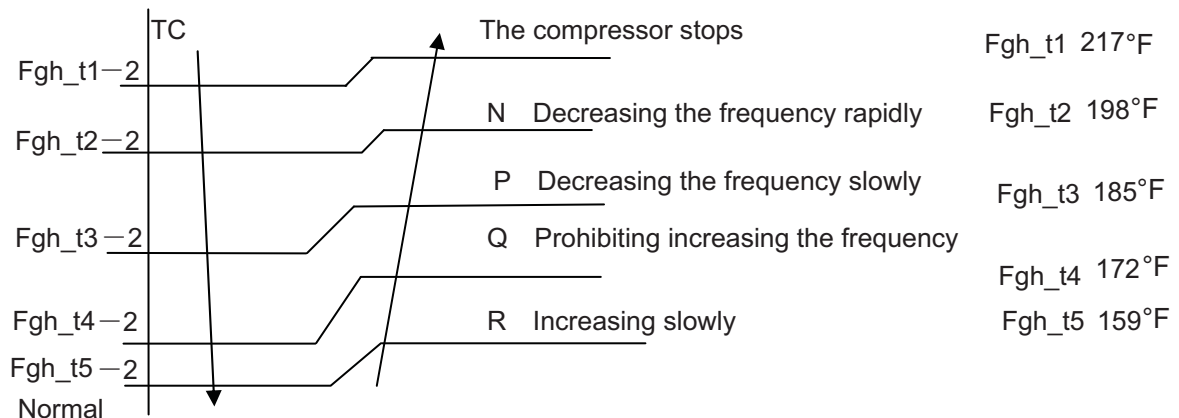


TTC $\geq 361^{\circ}\text{F}$ lasts for 20 seconds. Overheating protection of air-blowing, alarm malfunction to the indoor, others don't last.

5.2.5.2: TC high temperature-preventing control of the indoor heating unit:

Tpg_indoor is the highest value of the effective indoor unit (start it and it is in accord with the running state).

The indoor heat exchanger sensor tests the temperature of the indoor heat exchanger. If the temperature is higher than 185°F, decrease the rotate speed of the compressor and do the high temperature-preventing protection of the indoor heat exchanger; if the temperature of the indoor heat exchanger is lower than 159°F, recover to the normal control.



N: Decreasing at the speed of 1HZ/1 second

P: Decreasing at the speed of 1Hz/10 seconds

Q: Continue to keep the last-time instruction cycle

R: Increasing at the speed of 1Hz/10seconds

Remarks: the outdoor unit

5.2.5.3 The control of preventing the overcurrent of the compressor:

●During the starting process of the compressor, if the current of the compressor is greater than 17A for 3 seconds, stop the compressor and alarm, after 3 minutes, start it again, if such state appears 3 times in 20 minutes, stop the compressor and alarm, and confirm the malfunction. Then continue to run it only after the power is off.

●During the starting process of the compressor, if the AC current is greater than 12A, the frequency of the compressor decreases at the speed of 1HZ/second.

●During the starting process of the compressor, if the AC current is greater than 10A, the frequency of the compressor decreases at the speed of 0.1HZ/second.

●During the starting process of the compressor, if the AC current is greater than 9A, the frequency of the compressor increases at the prohibited speed.

●During the starting process of the compressor, if the AC current is greater than 8A, the frequency of the compressor increases at the speed of no faster than 0.1HZ/second.

5.2.5.4 The protection function of AC current:

During the starting process of the compressor, if the AC current is greater than 15A, the frequency of the compressor decreases at the speed of 1HZ/second.

During the starting process of the compressor, if the AC current is greater than 13A, the frequency of the compressor decreases at the speed of 0.1HZ/second.

During the starting process of the compressor, if the AC current is greater than 11A, the frequency of the compressor increases at the prohibited speed.

During the starting process of the compressor, if the AC current is greater than 10A, the frequency of the compressor increases at the speed of no faster than 0.1HZ/second.

Remarks: when the outdoor temperature is high, there's compensation for AC current protection.

(1)When the outdoor environment temperature is higher than 137°F, AC current protection value decreases by 10AD

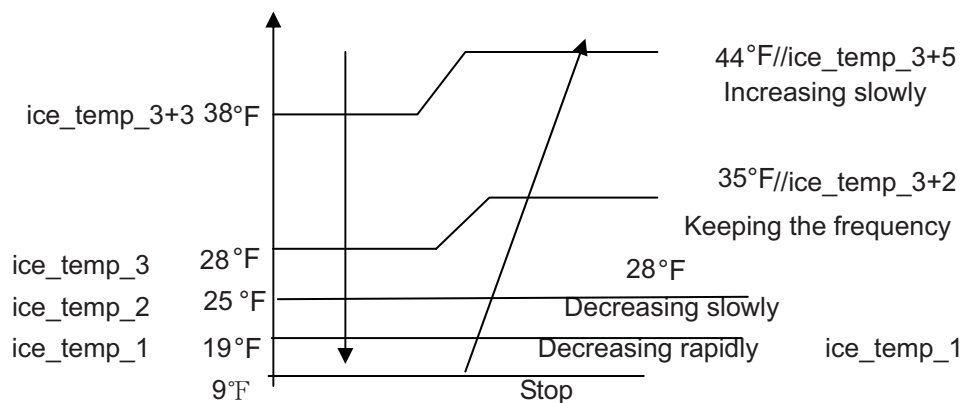
(2)When the outdoor environment temperature is higher than 156°F, AC current protection value decreases by 15AD

(3)When the outdoor environment temperature is higher than 169°F, AC current protection value decreases by 20AD

5.2.5.5 Antifreezing protection of the indoor heat exchanger

When refrigerating/heating, prevent freezing.

Tpg_indoor 为 is the minimum value of the effective indoor unit (start it and it is in accord with the running state).



When $T_{pg_indoor} < ice_temp_12^{\circ}F$ the frequency of the compressor decreases at the speed of 1HZ/1second.

When $T_{pg_indoor} < ice_temp_25^{\circ}F$ the frequency of the compressor decreases at the speed of 1HZ/10seconds.

When T_{pg_indoor} begins to rise again, and $ice_temp_15 \leq T_{pg_indoor} \leq ice_temp_19^{\circ}F$ the frequency of the compressor doesn't change.

When $ice_temp_3 < T_{pg_indoor} < ice_temp_3 + 19^{\circ}F$, the frequency of the compressor increases at the speed of 1HZ/10seconds.

For example, $T_{pg_indoor} \leq 9^{\circ}F$, last for 2 minutes, and then the outdoor unit will stop, and report underload malfunction, but don't send malfunction report to the indoor.

The compressor stops for more than 3 minutes, $T_{pg_indoor} > ice_temp_3 + 19^{\circ}F$ the compressor recovers.

5.2.5.6 The frequency limitation of modification rate

In the field which is controlled by high frequency, if the modification rate is not high enough, the control-driven chip will enter into weak magnetic control, this will help to relieve the problem of modification rate. If during the course of weak magnetic control, the modification rate is still not high enough, enter into the control of decreasing frequency until the alarm of modification rate is relieved.

5.2.5.7 Temperature protection of the outdoor refrigerating coil

When the defrosting temperature and the sensor's temperature are higher than $217^{\circ}F$, the frequency of the compressor decreases 1hz/10seconds. Keep the frequency until it decreases to the lowest frequency. When the temperatures are lower than $217^{\circ}F$ and higher than $201^{\circ}F$, keep the frequency of the compressor. When the temperatures are lower than $201^{\circ}F$, relieve the defrosting temperature protection.

5.3 Value of Thermistor

5.3.1 indoor Unit

Room sensor and Pipe Sensor

$R_{89^{\circ}F} = 10K \pm 3\%$

$B_{89^{\circ}F/169^{\circ}F} = 3700K \pm 3\%$

Temp.(°F)	Max.(KΩ)	Normal(KΩ)	Min.(KΩ)	Tolerance(°F)	
-87	165.2170	147.9497	132.3678	2.792	14.6
-84	155.5754	139.5600	125.0806	2.824	14.568
-81	146.5609	131.7022	118.2434	2.888	14.536
-77	138.1285	124.3392	111.8256	2.952	14.472
-74	130.2371	117.4366	105.7989	3.016	14.44
-71	122.8484	110.9627	100.1367	3.08	14.408
-68	115.9272	104.8882	94.8149	3.144	14.344
-65	109.4410	99.1858	89.8106	3.208	14.312
-61	103.3598	93.8305	85.1031	3.24	14.248
-58	97.6556	88.7989	80.6728	3.304	14.216
-55	92.3028	84.0695	76.5017	3.368	14.184
-52	87.2775	79.6222	72.5729	3.432	14.12
-49	82.5577	75.4384	68.8710	3.496	14.088
-45	78.1230	71.5010	65.3815	3.56	14.024
-42	73.9543	67.7939	62.0907	3.624	13.96
-39	70.0342	64.3023	58.9863	3.688	13.928
-36	66.3463	61.0123	56.0565	3.752	13.864
-33	62.8755	57.9110	53.2905	3.816	13.832
-29	59.6076	54.9866	50.6781	3.88	13.768
-26	56.5296	52.2278	48.2099	3.944	13.704
-23	53.6294	49.6244	45.8771	4.008	13.672
-20	50.8956	47.1666	43.6714	4.072	13.608
-17	48.3178	44.8454	41.5851	4.168	13.544
-13	45.8860	42.6525	39.6112	4.232	13.48
-10	43.5912	40.5800	37.7429	4.296	13.448
-7	41.4249	38.6207	35.9739	4.36	13.384
-4	39.3792	36.7676	34.2983	4.424	13.32
-1	37.4465	35.0144	32.7108	4.488	13.256
3	35.6202	33.3552	31.2062	4.584	13.192
6	33.8936	31.7844	29.7796	4.648	13.128
9	32.2608	30.2968	28.4267	4.712	13.096
12	30.7162	28.8875	27.1431	4.776	13.032
15	29.2545	27.5519	25.9250	4.872	12.968
19	27.8708	26.2858	24.7686	4.936	12.904
22	26.5605	25.0851	23.6704	5	12.84
25	25.3193	23.9462	22.6273	5.064	12.776
28	24.1432	22.8656	21.6361	5.16	12.712
31	23.0284	21.8398	20.6939	5.224	12.648
35	21.9714	20.8659	19.7982	5.32	12.584

38	20.9688	19.9409	18.9463	5.384	12.488
41	20.0176	19.0621	18.1358	5.448	12.424
44	19.1149	18.2270	17.3646	5.544	12.36
47	18.2580	17.4331	16.6305	5.608	12.296
51	17.4442	16.6782	15.9315	5.704	12.232
54	16.6711	15.9601	15.2657	5.768	12.168
57	15.9366	15.2770	14.6315	5.864	12.072
60	15.2385	14.6268	14.0271	5.928	12.008
63	14.5748	14.0079	13.4510	6.024	11.944
67	13.9436	13.4185	12.9017	6.088	11.88
70	13.3431	12.8572	12.3778	6.184	11.784
73	12.7718	12.3223	11.8780	6.248	11.72
76	12.2280	11.8126	11.4011	6.344	11.656
79	11.7102	11.3267	10.9459	6.408	11.56
83	11.2172	10.8634	10.5114	6.504	11.496
86	10.7475	10.4216	10.0964	6.6	11.4
89	10.3000	10.0000	9.7000	6.6	11.4
92	9.8975	9.5974	9.2980	6.568	11.432
95	9.5129	9.2132	8.9148	6.44	11.56
99	9.1454	8.8465	8.5496	6.312	11.656
102	8.7942	8.4964	8.2013	6.216	11.752
105	8.4583	8.1621	7.8691	6.088	11.88
108	8.1371	7.8428	7.5522	5.96	11.976
111	7.8299	7.5377	7.2498	5.864	12.104
115	7.5359	7.2461	6.9611	5.736	12.2
118	7.2546	6.9673	6.6854	5.608	12.328
121	6.9852	6.7008	6.4222	5.48	12.424
124	6.7273	6.4459	6.1707	5.384	12.552
127	6.4803	6.2021	5.9304	5.256	12.648
131	6.2437	5.9687	5.7007	5.128	12.776
134	6.0170	5.7454	5.4812	5	12.904
137	5.7997	5.5316	5.2712	4.872	13
140	5.5914	5.3269	5.0704	4.744	13.128
143	5.3916	5.1308	4.8783	4.616	13.256
147	5.2001	4.9430	4.6944	4.488	13.352
150	5.0163	4.7630	4.5185	4.36	13.48
153	4.8400	4.5905	4.3500	4.232	13.608
156	4.6708	4.4252	4.1887	4.104	13.704
159	4.5083	4.2666	4.0342	3.976	13.832
163	4.3524	4.1145	3.8862	3.848	13.96
166	4.2026	3.9686	3.7443	3.72	14.088
169	4.0588	3.8287	3.6084	3.56	14.184
172	3.9206	3.6943	3.4780	3.432	14.312

175	3.7878	3.5654	3.3531	3.304	14.44
179	3.6601	3.4416	3.2332	3.176	14.568
182	3.5374	3.3227	3.1183	3.016	14.696
185	3.4195	3.2085	3.0079	2.888	14.824
188	3.3060	3.0989	2.9021	2.76	14.92
191	3.1969	2.9935	2.8005	2.6	15.048
195	3.0919	2.8922	2.7029	2.472	15.176
198	2.9909	2.7948	2.6092	2.344	15.304
201	2.8936	2.7012	2.5193	2.184	15.432
204	2.8000	2.6112	2.4328	2.056	15.56
207	2.7099	2.5246	2.3498	1.896	15.688
211	2.6232	2.4413	2.2700	1.768	15.816
214	2.5396	2.3611	2.1932	1.608	15.944
217	2.4591	2.2840	2.1195	1.448	16.072
220	2.3815	2.2098	2.0486	1.32	16.2
223	2.3068	2.1383	1.9803	1.16	16.328
227	2.2347	2.0695	1.9147	1.032	16.488
230	2.1652	2.0032	1.8516	0.872	16.616
233	2.0983	1.9393	1.7908	0.712	16.744
236	2.0337	1.8778	1.7324	0.584	16.872
239	1.9714	1.8186	1.6761	0.424	17
243	1.9113	1.7614	1.6219	0.264	17.128
246	1.8533	1.7064	1.5697	0.104	17.256
249	1.7974	1.6533	1.5194	-0.056	17.416
252	1.7434	1.6021	1.4710	-0.216	17.544
255	1.6913	1.5528	1.4243	-0.344	17.672
259	1.6409	1.5051	1.3794	-0.504	17.8
262	1.5923	1.4592	1.3360	-0.664	17.96
265	1.5454	1.4149	1.2942	-0.824	18.088
268	1.5000	1.3721	1.2540	-0.984	18.216
271	1.4562	1.3308	1.2151	-1.144	18.376
275	1.4139	1.2910	1.1776	-1.304	18.504
278	1.3730	1.2525	1.1415	-1.464	18.632
281	1.3335	1.2153	1.1066	-1.624	18.792
284	1.2953	1.1794	1.0730	-1.816	18.92
287	1.2583	1.1448	1.0405	-1.976	19.08
291	1.2226	1.1113	1.0092	-2.136	19.208
294	1.1880	1.0789	0.9789	-2.296	19.368
297	1.1546	1.0476	0.9497	-2.456	19.496
300	1.1223	1.0174	0.9215	-2.648	19.656
303	1.0910	0.9882	0.8942	-2.808	19.784
307	1.0607	0.9599	0.8679	-2.968	19.944
310	1.0314	0.9326	0.8424	-3.16	20.072

313	1.0030	0.9061	0.8179	-3.32	20.232
316	0.9756	0.8806	0.7941	-3.48	20.36
319	0.9490	0.8558	0.7711	-3.672	20.52
323	0.9232	0.8319	0.7489	-3.832	20.648
326	0.8983	0.8088	0.7275	-4.024	20.808
329	0.8741	0.7863	0.7067	-4.184	20.968
332	0.8507	0.7646	0.6867	-4.376	21.096
335	0.8281	0.7436	0.6672	-4.536	21.256
339	0.8061	0.7233	0.6484	-4.728	21.416
342	0.7848	0.7036	0.6303	-4.888	21.544
345	0.7641	0.6845	0.6127	-5.08	21.704
348	0.7441	0.6661	0.5957	-5.272	21.864
351	0.7247	0.6482	0.5792	-5.432	22.024
355	0.7059	0.6308	0.5632	-5.624	22.184
358	0.6877	0.6140	0.5478	-5.816	22.312
361	0.6700	0.5977	0.5328	-6.008	22.472
364	0.6528	0.5820	0.5183	-6.168	22.632
367	0.6361	0.5667	0.5043	-6.36	22.792
371	0.6200	0.5518	0.4907	-6.552	22.952
374	0.6043	0.5374	0.4775	-6.744	23.112
377	0.5891	0.5235	0.4648	-6.936	23.24
380	0.5743	0.5100	0.4524	-7.128	23.4
383	0.5600	0.4968	0.4404	-7.32	23.56
387	0.5460	0.4841	0.4288	-7.512	23.72
390	0.5325	0.4717	0.4175	-7.704	23.88
393	0.5194	0.4597	0.4066	-7.896	24.04

5.3.2 Outdoor Unit

Ambient Sensor, Defrosting Sensor, Pipe sensor

R89°F=10K Ω \pm 3% B89°F/169°F=3700K \pm 3%

Temp.(°F)	Max.(K Ω)	Normal(K Ω)	Min.(K Ω)	Tolerance(°F)	
-87	165.2170	147.9497	132.3678	2.792	14.6
-84	155.5754	139.5600	125.0806	2.824	14.568
-81	146.5609	131.7022	118.2434	2.888	14.536
-77	138.1285	124.3392	111.8256	2.952	14.472
-74	130.2371	117.4366	105.7989	3.016	14.44
-71	122.8484	110.9627	100.1367	3.08	14.408
-68	115.9272	104.8882	94.8149	3.144	14.344
-65	109.4410	99.1858	89.8106	3.208	14.312
-61	103.3598	93.8305	85.1031	3.24	14.248
-58	97.6556	88.7989	80.6728	3.304	14.216
-55	92.3028	84.0695	76.5017	3.368	14.184
-52	87.2775	79.6222	72.5729	3.432	14.12

-49	82.5577	75.4384	68.8710	3.496	14.088
-45	78.1230	71.5010	65.3815	3.56	14.024
-42	73.9543	67.7939	62.0907	3.624	13.96
-39	70.0342	64.3023	58.9863	3.688	13.928
-36	66.3463	61.0123	56.0565	3.752	13.864
-33	62.8755	57.9110	53.2905	3.816	13.832
-29	59.6076	54.9866	50.6781	3.88	13.768
-26	56.5296	52.2278	48.2099	3.944	13.704
-23	53.6294	49.6244	45.8771	4.008	13.672
-20	50.8956	47.1666	43.6714	4.072	13.608
-17	48.3178	44.8454	41.5851	4.168	13.544
-13	45.8860	42.6525	39.6112	4.232	13.48
-10	43.5912	40.5800	37.7429	4.296	13.448
-7	41.4249	38.6207	35.9739	4.36	13.384
-4	39.3792	36.7676	34.2983	4.424	13.32
-1	37.4465	35.0144	32.7108	4.488	13.256
3	35.6202	33.3552	31.2062	4.584	13.192
6	33.8936	31.7844	29.7796	4.648	13.128
9	32.2608	30.2968	28.4267	4.712	13.096
12	30.7162	28.8875	27.1431	4.776	13.032
15	29.2545	27.5519	25.9250	4.872	12.968
19	27.8708	26.2858	24.7686	4.936	12.904
22	26.5605	25.0851	23.6704	5	12.84
25	25.3193	23.9462	22.6273	5.064	12.776
28	24.1432	22.8656	21.6361	5.16	12.712
31	23.0284	21.8398	20.6939	5.224	12.648
35	21.9714	20.8659	19.7982	5.32	12.584
38	20.9688	19.9409	18.9463	5.384	12.488
41	20.0176	19.0621	18.1358	5.448	12.424
44	19.1149	18.2270	17.3646	5.544	12.36
47	18.2580	17.4331	16.6305	5.608	12.296
51	17.4442	16.6782	15.9315	5.704	12.232
54	16.6711	15.9601	15.2657	5.768	12.168
57	15.9366	15.2770	14.6315	5.864	12.072
60	15.2385	14.6268	14.0271	5.928	12.008
63	14.5748	14.0079	13.4510	6.024	11.944
67	13.9436	13.4185	12.9017	6.088	11.88
70	13.3431	12.8572	12.3778	6.184	11.784
73	12.7718	12.3223	11.8780	6.248	11.72
76	12.2280	11.8126	11.4011	6.344	11.656
79	11.7102	11.3267	10.9459	6.408	11.56
83	11.2172	10.8634	10.5114	6.504	11.496
86	10.7475	10.4216	10.0964	6.6	11.4

89	10.3000	10.0000	9.7000	6.6	11.4
92	9.8975	9.5974	9.2980	6.568	11.432
95	9.5129	9.2132	8.9148	6.44	11.56
99	9.1454	8.8465	8.5496	6.312	11.656
102	8.7942	8.4964	8.2013	6.216	11.752
105	8.4583	8.1621	7.8691	6.088	11.88
108	8.1371	7.8428	7.5522	5.96	11.976
111	7.8299	7.5377	7.2498	5.864	12.104
115	7.5359	7.2461	6.9611	5.736	12.2
118	7.2546	6.9673	6.6854	5.608	12.328
121	6.9852	6.7008	6.4222	5.48	12.424
124	6.7273	6.4459	6.1707	5.384	12.552
127	6.4803	6.2021	5.9304	5.256	12.648
131	6.2437	5.9687	5.7007	5.128	12.776
134	6.0170	5.7454	5.4812	5	12.904
137	5.7997	5.5316	5.2712	4.872	13
140	5.5914	5.3269	5.0704	4.744	13.128
143	5.3916	5.1308	4.8783	4.616	13.256
147	5.2001	4.9430	4.6944	4.488	13.352
150	5.0163	4.7630	4.5185	4.36	13.48
153	4.8400	4.5905	4.3500	4.232	13.608
156	4.6708	4.4252	4.1887	4.104	13.704
159	4.5083	4.2666	4.0342	3.976	13.832
163	4.3524	4.1145	3.8862	3.848	13.96
166	4.2026	3.9686	3.7443	3.72	14.088
169	4.0588	3.8287	3.6084	3.56	14.184
172	3.9206	3.6943	3.4780	3.432	14.312
175	3.7878	3.5654	3.3531	3.304	14.44
179	3.6601	3.4416	3.2332	3.176	14.568
182	3.5374	3.3227	3.1183	3.016	14.696
185	3.4195	3.2085	3.0079	2.888	14.824
188	3.3060	3.0989	2.9021	2.76	14.92
191	3.1969	2.9935	2.8005	2.6	15.048
195	3.0919	2.8922	2.7029	2.472	15.176
198	2.9909	2.7948	2.6092	2.344	15.304
201	2.8936	2.7012	2.5193	2.184	15.432
204	2.8000	2.6112	2.4328	2.056	15.56
207	2.7099	2.5246	2.3498	1.896	15.688
211	2.6232	2.4413	2.2700	1.768	15.816
214	2.5396	2.3611	2.1932	1.608	15.944
217	2.4591	2.2840	2.1195	1.448	16.072
220	2.3815	2.2098	2.0486	1.32	16.2
223	2.3068	2.1383	1.9803	1.16	16.328

227	2.2347	2.0695	1.9147	1.032	16.488
230	2.1652	2.0032	1.8516	0.872	16.616
233	2.0983	1.9393	1.7908	0.712	16.744
236	2.0337	1.8778	1.7324	0.584	16.872
239	1.9714	1.8186	1.6761	0.424	17
243	1.9113	1.7614	1.6219	0.264	17.128
246	1.8533	1.7064	1.5697	0.104	17.256
249	1.7974	1.6533	1.5194	-0.056	17.416
252	1.7434	1.6021	1.4710	-0.216	17.544
255	1.6913	1.5528	1.4243	-0.344	17.672
259	1.6409	1.5051	1.3794	-0.504	17.8
262	1.5923	1.4592	1.3360	-0.664	17.96
265	1.5454	1.4149	1.2942	-0.824	18.088
268	1.5000	1.3721	1.2540	-0.984	18.216
271	1.4562	1.3308	1.2151	-1.144	18.376
275	1.4139	1.2910	1.1776	-1.304	18.504
278	1.3730	1.2525	1.1415	-1.464	18.632
281	1.3335	1.2153	1.1066	-1.624	18.792
284	1.2953	1.1794	1.0730	-1.816	18.92
287	1.2583	1.1448	1.0405	-1.976	19.08
291	1.2226	1.1113	1.0092	-2.136	19.208
294	1.1880	1.0789	0.9789	-2.296	19.368
297	1.1546	1.0476	0.9497	-2.456	19.496
300	1.1223	1.0174	0.9215	-2.648	19.656
303	1.0910	0.9882	0.8942	-2.808	19.784
307	1.0607	0.9599	0.8679	-2.968	19.944
310	1.0314	0.9326	0.8424	-3.16	20.072
313	1.0030	0.9061	0.8179	-3.32	20.232
316	0.9756	0.8806	0.7941	-3.48	20.36
319	0.9490	0.8558	0.7711	-3.672	20.52
323	0.9232	0.8319	0.7489	-3.832	20.648
326	0.8983	0.8088	0.7275	-4.024	20.808
329	0.8741	0.7863	0.7067	-4.184	20.968
332	0.8507	0.7646	0.6867	-4.376	21.096
335	0.8281	0.7436	0.6672	-4.536	21.256
339	0.8061	0.7233	0.6484	-4.728	21.416
342	0.7848	0.7036	0.6303	-4.888	21.544
345	0.7641	0.6845	0.6127	-5.08	21.704
348	0.7441	0.6661	0.5957	-5.272	21.864
351	0.7247	0.6482	0.5792	-5.432	22.024
355	0.7059	0.6308	0.5632	-5.624	22.184
358	0.6877	0.6140	0.5478	-5.816	22.312
361	0.6700	0.5977	0.5328	-6.008	22.472

364	0.6528	0.5820	0.5183	-6.168	22.632
367	0.6361	0.5667	0.5043	-6.36	22.792
371	0.6200	0.5518	0.4907	-6.552	22.952
374	0.6043	0.5374	0.4775	-6.744	23.112
377	0.5891	0.5235	0.4648	-6.936	23.24
380	0.5743	0.5100	0.4524	-7.128	23.4
383	0.5600	0.4968	0.4404	-7.32	23.56
387	0.5460	0.4841	0.4288	-7.512	23.72
390	0.5325	0.4717	0.4175	-7.704	23.88
393	0.5194	0.4597	0.4066	-7.896	24.04

Discharging Sensor

R265°F=50K Ω $\pm 3\%$ B89°F/265°F=4450K $\pm 3\%$

Temp.(°F)	Max.(K Ω)	Normal(K Ω)	Min.(K Ω)	Tolerance(°F)	
-87	14646.0505	12061.7438	9924.4999	-0.472	16.84
-84	13654.1707	11267.8730	9290.2526	-0.44	16.808
-81	12735.8378	10531.3695	8700.6388	-0.376	16.808
-77	11885.1336	9847.7240	8152.2338	-0.344	16.776
-74	11096.6531	9212.8101	7641.8972	-0.312	16.744
-71	10365.4565	8622.8491	7166.7474	-0.28	16.744
-68	9687.0270	8074.3787	6724.1389	-0.216	16.712
-65	9057.2314	7564.2244	6311.6413	-0.184	16.712
-61	8472.2852	7089.4741	5927.0206	-0.152	16.68
-58	7928.7217	6647.4547	5568.2222	-0.088	16.648
-55	7423.3626	6235.7109	5233.3554	-0.056	16.648
-52	6953.2930	5851.9864	4920.6791	-0.024	16.616
-49	6515.8375	5494.2064	4628.5894	0.04	16.584
-45	6108.5393	5160.4621	4355.6078	0.072	16.584
-42	5729.1413	4848.9963	4100.3708	0.136	16.552
-39	5375.5683	4558.1906	3861.6201	0.168	16.52
-36	5045.9114	4286.5535	3638.1938	0.2	16.488
-33	4738.4141	4032.7098	3429.0191	0.264	16.488
-29	4451.4586	3795.3910	3233.1039	0.296	16.456
-26	4183.5548	3573.4260	3049.5312	0.36	16.424
-23	3933.3289	3365.7336	2877.4527	0.392	16.392
-20	3699.5139	3171.3148	2716.0828	0.456	16.36
-17	3480.9407	2989.2460	2564.6945	0.488	16.328
-13	3276.5302	2818.6731	2422.6139	0.552	16.296
-10	3085.2854	2658.8058	2289.2164	0.584	16.296
-7	2906.2851	2508.9126	2163.9230	0.648	16.264
-4	2738.6777	2368.3158	2046.1961	0.68	16.232
-1	2581.6752	2236.3876	1935.5371	0.744	16.2

3	2434.5487	2112.5459	1831.4826	0.808	16.168
6	2296.6230	1996.2509	1733.6024	0.84	16.136
9	2167.2730	1887.0018	1641.4966	0.904	16.104
12	2045.9191	1784.3336	1554.7931	0.936	16.072
15	1932.0242	1687.8144	1473.1460	1	16.04
19	1825.0899	1597.0431	1396.2333	1.064	16.008
22	1724.6540	1511.6468	1323.7551	1.096	15.944
25	1630.2870	1431.2787	1255.4324	1.16	15.912
28	1541.5904	1355.6163	1191.0048	1.224	15.88
31	1458.1938	1284.3593	1130.2298	1.288	15.848
35	1379.7528	1217.2282	1072.8813	1.32	15.816
38	1305.9472	1153.9626	1018.7481	1.384	15.784
41	1236.4792	1094.3200	967.6334	1.448	15.752
44	1171.0715	1038.0743	919.3533	1.48	15.688
47	1109.4661	985.0146	873.7359	1.544	15.656
51	1051.4226	934.9440	830.6210	1.608	15.624
54	996.7169	887.6792	789.8583	1.672	15.592
57	945.1404	843.0486	751.3077	1.736	15.528
60	896.4981	800.8922	714.8380	1.768	15.496
63	850.6086	761.0603	680.3265	1.832	15.464
67	807.3024	723.4134	647.6580	1.896	15.4
70	766.4212	687.8205	616.7252	1.96	15.368
73	727.8172	654.1596	587.4271	2.024	15.336
76	691.3524	622.3161	559.6694	2.088	15.272
79	656.8979	592.1831	533.3634	2.152	15.24
83	624.3328	563.6604	508.4261	2.216	15.176
86	593.5446	536.6540	484.7796	2.28	15.144
89	564.4275	511.0760	462.3510	2.312	15.08
92	536.9865	486.9352	441.1516	2.376	15.048
95	511.0105	464.0500	421.0258	2.44	14.984
99	486.4151	442.3499	401.9146	2.504	14.952
102	463.1208	421.7683	383.7626	2.568	14.888
105	441.0535	402.2430	366.5175	2.632	14.856
108	420.1431	383.7151	350.1301	2.696	14.792
111	400.3242	366.1295	334.5542	2.76	14.76
115	381.5350	349.4341	319.7460	2.824	14.696
118	363.7176	333.5801	305.6645	2.92	14.632
121	346.8176	318.5216	292.2709	2.984	14.6
124	330.7839	304.2151	279.5286	3.048	14.536
127	315.5682	290.6199	267.4031	3.112	14.472
131	301.1254	277.6976	255.8620	3.176	14.44
134	287.4128	265.4119	244.8745	3.24	14.376
137	274.3905	253.7288	234.4118	3.304	14.312

140	262.0206	242.6161	224.4465	3.368	14.248
143	250.2676	232.0436	214.9529	3.432	14.216
147	239.0983	221.9825	205.9065	3.528	14.152
150	228.4809	212.4060	197.2844	3.592	14.088
153	218.3860	203.2887	189.0648	3.656	14.024
156	208.7855	194.6066	181.2273	3.72	13.96
159	199.6531	186.3369	173.7524	3.784	13.928
163	190.9639	178.4584	166.6217	3.88	13.864
166	182.6945	170.9508	159.8181	3.944	13.8
169	174.8228	163.7951	153.3249	4.008	13.736
172	167.3280	156.9733	147.1268	4.104	13.672
175	160.1904	150.4683	141.2090	4.168	13.608
179	153.3914	144.2641	135.5577	4.232	13.544
182	146.9136	138.3454	130.1598	4.296	13.48
185	140.7403	132.6980	125.0027	4.392	13.416
188	134.8559	127.3081	120.0746	4.456	13.352
191	129.2457	122.1630	115.3645	4.52	13.288
195	123.8956	117.2504	110.8618	4.616	13.224
198	118.7926	112.5589	106.5564	4.68	13.16
201	113.9241	108.0776	102.4388	4.776	13.096
204	109.2784	103.7961	98.5000	4.84	13.032
207	104.8443	99.7046	94.7315	4.904	12.936
211	100.6112	95.7939	91.1253	5	12.872
214	96.5692	92.0553	87.6735	5.064	12.808
217	92.7088	88.4805	84.3690	5.16	12.744
220	89.0211	85.0614	81.2048	5.224	12.68
223	85.4976	81.7908	78.1744	5.32	12.584
227	82.1303	78.6615	75.2715	5.384	12.52
230	78.9116	75.6668	72.4902	5.48	12.456
233	75.8343	72.8004	69.8249	5.544	12.392
236	72.8916	70.0561	67.2703	5.64	12.296
239	70.0770	67.4283	64.8213	5.704	12.232
243	67.3844	64.9115	62.4731	5.8	12.168
246	64.8080	62.5006	60.2211	5.864	12.072
249	62.3423	60.1906	58.0609	5.96	12.008
252	59.9821	57.9770	55.9885	6.056	11.944
255	57.7223	55.8552	53.9998	6.12	11.848
259	55.5583	53.8210	52.0912	6.216	11.784
262	53.4856	51.8706	50.2591	6.28	11.688
265	51.5000	50.0000	48.5000	6.28	11.688
268	49.7063	48.2057	46.7083	6.28	11.72
271	47.9835	46.4842	44.9911	6.152	11.848
275	46.3286	44.8323	43.3452	6.024	11.944

278	44.7385	43.2468	41.7672	5.928	12.04
281	43.2105	41.7248	40.2540	5.8	12.168
284	41.7386	40.2604	38.7996	5.704	12.264
287	40.3241	38.8545	37.4048	5.576	12.392
291	38.9643	37.5045	36.0668	5.448	12.488
294	37.6569	36.2078	34.7831	5.352	12.616
297	36.3996	34.9622	33.5513	5.224	12.712
300	35.1903	33.7653	32.3689	5.096	12.808
303	34.0269	32.6151	31.2338	4.968	12.936
307	32.9075	31.5096	30.1438	4.84	13.064
310	31.8302	30.4467	29.0970	4.744	13.16
313	30.7933	29.4246	28.0915	4.616	13.288
316	29.7950	28.4417	27.1254	4.488	13.384
319	28.8337	27.4961	26.1970	4.36	13.512
323	27.9078	26.5864	25.3048	4.232	13.608
326	27.0160	25.7110	24.4470	4.104	13.736
329	26.1569	24.8685	23.6222	3.976	13.864
332	25.3290	24.0574	22.8291	3.848	13.96
335	24.5311	23.2765	22.0662	3.72	14.088
339	23.7620	22.5245	21.3323	3.592	14.216
342	23.0205	21.8002	20.6261	3.464	14.312
345	22.3055	21.1025	19.9465	3.336	14.44
348	21.6159	20.4303	19.2924	3.208	14.568
351	20.9508	19.7825	18.6626	3.08	14.664
355	20.3091	19.1582	18.0563	2.952	14.792
358	19.6899	18.5564	17.4723	2.824	14.92
361	19.0924	17.9761	16.9098	2.664	15.048
364	18.5157	17.4166	16.3680	2.536	15.176
367	17.9590	16.8769	15.8458	2.408	15.272
371	17.4214	16.3564	15.3427	2.28	15.4
374	16.9023	15.8542	14.8577	2.12	15.528
377	16.4010	15.3696	14.3902	1.992	15.656
380	15.9167	14.9020	13.9394	1.864	15.784
383	15.4489	14.4506	13.5047	1.736	15.912
387	14.9968	14.0149	13.0855	1.576	16.008
390	14.5599	13.5942	12.6811	1.448	16.136
393	14.1376	13.1879	12.2909	1.288	16.264
396	13.7294	12.7955	11.9144	1.16	16.392
399	13.3347	12.4165	11.5510	1	16.52
403	12.9531	12.0503	11.2003	0.872	16.648
406	12.5840	11.6965	10.8617	0.744	16.776
409	12.2270	11.3545	10.5348	0.584	16.904
412	11.8817	11.0240	10.2191	0.424	17.032

415	11.5475	10.7046	9.9142	0.296	17.16
419	11.2242	10.3957	9.6197	0.136	17.288
422	10.9112	10.0970	9.3352	0.008	17.416
425	10.6084	9.8082	9.0602	-0.152	17.544
428	10.3151	9.5288	8.7945	-0.312	17.672
431	10.0312	9.2586	8.5378	-0.44	17.8
435	9.7563	8.9971	8.2895	-0.6	17.96
438	9.4901	8.7441	8.0495	-0.76	18.088
441	9.2322	8.4993	7.8175	-0.888	18.216
444	8.9824	8.2623	7.5931	-1.048	18.344
447	8.7404	8.0329	7.3760	-1.208	18.472
451	8.5059	7.8108	7.1660	-1.368	18.6
454	8.2787	7.5958	6.9629	-1.528	18.728
457	8.0584	7.3875	6.7664	-1.656	18.888

6. System Configuration

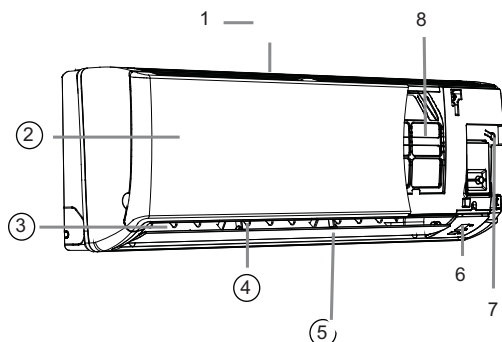
6.1 System Configuration

After the installation and test operation of the room air conditioner have been completed, it should be operated and handled as described below. Every user would like to know the correct method of operation of the room air conditioner, to check if it is capable of cooling (or heating) well, and to know a clever method of using it. In order to meet this expectation of the users, giving sufficient explanations taking enough time can be said to reduce about 80% of the requests for servicing. However good the installation work is and however good the functions are, the customer may blame either the room air conditioner or its installation work because of improper handling. The installation work and handing over of the unit can only be considered to have been completed when its handling has been explained to the user without using technical terms but giving full knowledge of the equipment.

6.2 Instruction

Parts and Functions

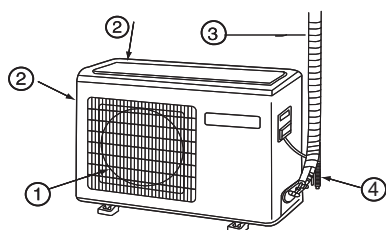
Indoor Unit



- ① Inlet
- ② Inlet grille
- ③ Outlet
- ④ Vertical blade
(adjust left and right air flow)
- ⑤ Horizontal flap
(adjust up and down air flow.
Don't adjust it manually)
- ⑥ Display board
- ⑦ Emergency Switch
- ⑧ Air Purifying Filter
(inside)

Please be subject to the actual produce purchased the above picture is just from your reference

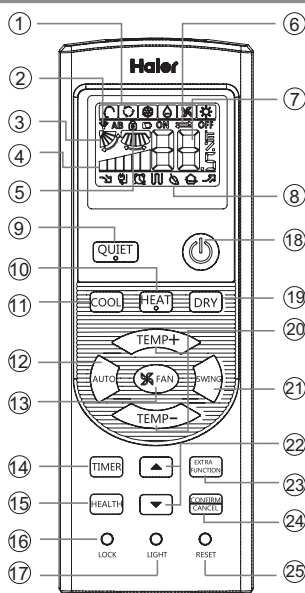
Outdoor Unit



- ① OUTLET
- ② INLET
- ③ CONNECTING PIPING AND ELECTRICAL WIRING
- ④ DRAIN HOSE

Please be subject to the actual produce purchased the above picture is just from your reference

Remote controller



8. Additional functions display

Operation mode	QUIET	SLEEP	Supplemented electrical heating	HEALTH	POWER
Remote controller					

- 9. QUIET button
- 10. HEAT button
- 11. COOL button
- 12. AUTO button
- 13. FAN button (fan speed)
- 14. TIMER button
- 15. HEALTH button
- 16. LOCK button
Used to lock buttons and LCD display.
- 17. LIGHT button
Control the lightening and extinguishing of the indoor LED display board.
- 18. POWER ON/OFF button
- 19. DRY button
- 20. TEMP button
- 21. SWING button
- 22. HOUR button
- 23. EXTRA FUNCTION button
Function: Air sending-->Healthy airflow position 1-->Healthy airflow position 2 -->Restore the original flap position --> Right & left air airflow -->A-B yard-->10 and heating symbol displayed simultaneously--> Sleeping -->Electrical heating--> Refresh air (reserved function) --> Power --> Fahrenheit/Celsius mode conversion
- 24. CANCEL/CONFIRM button
Function: Setting and cancel to the timer and other additional functions.
- 25. RESET button
When the remote controller appears abnormal, use a sharp pointed article to press this button to reset the remote

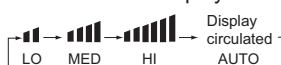
1. Mode display

Operation mode	AUTO	COOL	DRY	HEAT	FAN
Remote controller					

2. Signal sending display

3. SWING display

4. FAN SPEED display



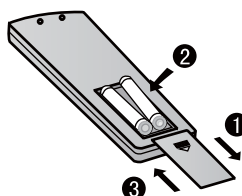
5. LOCK display

6. TIMER OFF display

7. TEMP display

Healthy function is not available for some units.

Loading of the battery



Note:

- The distance between the signal transmission head and the receiver hole should be within 7m without any obstacle as well.
- When electronic-started type fluorescent lamp or change-over type fluorescent lamp or wireless telephone is installed in the room, the receiver is apt to be disturbed in receiving the signals, so the distance to the indoor unit should be shorter.
- Full display or unclear display during operation indicates the batteries have been used up. Please change batteries.
- If the remote controller can't run normally during operation, please remove the batteries and reload several minutes later.

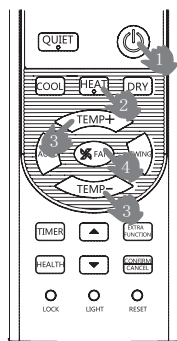
Hint:

Remove the batteries in case won't be in use for a long period. If there is any display after taking-out, just press reset key.

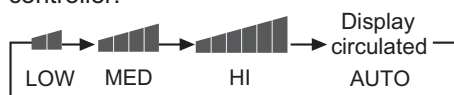
Operation

Base Operation

Remote controller



- Unit start**
Press ON/OFF on the remote controller, unit starts.
- Select operation mode**
COOL button: Cooling mode
HEAT button: Heating mode
DRY button: Dehumidify mode
- Select temp.setting**
Press TEMP+ / TEMP- button
TEMP+ Every time the button is pressed, temp.setting increase 1°C, if kept depressed, it will increase rapidly
TEMP- Every time the button is pressed, temp.setting decrease 1°C, if kept depressed, it will decrease rapidly
Select a desired temperature.
- Fan speed selection**
Press FAN button. For each press, fan speed changes as follows:
Remote controller:



Air conditioner is running under displayed fan speed. When FAN is set to AUTO, the air conditioner automatically adjusts the fan speed according to room temperature.

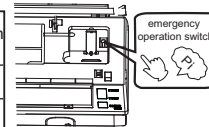
Operation Mode	Remote Controller	Note
AUTO		Under the mode of auto operation, air conditioner will automatically select Cool or Heat operation according to room temperature. When FAN is set to AUTO the air conditioner automatically adjusts the fan speed according to room temperature.
COOL		
DRY		In DRY mode, when room temperature becomes lower than temp.setting+2°C, unit will run intermittently at LOW speed regardless of FAN setting.
HEAT		In HEAT mode, warm air will blow out after a short period of the time due to cold-draft prevention function. When FAN is set to AUTO, the air conditioner automatically adjusts the fan speed according to room temperature.
FAN		In FAN operation mode, the unit will not operate in COOL or HEAT mode, but only in FAN mode, AUTO is not available in FAN mode. And temp. setting is disabled. In FAN mode, sleep operation is not available.

Emergency operation and test operation

Emergency Operation:

- Use this operation only when the remote controller is defective or lost, and with function of emergency running, air conditioner can run automatically for a while.
- When the emergency operation switch is pressed, the "Pi" sound is heard once, which means the start of this operation.
- When power switch is turning on for the first time and emergency operation starts, the unit will run automatically in the following modes:

Room temperature	Designated temperature	Timer mode	Fan speed	Operation mode
Above 23°C	26°C	No	AUTO	COOL
Below 23°C	23°C	No	AUTO	HEAT

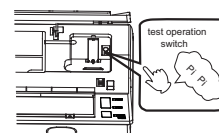


- It is impossible to change the settings of temp. and fan speed, it is also not possible to operate in timer or dry mode.

Test operation:

Test operation switch is the same as emergency switch.

- Use this switch in the test operation when the room temperature is below 16°C, do not use it in the normal operation.
- Continue to press the test operation switch for more than 5 seconds. After you hear the "Pi" sound twice, release your finger from the switch: the cooling operation starts with the air flow speed "Hi".
- Under this operation mode, the fan motor of indoor unit will run in high speed.



Air Flow Direction Adjustment

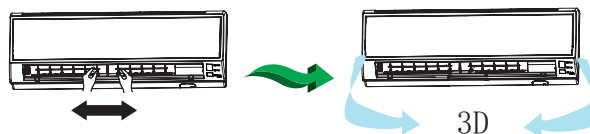
1. Status display of air flow

Pos.1 Pos.2 Pos.3
Pos.4 Pos.5 Pos.6 (Auto swing)

cooling mode: from pos.1 to pos.4 and pos.6
heating mode: from pos.5 to pos.1 and pos.6

2. Left and right air flow adjustment (manual)

Move the vertical blade by a knob on air conditioner to adjust left and right direction referring to Fig.



Cautions:





- When adjusting the flap by hand, turn off the unit.
- When humidity is high, condensate water might occur at air outlet if all vertical louvers are adjusted to left or right.
- It is advisable not to keep horizontal flap at downward position for a long time in COOL or DRY mode, otherwise, condensate water might occur.

Note:

When restart after remote turning off, the remote controller will automatically memorize the previous set swing position.

Operation

Sleep Operation

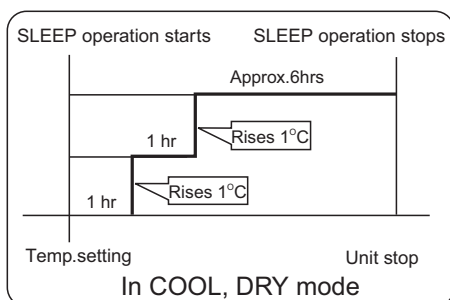
Press  button to enter additional options, when cycle display to ,  will flash. And then press  enter to sleep function.



Operation Mode

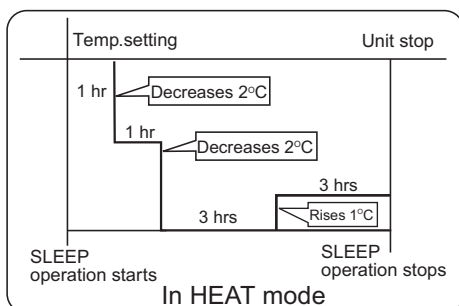
1. In COOL, DRY mode

1 hour after SLEEP mode starts, temp. will become 1°C higher than temp. setting. After another 1 hour, temp. rises by 1°C further. The unit will run for further 6 hours then stops. Temp. is higher than temp. setting so that room temperature won't be too low for your sleep.



2. In HEAT mode

1 hour after SLEEP mode starts, temp. will become 2°C lower than temp. setting. After another 1 hour, temp. decrease by 2°C further. After more another 3 hours, temp. rises by 1°C further. The unit will run for further 3 hours then stops. Temp. is lower than temp. setting so that room temperature won't be too high for your sleep.



3. In AUTO mode

The unit operates in corresponding sleep mode adapted to the automatically selected operation mode.

4. In FAN mode

It has no SLEEP function.

5. Set the wind speed change when sleeping

If the wind speed is high or middle before setting for the sleep, set for lowering the wind speed after sleeping. If it is low wind, no change.





Note

When TIMER function is set, the sleeping function can't be set up. After the sleeping function is set up, if user resets TIMER function, the sleeping function will be cancelled; the machine will be in the state of timing-on.

POWER/QUIET Operation


(1) POWER Operation

When you need rapid heating or cooling, you can use this function.

Press  button to enter additional options, when cycle display to ,  will flash, and then press , enter to power function. When cancel the function, please enter additional options again and to cancel power function.

(2) QUIET Operation

You can use this function when silence is needed for rest or reading.

Press QUIET button, the remote controller will show , and then achieve to the quiet function. Press again this QUIET button, the quiet function will be cancelled.

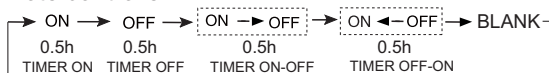
Note :

During POWER operation, in rapid HEAT or COOL mode, the room will show inhomogeneous temperature distribution. Long period QUIET operation will cause effect of not too cool or not too warm.

Operation

■ Timer On/Off On-Off Operation

1. After unit starts, select your desired operation mode.
2. Press TIMER button to change TIMER mode. Every time the button is pressed, display changes as follows:
Remote controller:



Then select your desired TIMER mode (TIMER ON or TIMER OFF or TIMER ON-OFF). " ON "or" OFF "will flash.

3. Press ▼ / ▲ button to set time.

- ▲ Press the button for each time, setting time in the first 12 hours increased by 0.5 hour every time, after 12 hours, increased by 1 hour every time.
- ▼ Press the button for each time, setting time in the first 12 hours decreased by 0.5 hour every time, after 12 hours, decreased by 1 hour every time. It can be adjusted within 24 hours.

4. Confirm timer setting

After adjust the time, press button and confirm the time ON or OFF button will not flash any more.

5. Cancel timer setting

Press the timer button by times until the time display eliminated.

Hints:

After replacing batteries or a power failure happens, time setting should be reset.

According to the Time setting sequence of TIMER ON or TIMER OFF, either Start-Stop or Stop-Start can be achieved.

■ Healthy airflow Operation

1. Press to starting

Setting the comfort work conditions.

2. The setting of healthy airflow function

Press button to enter additional options, Press this button continuously, the louvers location will cycle between in the following three locations, to choose the swing location what you needed, and then press button to confirm.



3. The cancel of the healthy airflow function

Press button to enter additional options, Press this button continuously, the louvers location will cycle between in the following three locations again, and then press button to cancel.

Notice: Do not direct the flap by hand. Otherwise, the grille will run incorrectly. If the grille is not run correctly, stop for a minute and then start, adjusting by remote controller.

Note:

1. After setting the healthy airflow function, the position grill is fixed.
2. In heating, it is better to select the mode.
3. In cooling, it is better to select the mode.
4. In cooling and dry, using the air conditioner for a long time under the high air humidity, condensate water may occur at the grille.

EUROPEAN REGULATIONS CONFORMITY FOR THE MODELS

CE

All the products are in conformity with the following European provision:

- Low Voltage Directive 73/23/EEC
- Low Voltage Directive 2006/95/EC
- Electromagnetic Compatibility 89/336/EEC
- Electromagnetic Compatibility 2004/108/EC

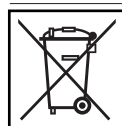
ROHS

The products are fulfilled with the requirements in the directive 2002/95/EEC of the European parliament and of council on the Restriction of the use of Certain Hazardous Substances in Electrical and Electronic Equipment (EU RoHS Directive)

WEEE

In accordance with the directive 2002/96/CE of the European parliament, herewith we inform the consumer about the disposal requirements of the electrical and electronic products.

DISPOSAL REQUIREMENTS:



Your air conditioning product is marked with this symbol. This means that electrical and electronic products shall not be mixed with unsorted household waste. Do not try to dismantle the system yourself: the dismantling of the air

conditioning system, treatment of the refrigerant, of oil and of other part must be done by a qualified installer in accordance with relevant local and national legislation. Air conditioners must be treated at a specialized treatment facility for reuse, recycling and recovery. By ensuring this product is disposed of correctly, you will help to prevent potential negative consequences for the environment and human health. Please contact the installer or local authority for more information. Battery must be removed from the remote controller and disposed of separately in accordance with relevant local and national legislation.

IMPORTANT INFORMATION REGARDING THE REFRIGERANT USED

Contains fluorinated greenhouse gases covered by the Kyoto Protocol	
R410A	1= <input type="text"/> kg
	2= <input type="text"/> kg
	1+2= <input type="text"/> kg

This product contains fluorinated greenhouse gases covered by the Kyoto Protocol. Do not vent into the atmosphere.

Refrigerant type: R410A

GWP* value: 1975

GWP=global warming potential

Please fill in with indelible ink,

- 1 the factory refrigerant charge of the product
- 2 the additional refrigerant amount charged in the field and
- 1+2 the total refrigerant charge

on the refrigerant charge label supplied with the product.

The filled out label must be adhered in the proximity of the product charging port (e.g. onto the inside of the stop value cover).

A contains fluorinated greenhouse gases covered by the Kyoto Protocol

B factory refrigerant charge of the product: see unit name plate

C additional refrigerant amount charged in the field

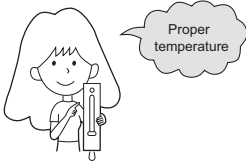
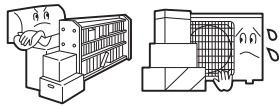


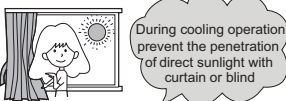
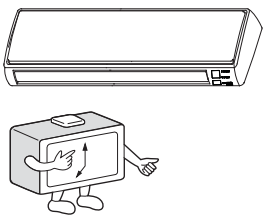




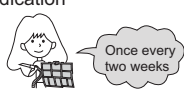
D total refrigerant charge

E outdoor unit

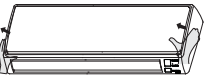
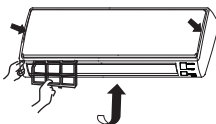
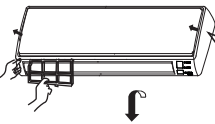


F refrigerant cylinder and manifold for charging

Maintenance

For Smart Use of The Air Conditioner

<p>Setting of proper room temperature</p> 	<p>Do not block the air inlet or outlet</p> 	<p>Remote Controller</p>  <p>Do not use water, wipe the controller with a dry cloth. Do not use glass cleaner or chemical cloth.</p>	<p>Indoor Body</p>  <p>wipe the air conditioner by using a soft and dry cloth. For serious stains, use a neutral detergent diluted with water. Wring the water out of the cloth before wiping, then wipe off the detergent completely.</p>
<p>Close doors and windows during operation</p> 	<p>Use the timer effectively</p> 	<p>Do not use the following for cleaning</p>  <p>Gasoline, benzene, thinner or cleanser may damage the coating of the unit.</p>  <p>Hot water over 40°C (104°F) may cause discoloring or deformation.</p>	
<p>If the unit is not to be used for a long time, turn off the power supply main switch.</p> 	<p>Use the louvers effectively</p> 	<p>Air Filter cleaning</p> <ol style="list-style-type: none"> 1 Open the inlet grille by pulling it upward. 2 Remove the filter. Push up the filter's center tab slightly until it is released from the stopper, and remove the filter downward. 3 Clean the filter. Use a vacuum cleaner to remove dust, or wash the filter with water. After washing, dry the filter completely in the shade. 4 Attach the filter. Attach the filter correctly so that the "FRONT" indication is facing to the front. Make sure that the filter is completely fixed behind the stopper. If the right and left filters are not attached correctly, that may cause defects. 5 Close the inlet grille. 	

Replacement of Air Purifying Filter

<p>1. Open the Inlet Grille</p> <p>Hold the front panel by the tabs on the both sides and lift it until it stops with a click.</p> 	<p>4. Attach the standard air filter</p> <p>(Necessary installation)</p> 
<p>2. Detach the standard air filter</p> <p>Slide the knob slightly upward to release the filter, then withdraw it.</p>  <p>Detach old Air Purifying Filter</p> 	<p>ATTENTION:</p> <p>The white side of the photocatalyst air purifying filter face outside, and the black side face the unit. The green side of the bacteria-killing medium air purifying filter face outside, and the white side face the unit.</p>
<p>3. Attach Air Purifying Filter</p> <p>Put air purifying filter appliances into the right and left filter frames.</p> 	<p>5. Close the Inlet Grille</p> <p>Close the Grille surely</p> <p>NOTE:</p> <ul style="list-style-type: none"> • The photocatalyst air purifying filter will be solarized in fixed time. In normal family, it will be solarized every 6 months. But it is not fit for washing by water and other scour. • The bacteria-killing medium air purifying filter will be used for a long time, no need for replacement. But in the period of using them, you should remove the dust frequently by using vacuum cleaner or flapping them lightly, otherwise, its performance will be affected. • Please keep the bacteria-killing medium air purifying filter in the cool and dry conditions avoid long time directly sunshine when you stop using it, or its ability of sterilization will be reduced.

Cautions

⚠ WARNING

Please call Sales/Service Shop for the Installation.

Do not attempt to install the air conditioner by yourself because improper works may cause electric shock, fire, water leakage.

⚠ WARNING

When abnormality such as burnt-smell found, immediately stop the operation button and contact sales shop.

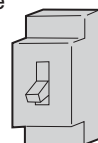


OFF



STRICT
ENFORCEMENT

Use an exclusive power source with a circuit breaker



Check proper installation of the drainage securely



STRICT
ENFORCEMENT

Connect power supply cord to the outlet completely



STRICT
ENFORCEMENT

Use the proper voltage



STRICT
ENFORCEMENT

1. Do not use power supply cord extended or connected in halfway
2. Do not install in the place where there is any possibility of inflammable gas leakage around the unit.
3. Do not get the unit exposed to vapor or oil steam.



PROHIBITION

Do not use power supply cord in a bundle.



PROHIBITION

Take care not to damage the power supply cord.



PROHIBITION

Do not insert objects into the air inlet or outlet.



PROHIBITION

Do not start or stop the operation by disconnecting the power supply cord and so on.



PROHIBITION

Do not channel the air flow directly at people, especially at infants or the aged.

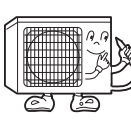


PROHIBITION

Do not try to repair or reconstruct by yourself.



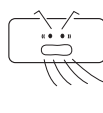
Connect the earth cable.



earthing

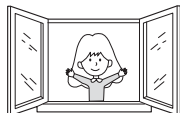
⚠ CAUTION

Do not use for the purpose of storage of food, art work, precise equipment, breeding, or cultivation.



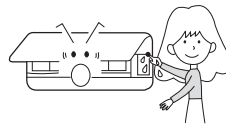
PROHIBITION

Take fresh air occasionally especially when gas appliance is running at the same time.



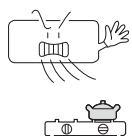
STRICT
ENFORCEMENT

Do not operate the switch with wet hand.



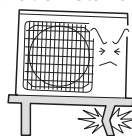
PROHIBITION

Do not install the unit near a fireplace or other heating apparatus.



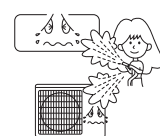
PROHIBITION

Check good condition of the installation stand



PROHIBITION

Do not pour water onto the unit for cleaning



PROHIBITION

Do not place animals or plants in the direct path of the air flow



PROHIBITION

Do not place any objects on or climb on the unit.



PROHIBITION






Do not place flower vase or water containers on the top of the unit.



PROHIBITION

Trouble shooting

Before asking for service, check the following first.

	Phenomenon	Cause or check points
Normal Performance inspection	The system does not restart immediately. 	<ul style="list-style-type: none"> When unit is stopped, it won't restart immediately until 3 minutes have elapsed to protect the system. When the electric plug is pulled out and reinserted, the protection circuit will work for 3 minutes to protect the air conditioner.
	Noise is heard 	<ul style="list-style-type: none"> During unit operation or at stop, a swishing or gurgling noise may be heard. At first 2-3 minutes after unit start, this noise is more noticeable. (This noise is generated by refrigerant flowing in the system.) During unit operation, a cracking noise may be heard. This noise is generated by the casing expanding or shrinking because of temperature changes. Should there be a big noise from air flow in unit operation, air filter may be too dirty.
	Smells are generated.	<ul style="list-style-type: none"> This is because the system circulates smells from the interior air such as the smell of furniture, paint, cigarettes.
	Mist or steam are blown out. 	<ul style="list-style-type: none"> During COOL or DRY operation, indoor unit may blow out mist. This is due to the sudden cooling of indoor air.
	In dry mode, fan speed can't be changed.	<ul style="list-style-type: none"> In DRY mode, when room temperature becomes lower than temp. setting+2 °C, unit will run intermittently at LOW speed regardless of FAN setting.
Multiple check		<ul style="list-style-type: none"> The circuit breaker switch is "ON", but not "off"? Is there a power failure? Is fuse blownout?
	Poor cooling 	<ul style="list-style-type: none"> Is the air filter dirty? Normally it should be cleaned every 15 days. Are there any obstacles before inlet and outlet? Is temperature set correctly? Are there some doors or windows left open? Is there any direct sunlight through the window during the cooling operation? (Use curtain) Are there too much heat sources or too many people in the room during cooling operation?

Cautions

- Do not obstruct or cover the ventilation grille of the air conditioner. Do not put fingers or any other things into the inlet/outlet and swing louver.

- Do not allow children to play with the air conditioner. In no case should children be allowed to sit on the outdoor unit.

Specifications

- The refrigerating circuit is leak-proof.

The machine is adaptive in following situation

1. Applicable ambient temperature range:

Cooling	Indoor	Maximum: D.B/W.B 32°C/23°C Minimum: D.B/W.B 21°C/15°C
	Outdoor	Maximum: D.B/W.B 43°C/26°C Minimum: D.B 18°C
Heating	Indoor	Maximum: D.B 27°C Minimum: D.B 15°C
	Outdoor	Maximum: D.B/W.B 24°C/18°C Minimum: D.B/W.B -7°C/-8°C
	Outdoor (INVERTER)	Maximum: D.B/W.B 24°C/18°C Minimum: D.B -15°C

- If the power supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similar qualified person.
- If the fuse of indoor unit on PC board is broken, please change it with the type of T. 3.15A/ 250V. If the fuse of outdoor unit is broken, change it with the type of T.25A/250V. The fuse is must be replaced by the manufacturer or its service agent or a similar qualified person.
- The wiring method should be in line with the local wiring standard.
- The waste battery should be disposed properly.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of appliance by a person responsible for their safety.
- Children should be supervised to ensure that they do not play with the appliance.
- In order to protect the units, please turn off the A/C first, and at least 30 seconds later, cutting off the power.



7. Service Diagnosis

7.1 Caution for Diagnosis

The operation lamp flashes when any of the following errors is detected.

1. When a protection device of the indoor or outdoor unit is activated or when the thermistor malfunctions, disabling equipment operation.
2. When a signal transmission error occurs between the indoor and outdoor units. In either case, conduct the diagnostic procedure described in the following pages.

7.2. Problem Symptoms and Measures

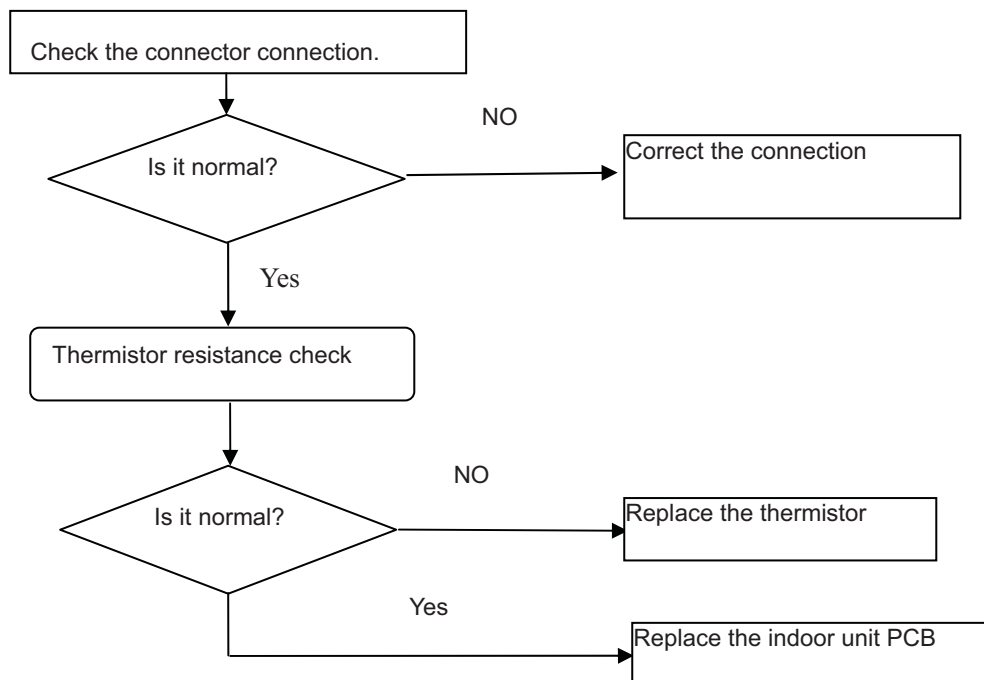
Symptom	Check Item	Details of Measure
None of the units operates	Check the power supply.	Check to make sure that the rated voltage is supplied.
	Check the indoor PCB	Check to make sure that the indoor PCB is broken
Operation sometimes stops.	Check the power supply.	A power failure of 2 to 10 cycles can stop air conditioner operation.
Equipment operates but does not cool, or does not heat (only for heat pump)	Check for faulty operation of the electronic expansion valve.	Set the units to cooling operation, and compare the temperatures of the liquid side connection pipes of the connection section among rooms to check the opening and closing operation of the electronic expansion valves of the individual units.
	Diagnosis by service port pressure and operating current.	Check for insufficient gas.
Large operating noise and vibrations	Check the installation condition.	Check to make sure that the required spaces for installation (specified in the Technical Guide, etc.) are provided.

7.3 Error Codes and Description indoor display

	Code indication		Description	Reference Page
	Indoor	Outdoor (LED1 flash times)		
Indoor & Outdoor	E7	15	Communication fault between indoor and outdoor units	Page .58
Indoor Malfunction	E1	/	Room temperature sensor failure	Page .50
	E2	/	Heat-exchange sensor failure	Page .50
	E4	/	Indoor EEPROM error	Page .57
	E14	/	Indoor fan motor malfunction	Page .51
Outdoor Malfunction	F12	1	Outdoor EEPROM error	Page .57
	F1	2	The protection of IPM	Page .54
	F22	3	Overcurrent protection of AC electricity for the outdoor model	Page .62
	F3	4	Communication fault between the IPM and outdoor PCB	Page .55
	F19	6	Power voltage is too high or low	Page .60
	F27	7	Compressor is lockrotor or stopt momentary	----
	F4	8	Overheat protection for exhaust temperature	Page .56
	F8	9	Outdoor DC fan motor fault	Page .53
	F21	10	Frost-removing temperature sensor failure	Page .50
	F7	11	Suction temperature sensor failure	Page .50
	F6	12	Ambient temperature sensor failure	Page .50
	F25	13	Exhaust temperature sensor failure	Page .50
	F11	18	deviate from the normal for the compressor	Page .61
	F28	19	Loop of the station detect error	Page .61
	F2	24	Overcurrent of the compressor	Page .62
	F23	25	Overcurrent protection for single-phase of the compressor	Page .62
	F36	39	Middle part of condenser temperature sensor failure	----

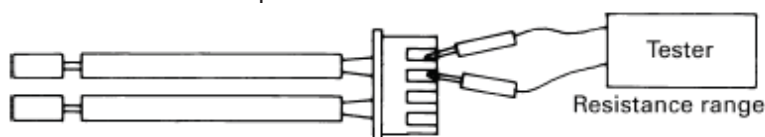
7.3.1 Thermistor or Related Abnormality

Indoor Display	E1: Room temperature sensor failure E2: Heat-exchange sensor failure
Outdoor display	LED1 flash 10 times: Defrost temperature sensor failure LED1 flash 11 times: Suction temperature sensor failure LED1 flash 12 times: Ambient temperature sensor failure LED1 flash 13 times: Discharge temperature sensor failure
Method of Malfunction Detection	The temperatures detected by the thermistors are used to determine thermistors errors.
Malfunction Decision Conditions	When the thermistor input is more than 4.92V or less than 0.08V during compressor operation. ● Note: The values vary slightly in some models
Supposed Causes	<ul style="list-style-type: none"> ■ Faulty connector connection ■ Faulty thermistor ■ Faulty PCB
Troubleshooting	* Caution Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.



Thermistor resistance check method:

Remove the connector of the thermistor on the PCB, and measure the resistance of thermistor using tester. The relationship between normal temperature and resistance is shown in the value of indoor thermistor.

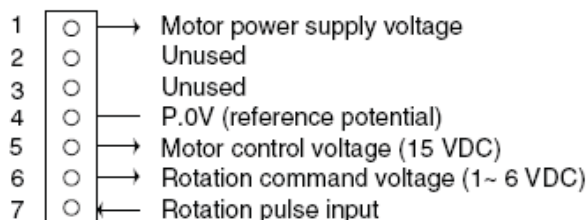


7.3.2 Indoor fan motor malfunction

Indoor Display	E14
Method of Malfunction Detection	The rotation speed detected by the Hall IC during fan motor operation is used to determine abnormal fan motor operation
Malfunction Decision Conditions	when the detected rotation feedback signal don't received in 2 minutes
Supposed Causes	<ul style="list-style-type: none"> ■ Operation halt due to breaking of wire inside the fan motor. ■ Operation halt due to breaking of the fan motor lead wires. ■ Detection error due to faulty indoor unit PCB.

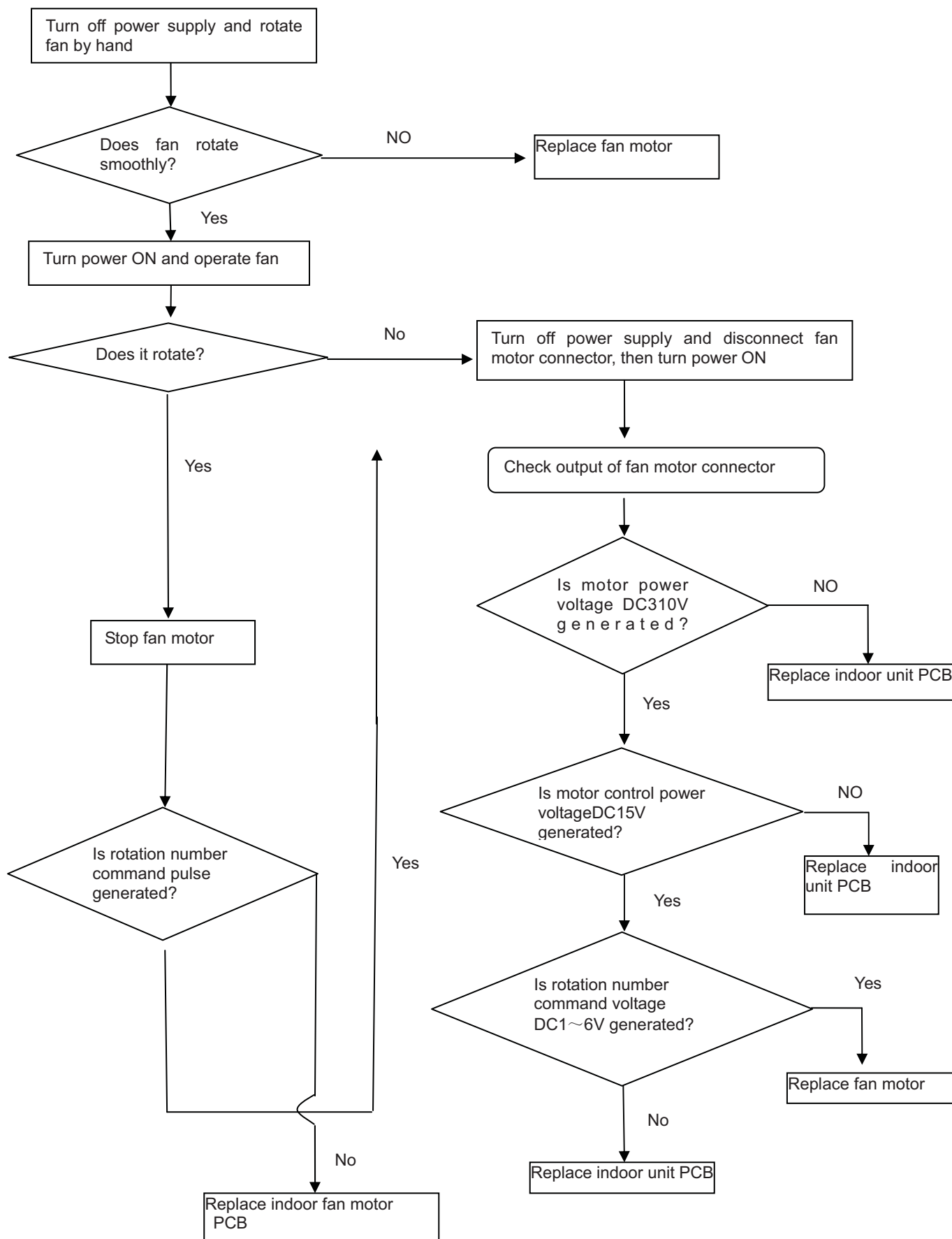
How to check Fan Motor (DC)

1. Check connector connection.
2. Check motor power supply voltage output (pins 1-4).
3. Check motor control voltage (pins 4-5).
4. Check rotation command voltage output (pins 4-6).
5. Check rotation pulse input (pins 4-7).

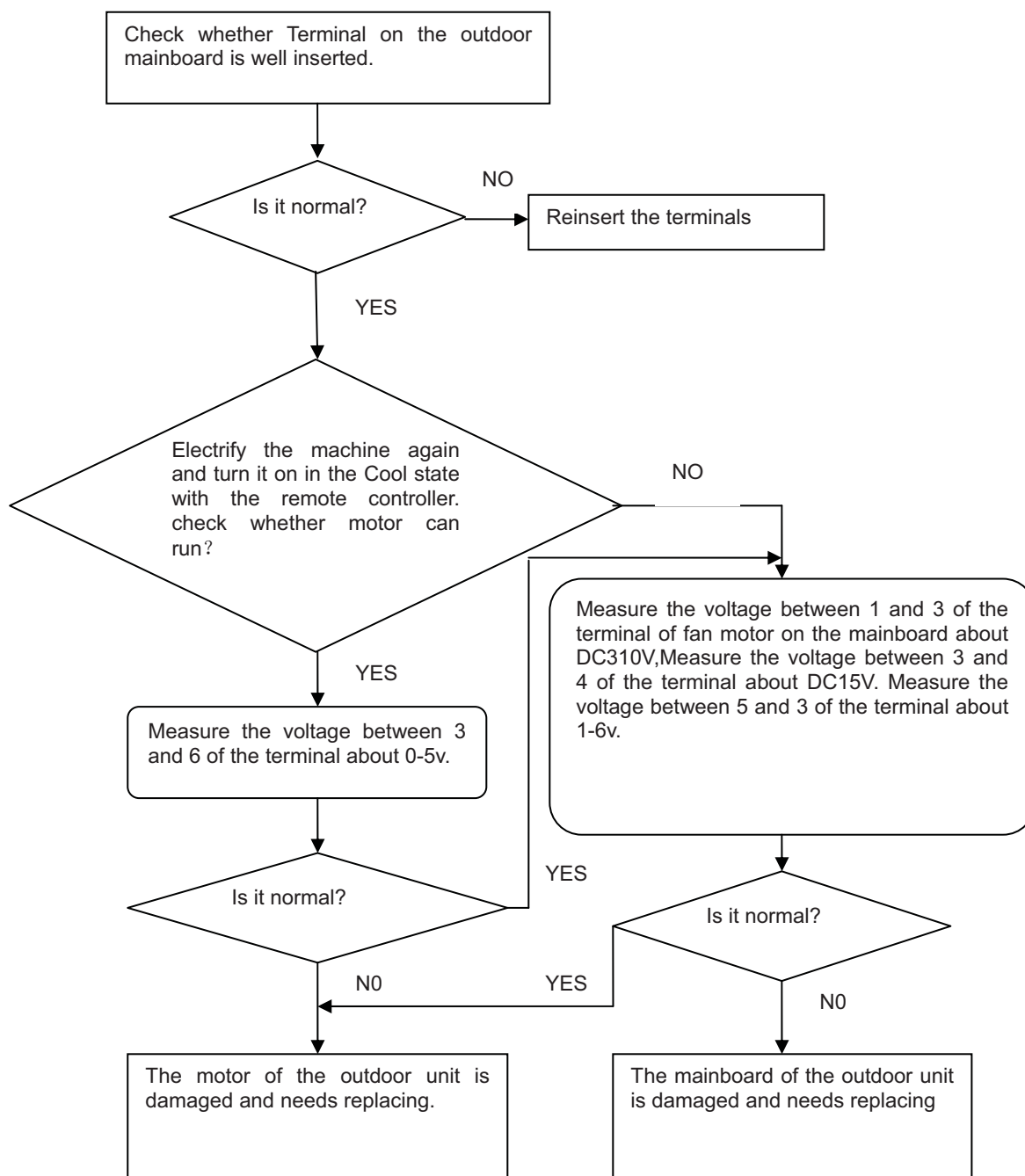


Notes: the a/c is electrifying, don't pull out or insert the terminals of the motor, else the motor would be damaged.

Troubleshooting * Caution Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.

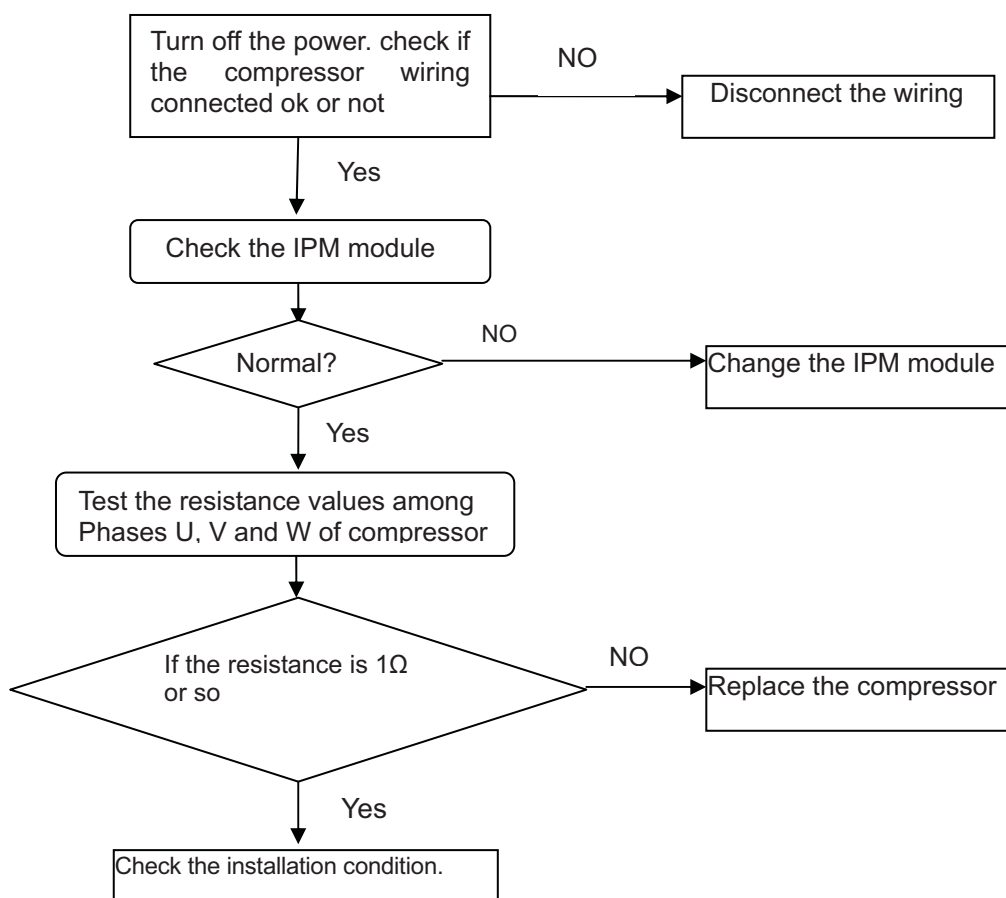


7.3.3 Outdoor DC fan motor fault



7.3.4 IPM protection

Outdoor display	LED1 flash 2 times. Indoor Display F1
Method of Malfunction Detection	IPM protection is detected by checking the compressor running condition and so on.
Malfunction Decision Conditions	<ul style="list-style-type: none"> ■ The system leads to IPM protection due to over current. ■ The compressor faulty leads to IPM protection. ■ Circuit component of IPM is broken and led to IPM protection.
Supposed Causes	<ul style="list-style-type: none"> ■ IPM protection dues to the compressor faulty. ■ IPM protection dues to faulty PCB of IPM module. ■ Compressor wiring disconnected.
Troubleshooting	<p>* Caution Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.</p>



Check the IPM module method:

Disconnect the compressor harness connector from the outdoor unit PCB.

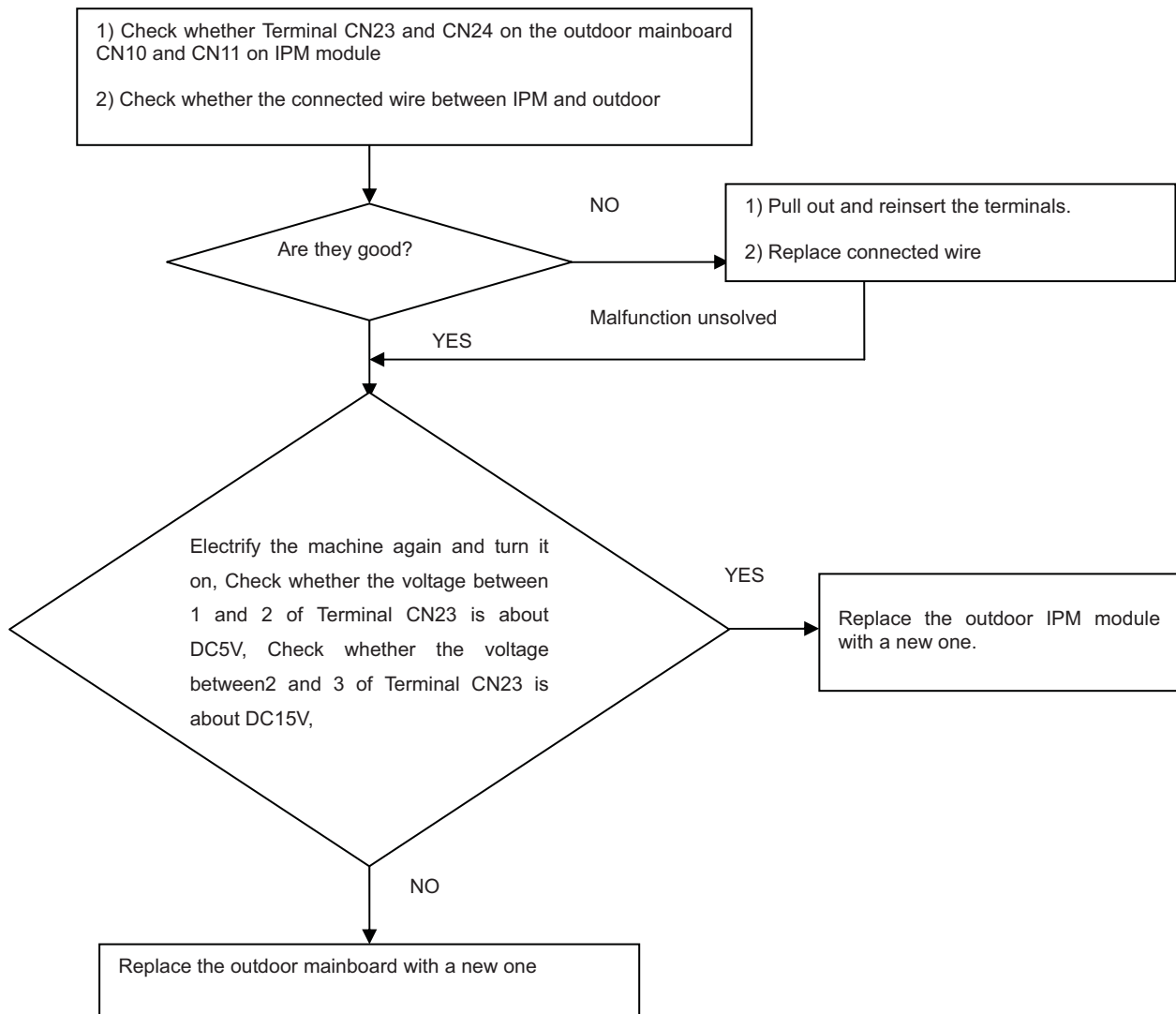
To disengage the connector, press the protrusion on the connector.

Then, measure resistance between P (+) and N (-) and the U, V and W terminals of the compressor connector with a multi-tester. Evaluate the measurement results for a pass/fail judgment.

N(-)terminal of tester(P(+)for digital tester)	P(+)	UVW	P(-)	UVW
P(+)terminal of tester(N(-)for digital tester)	UVW	P(+)	UVW	P(-)
Normal resistance	Several kΩ to several MΩ (*)			
Unacceptable resistance	Short (0 Ω) or open			

7.3.5 The communication fault between IPM and outdoor PCB

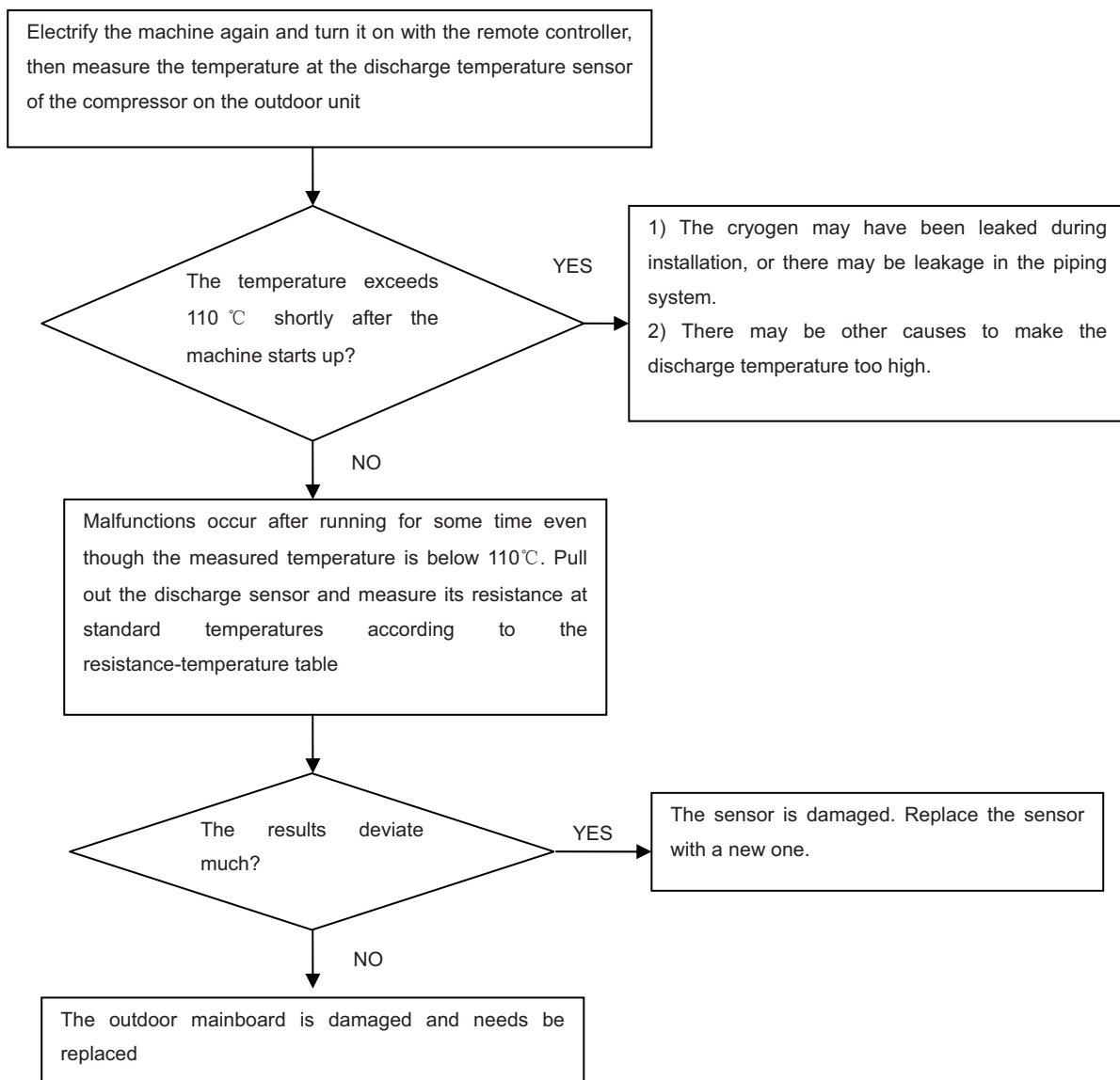
Outdoor display	LED1 flash 4 times Indoor Display F3
Method of Malfunction Detection	Communication is detected by checking the IPM module and the outdoor PCB.
Malfunction Decision Conditions	<ul style="list-style-type: none"> ■ The outdoor PCB broken leads to communication fault ■ The IPM module broken leads to communication fault
Supposed Causes	<ul style="list-style-type: none"> ■ The outdoor PCB is broken ■ The IPM module is broken ■ Communication wiring disconnected
Troubleshooting	<p>* Caution Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.</p>



7.3.6 Overheat Protection For Discharge Temperature

Indoor display	F4
Outdoor display	LED1 flash 8 times
Method of Malfunction Detection	The exhaust temperature control is checked with the temperature being detected by the exhaust pipe thermistor.
Malfunction Decision Conditions	When the compressor discharge temperature is above 117°C
Supposed Causes	<ul style="list-style-type: none"> ■ Electronic expansion valve defective ■ Faulty thermistor. ■ Faulty PCB

Troubleshooting *** Caution** Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.



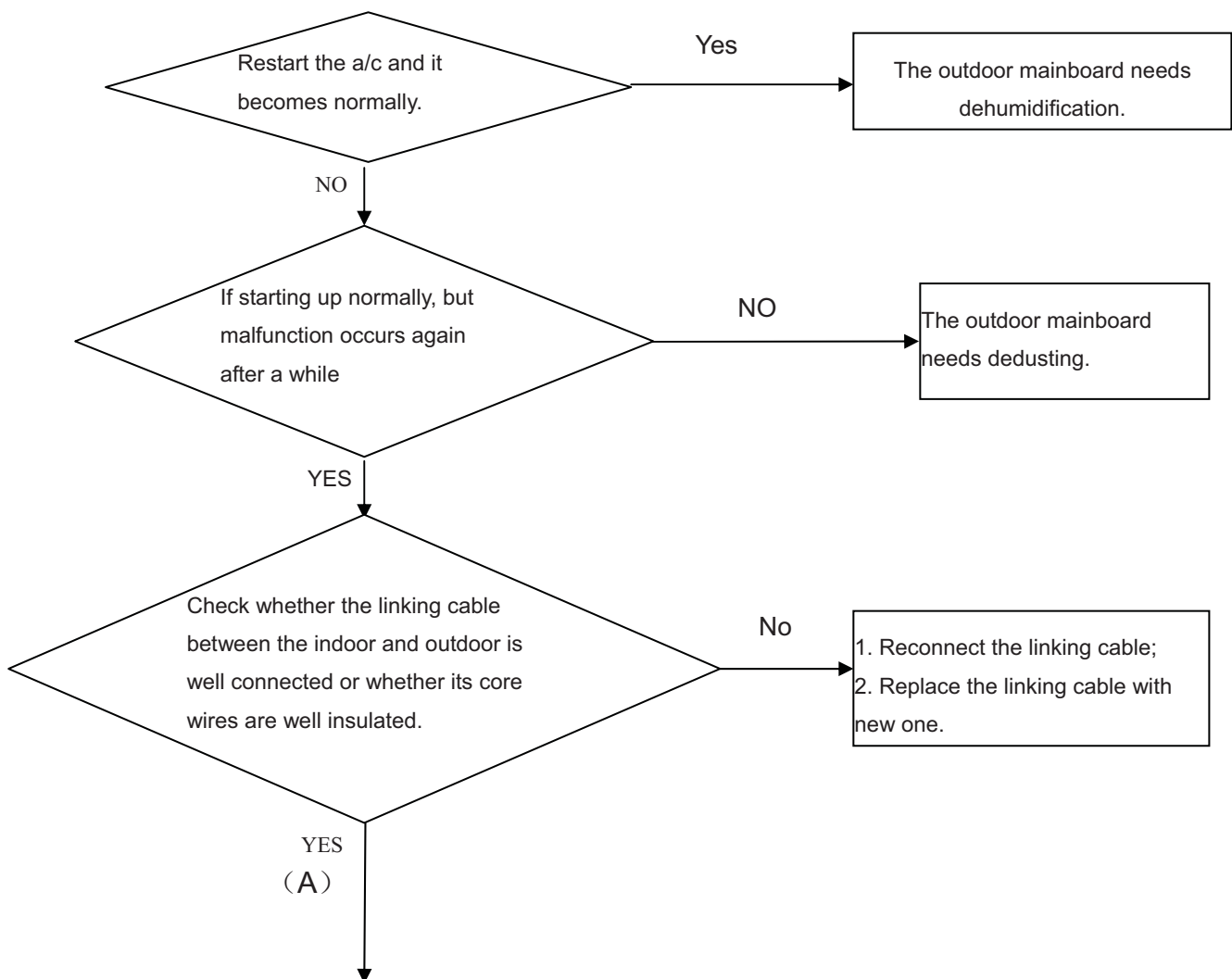
7.3.7 EEPROM abnormal

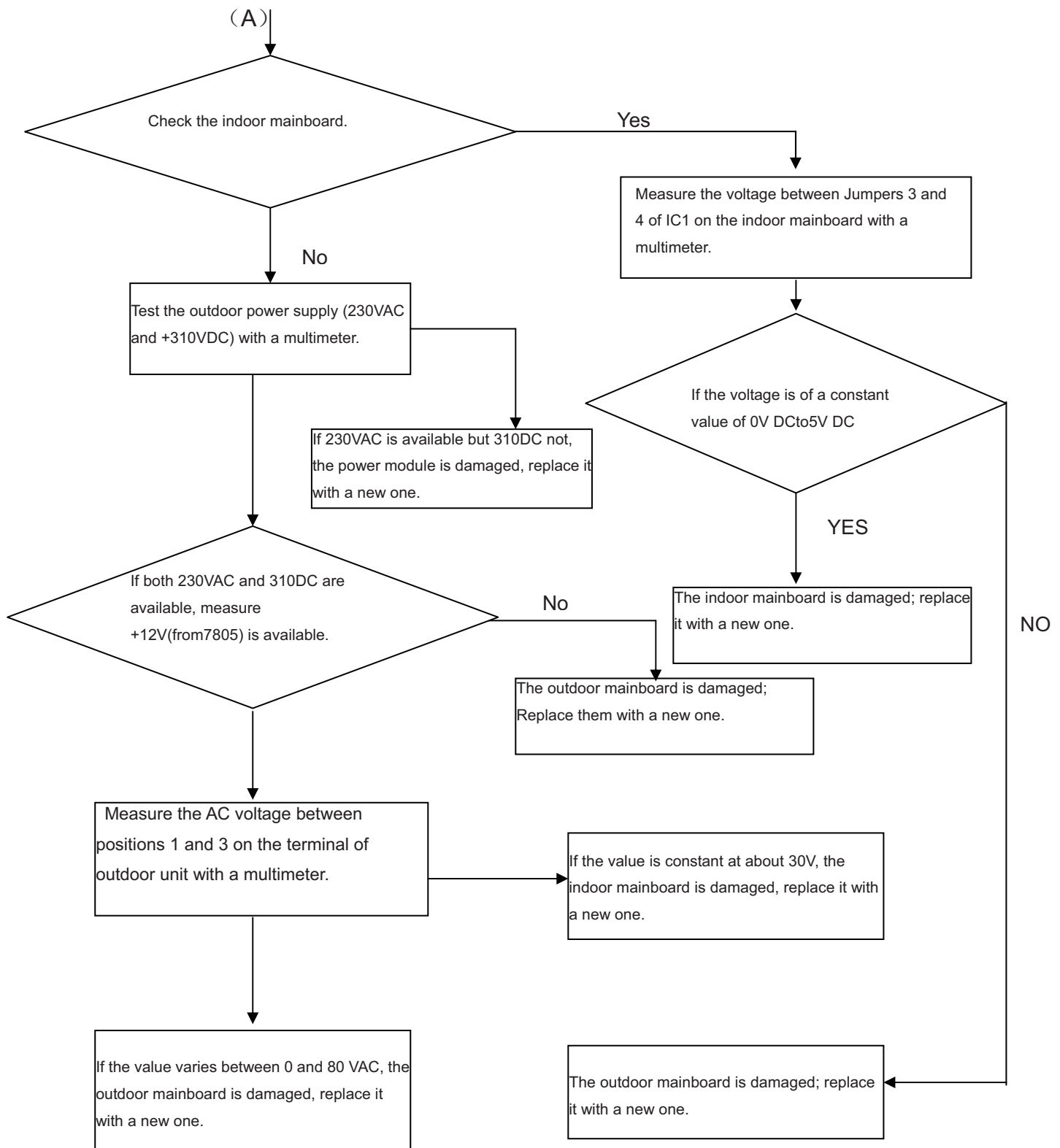
Indoor Display	E4 : Indoor EEPROM error F12: Outdoor EEPROM error LED1 flash 1 times
Method of Malfunction Detection	The Data detected by the EEPROM are used to determine MCU.
Malfunction Decision Conditions	When the Data of EEPROM is error or the EEPROM is damaged.
Supposed Causes	<ul style="list-style-type: none"> ■ Faulty EEPROM data ■ Faulty EEPROM ■ Faulty PCB
Troubleshooting	* Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.

Check the EEPROM of the indoor or outdoor mainboard, and be sure it is right.

7.3.8 Communication error between the indoor and outdoor units

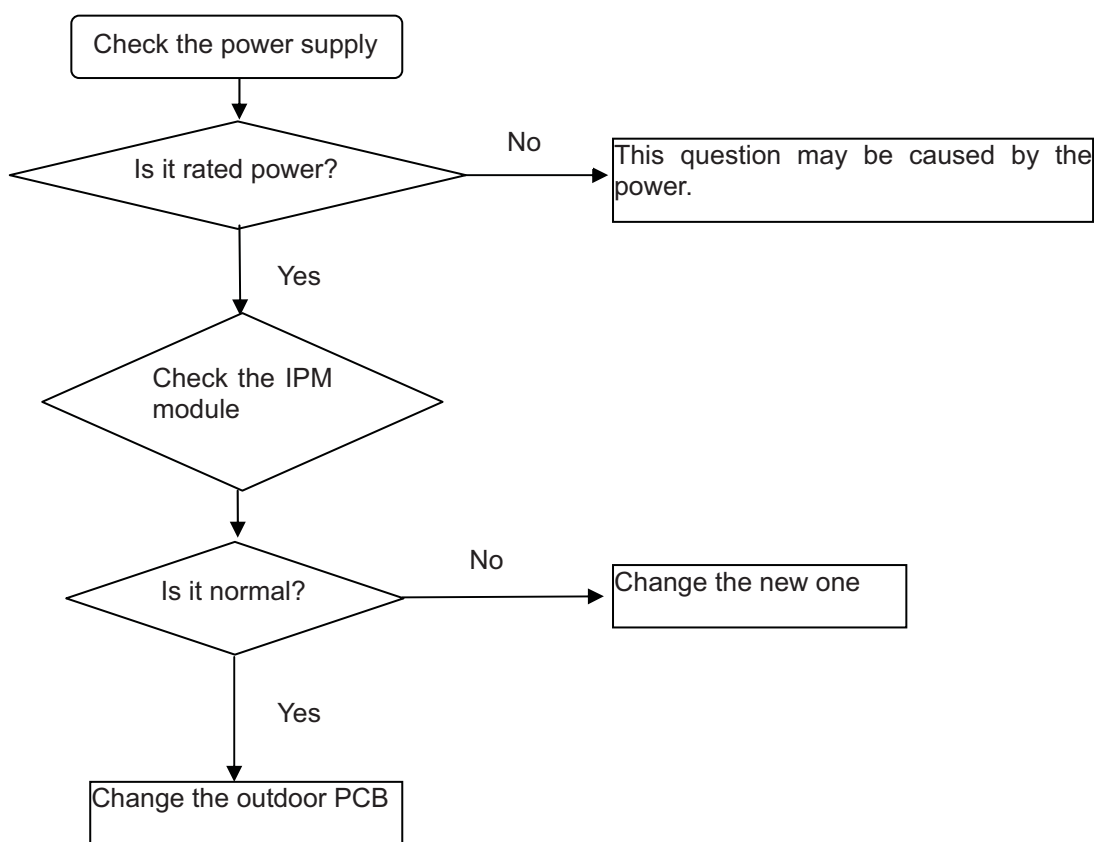
Indoor display	E7
Outdoor display	LED1 flash 15 times.
Method of Malfunction Detection	The date received from the another unit in indoor unit-outdoor unit signal transmission is checked whether is normal
Malfunction Decision Conditions	When the date sent from the another unit cannot be received normally, or when the content of the data is abnormal
Supposed Causes	<ul style="list-style-type: none"> ■ Indoor unit- outdoor unit signal transmission error due to wiring error ■ Faulty PCB
Troubleshooting	<p>* Caution Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.</p>





7.3.9 Power Supply over or under voltage fault

Indoor display	F19
Outdoor display:	LED1 flash 6 times
Method of Malfunction Detection	An abnormal voltage rise or fall is detected by checking the specified voltage detection circuit.
Malfunction Decision Conditions	An voltage signal is fed from the voltage detection circuit to the microcomputer
Supposed Causes	<ul style="list-style-type: none"> ■ Supply voltage not as specified. ■ The IPM module is broken. ■ The outdoor PCB is broken.
Troubleshooting	* Caution Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.



About how to check the IPM module, please refer to IPM protection fault.

7.3.10 Loop of the station detect error

Outdoor Display	LED1 flash 18 times	Indoor Display F11
	LED1 flash 19 times	Indoor Display F28

**Method of
Malfunction
Detection**

The position of the compressor rotor can not detected normally

**Malfunction
Decision
Conditions**

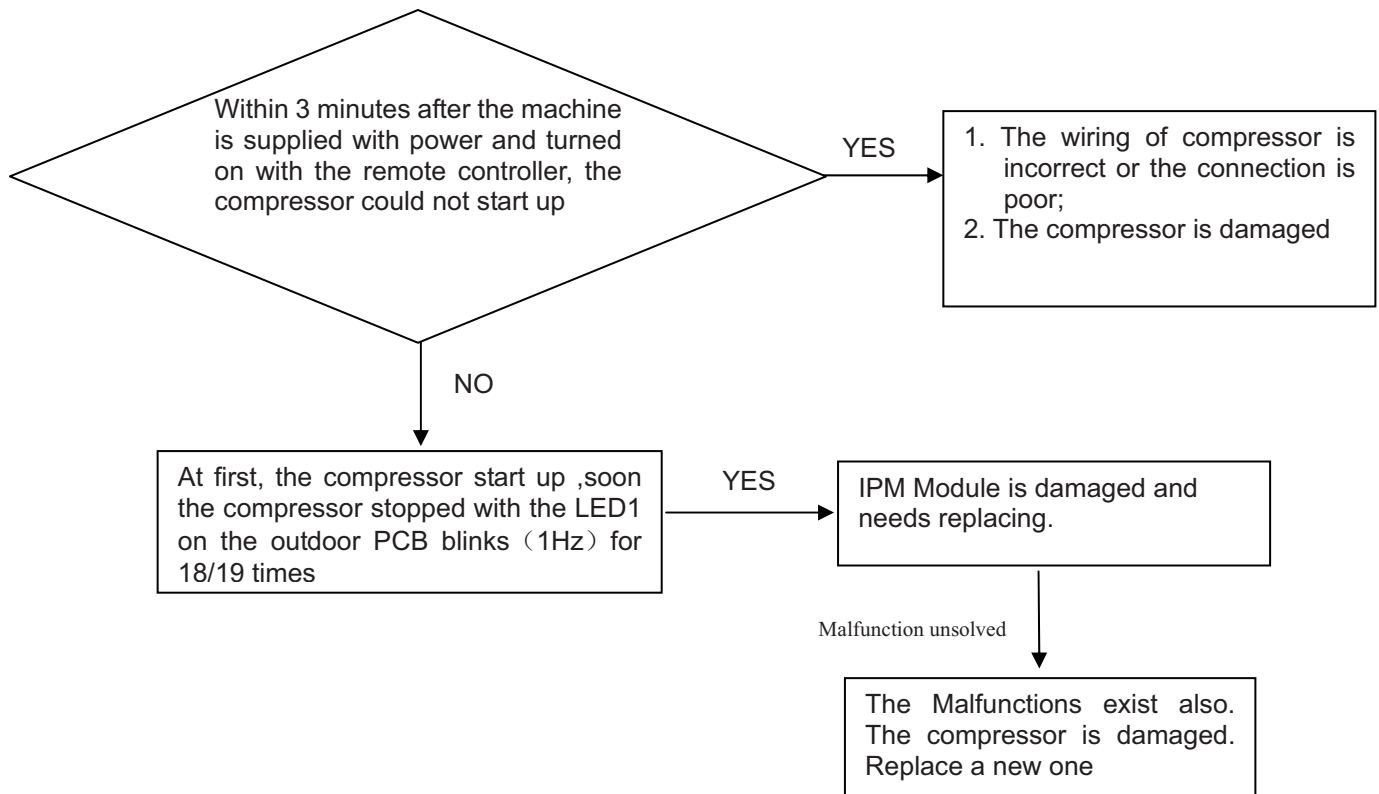
When the wiring of compressor is wrong or the connection is poor;
or the compressor is damaged

**Supposed
Causes**

- Faulty The wiring of compressor
- Faulty compressor
- Faulty PCB

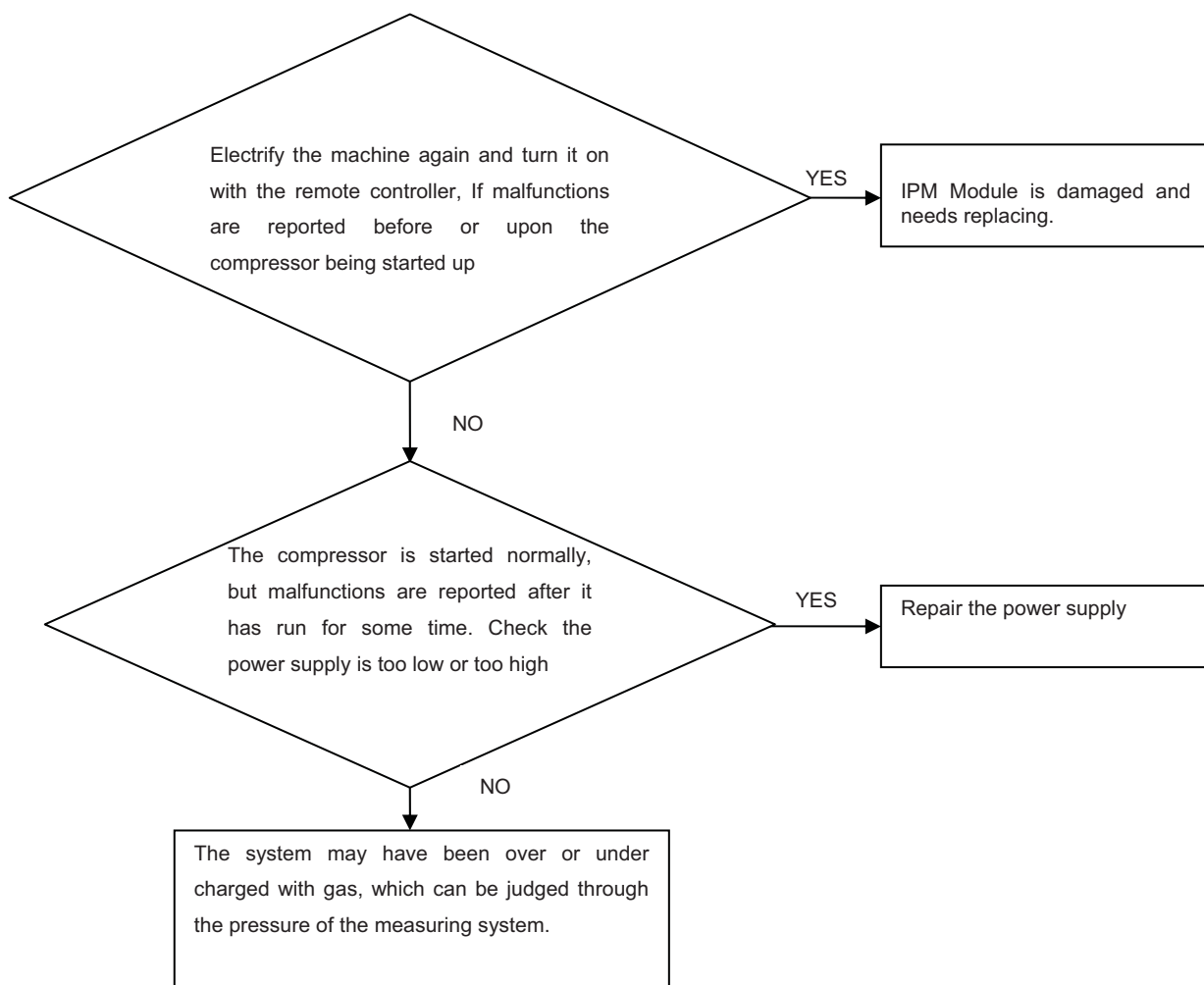
Troubleshooting

*** Caution** Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



7.3.11 Over-current of the compressor

Outdoor Display	LED1 flash 3	Indoor Display F22
	LED1 flash 24	Indoor Display F2
	LED1 flash 25	Indoor Display F23
<hr/>		
Method of Malfunction Detection	The current of the compressor is too high	
<hr/>		
Malfunction Decision Conditions	When the IPM Module is damaged Or the compressor is damaged Power supply voltage is too low or too high.	
<hr/>		
Supposed Causes	<div>■ Faulty IPM Module</div> <div>■ Faulty compressor</div> <div>■ Faulty power supply</div>	
<hr/>		
Troubleshooting	<div>* Caution Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.</div>	



8. Installation Manual of Room Air Conditioner

Preparation

Necessary Tools for Installation

- Hammer
- Nipper
- Hacksaw
- Hole core drill
- Spanner(17,19 and 26mm)
- Gas leakage detector or soap-and-water solution
- Torque wrench (17mm,22mm,26mm)
- Pipe cutter
- Flaring tool
- Knife
- Measuring tape
- Reamer

Power Source

- All wiring to the unit must be in accordance with the National Electric code and local ordinances.

Selection of Installation Place

Indoor Unit - Select a location that is

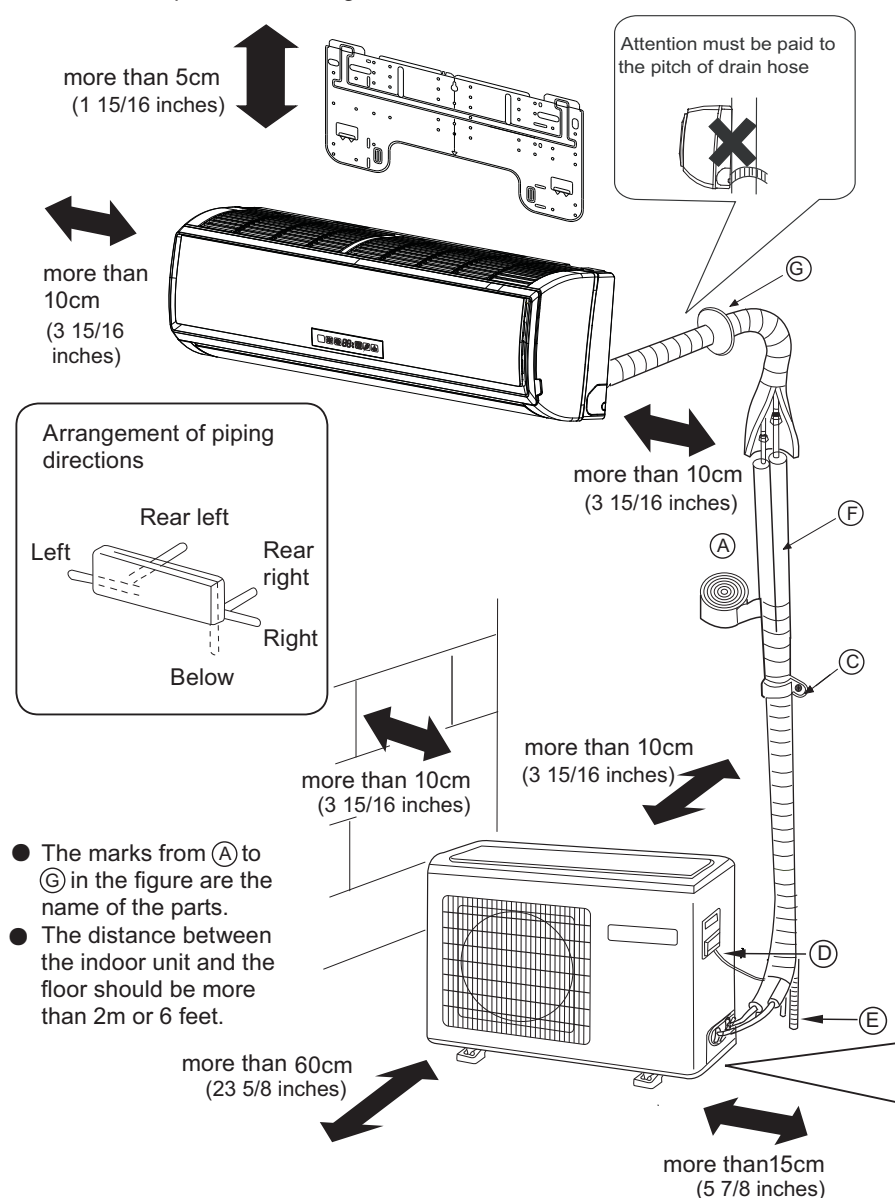
- Robust not causing vibration, where the unit can be supported sufficiently.
- Not affected by heat or steam generated in the vicinity, and where the inlet and outlet of the unit are not disturbed.
- Possible to drain easily, and where piping can be connected with the outdoor unit.
- Where conditioned air can be spread in a room evenly.
- Place where the distance of more than 1m from televisions, radios, wireless apparatuses and fluorescent lamps 3 feet or approximately.
- In the case of fixing the remote controller on a wall, place where the indoor unit can receive signals when the fluorescent lamps in the room are in use.

Outdoor Unit - Select a location that is

- Less affected by rain or direct sunlight and is sufficiently ventilated.
- Strong enough to bear the unit, where vibration and noise are not increased.
- Not causing a nuisance to neighbors due to discharged air or noise.
- A distance marked ↔ is available as illustrated in the below figure.

Drawing for the installation of indoor and outdoor units

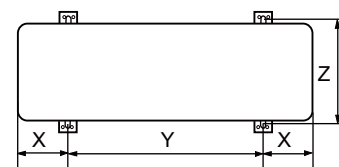
The models adopt HFC free refrigerant R410A



Optional parts for piping

- (A) Non-adhesive tape
- (B) Adhesive tape
- (C) Saddle (L.S) with screws
- (D) Connecting electric cable for indoor and outdoor
- (E) Drain hose
- (F) Insulating material
- (G) Piping hole cover

Floor fixing dimensions of the outdoor unit
(Unit:mm / inch)



Model	Dimensions(mm/inches)		
	x	y	z
HSU09VHG(DB)-W	140 (5 1/2)	500 (19 2/3)	256 (10 1/16)
HSU12VHG(DB)-W	140 (5 1/2)	500 (19 2/3)	256 (10 1/16)
HSU18VHG(DB)-W	113.5 (4 1/2)	583 (23)	319.5 (12 5/8)
HSU24VHG(DB)-W	113.5 (4 1/2)	633 (24 7/8)	340 (13 1/2)

Fixing of outdoor unit

- Fix the unit to concrete or block with bolts (10mm) securely.
- When fitting the unit to wall surface, roof or rooftop, fix the unit securely in consideration of earthquake and strong wind.
- If vibration may affect the house, fix the unit by attaching a vibration-proof mat.

The above picture is for reference only. Your product may look different.

Read this manual before installation

Explain the operation of the unit to the user according to this manual

NO.0010538926

Accessory parts

Remote controller (1)	Drain hose (1)
AAA dry battery (2)	Cushion (4)
Mounting plate (1)	Drain-elbow (1)
Plastic cap (4)	Pipe supporting plate (1)
Ø4X25 Screw (4)	

Selection of pipe

Model	Liquid pipe (Ø)	Gas pipe (Ø)
HSU09VHG(DB)-W	6.35mm (1/4")	9.52mm (3/8")
HSU12VHG(DB)-W	6.35mm (1/4")	9.52mm (3/8")
HSU18VHG(DB)-W	6.35mm (1/4")	12.7mm (1/2")
HSU24VHG(DB)-W	9.52mm (3/8")	15.88mm (5/8")

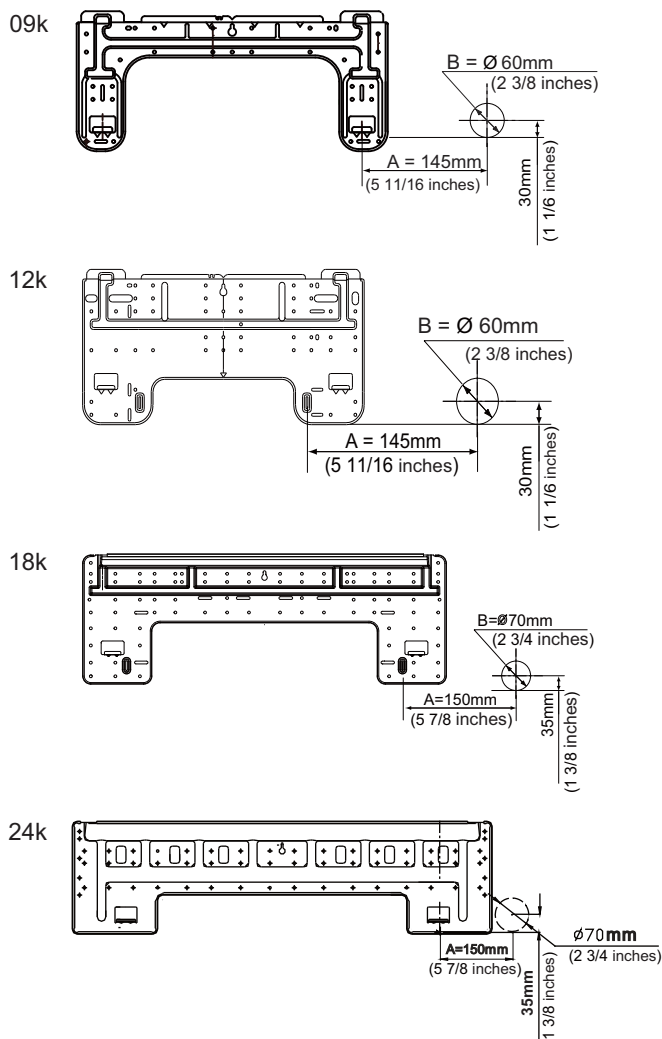
NOTE: The thickness of the pipe must be 0.8mm(1/16") at least.

Indoor unit

1 Fitting of the Mounting Plate and Positioning of the wall Hole

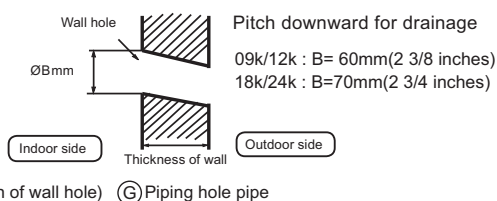
When the mounting plate is first fixed

1. Carry out, based on the wall studs or lintels, a proper leveling for the plate to be fixed against the wall, then temporarily fasten the plate with one nail.
2. Ensure the proper level of the plate, by hanging a thread with a weight from the central top of the plate, then fasten the plate.
3. Find the wall hole location A using a measuring tape



2 Making a Hole on the Wall and Fitting the Piping Hole Cover

- Make a hole of B mm / inches in diameter, slightly descending to outside the wall.
- Install piping hole cover and seal it off with putty after installation



3 Installation of the Indoor Unit

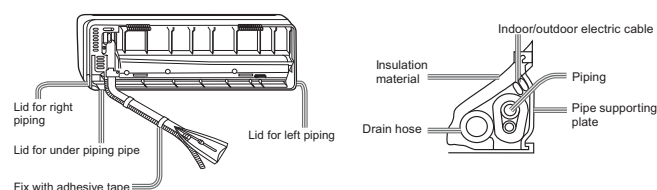
Drawing of pipe

[Rear piping]

- Draw pipes and the drain hose, then fasten them with the adhesive tape

[Left · Left-rear piping]

- In case of left side piping, cut away, with a nipper, the lid for left piping.
 - In case of left-rear piping, bend the pipes according to the piping direction to the mark of hole for left-rear piping which is marked on insulation materials.
1. Insert the drain hose into the cavity of heat insulation materials of indoor unit.
 2. Insert the indoor/outdoor electric cable from backside of indoor unit, and pull it out on the front side, then connect them.
 3. Coat the flaring seal face with refrigerant oil and connect pipes.
Cover the tubing connection with insulation materials closely, and with adhesive tape.



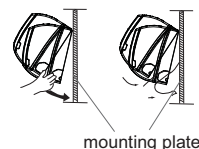
- Indoor/outdoor electric cable and drain hose must be bound with refrigerant piping with adhesive.

[Other direction piping]

- Cut away, with a nipper, the lid for piping according to the piping direction and then bend the pipe according to the position of wall hole. When bending, be careful not to crush pipes.
- Make sure that the wires connecting the indoor and outdoor units are not covered by the refrigeration piping insulation and are long enough to connect to the terminal block on the indoor unit.

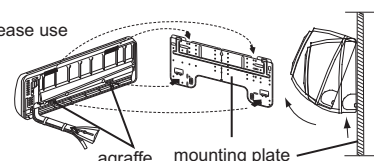
Fixing the indoor unit body

- Hang the unit body onto the upper notches of the mounting plate. Move the body from side to side to verify its secure fixing.
- In order to fix the body onto the mounting plate, hold up the body from the underside and then put it down perpendicularly.



Unloading of indoor unit body

- When you unload the indoor unit, please use your hand to raise the body, then lift the bottom of the body outward slightly and lift the unit until it leaves the mounting plate.



4 Connecting the indoor/outdoor Electric Cable

Removing the wiring cover

- Remove terminal cover at right bottom corner of indoor unit, then take off wiring cover by removing its screws.



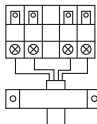
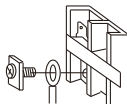
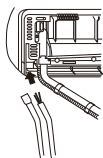
When connecting the cable after installing the indoor unit

- Insert the cable from the outside into the unit through the same hole that has the interconnecting tubing.
- Pull out the cable on the front side, and connect the cable making a loop.

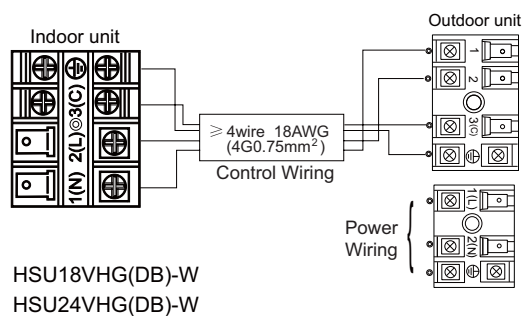
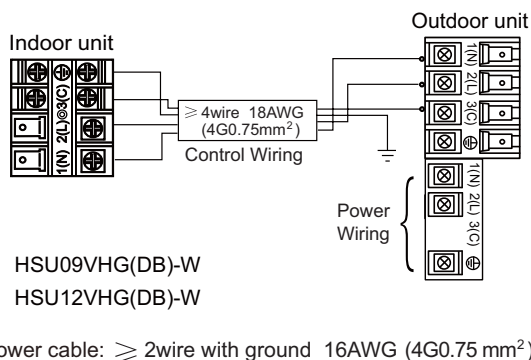


When connecting the cable before installing the indoor unit

- Insert the cord from the back side of the unit, then pull it out on the front side.
- Fasten the unit wire harness to the conduit holder using the lock nut.
- Position the conduit holder to its original state using screw.



Note When connecting the cable, confirm the terminal number of indoor and outdoor units carefully. If wiring is not correct, the unit will not operate properly and could cause a defect.



- If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similar qualified person. The type of connecting wire is H05RN-F or H07RN-F.
- If the fuse on PC board is broken please change it with the type of T.3.15A/250VAC (Indoor), T.25A/250VAC (Outdoor).
- The wiring method should be in line with the local wiring standard.
- Use an HVACR circuit breaker or time delay fuse.

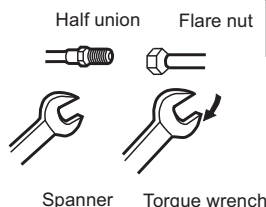
Outdoor unit

1 Installation of Outdoor Unit

Install according to the instructions on the 1st page of this manual

2 Connection of pipes

- When bending the interconnect tubing, ensure the radius is at least 1 1/4" to 1 3/4", 30mm to 40mm to ensure against crushing the tubing.
- Connecting the pipe of gas side first makes working easier.
- Ensure the interconnecting tubing is approved for R410A.

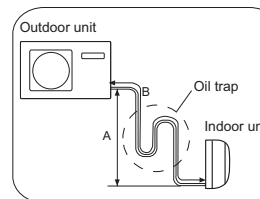
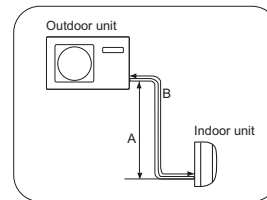
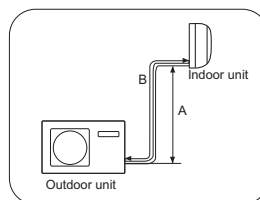


Forced fastening without careful centering may damage the threads and cause a leakage of gas.

Pipe Diameter(φ)	Fastening torque
Liquid side 6.35mm (1/4")	18N.m/13.3Ft.lbs
Liquid/Gas side 9.52mm (3/8")	42 N.m/30.1Ft.lbs
Gas side 12.7mm (1/2")	55N.m/40.6Ft.lbs
Gas side 15.88mm (5/8")	60 N.m/44.3Ft.lbs

Ensure that no dirt or debris enters the tubing. The standard tubing length is 15 ft., 5M. If a different length is required, adjust the refrigerant amount by 1/4 oz/ft, 20 g/M for the 9k, 12k and 18k models. For the 24k model, adjust by 1/2 oz/ft, 40 g/M. Before opening the service valves, evacuate the interconnecting tubing and indoor unit. Follow the instruction in section 5 on page 4.

CAUTION



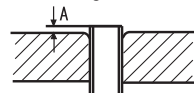
- Max. Elevation: Amax = 32ft / 10m (09k / 12k) = 50ft / 15m (18k / 24k)
- In case the elevation A is more than 15ft / 5m, oil trap should be installed every 5~7m
- Max. Length: Bmax = 50ft / 15m (09k / 12k) = 80ft / 25m (18k / 24k)

Cutting and Flaring Work of Piping

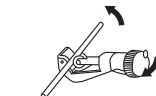
- Pipe cutting is carried out with a pipe cutter and burrs must be removed.
- After inserting the flare nut, flaring work is carried out.

	Flare tool for R410A	Conventional flare tool	
	Clutch-type	clutch-type(Rigid-type)	Wing-nut type (Imperial-type)
A	0~0.5mm 0~1/51 inch	1.0~1.5mm 3/76~1/17 inch	1.5~2.0mm 1/17~1/8 inch

Flare tooling die



1. Cut pipe



2. Remove burrs



3. Insert the flare nut



4. Flare pipe



Correct	Incorrect				
	Lean	Damage of flare	Crack	Partial	Too outside

3 Connection

- Loosen the screws on terminal block and insert the wires fully into terminal block, then tighten the screws.
- If wiring is not correct, the unit will not operate properly and it could cause a defect in the unit.
- Fix the cable with a clamp.

4 Attaching Drain-Elbow

- If the drain-elbow is used, please attach as shown in figure.
(Note: Only for heat pump unit.)

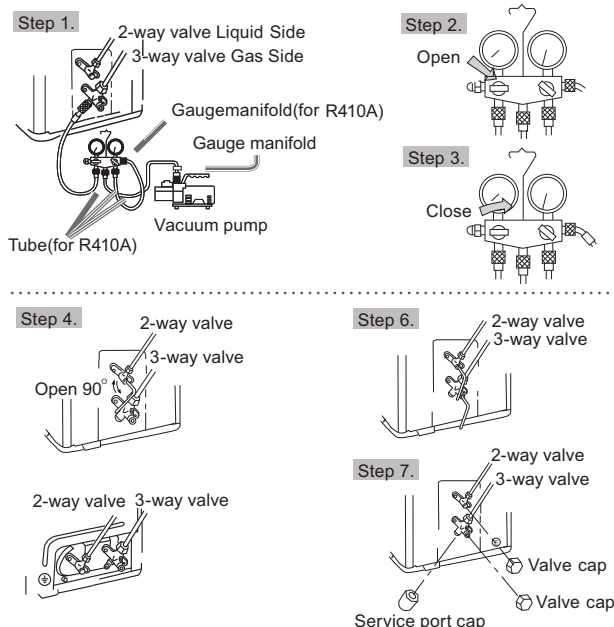


5 Purging Method: To use vacuum pump

1. Detach the service port's cap of 3-way valve, and the valve cap for 2-way valve and 3-way valve. Connect the service port to the low side of the gauge manifold and connect the vacuum pump to the center port of the manifold.
2. Open the handle on the low side of the gauge manifold and operate vacuum pump.
3. Vacuum the tubing for at least 15 minutes. The vacuum level on the low side gauge should be 29.9 in of Hg, 76 cm of Hg, 0.1 MPa. when vacuuming is complete, close the valve on the manifold and turn off the vacuum pump. The vacuum level should hold for 1-2 minutes. If the vacuum level does not hold, check the flared connections and repeat this step.
4. Open the 2-way valve 1/4 turn. After 5-6 seconds, close the valve and inspect for leaks with a leak detector or soap solution.
5. No gas leakage? Go to step 6.

In case of a leak, try tightening the flare connections to fix the leak. If the leak stops, go to step 6. If the leak continues, check the flare connections and repair as needed, then go back to step 3. then proceed step 6. If leak continues, remove the refrigerant used for the leakage check and flare tubes again. Repeat vacuum and leak and if no leakage, proceed to step 6.

6. Detach the charge hose from the service port, open 2-way valve and 3-way valve completely.
7. To prevent the gas leakage, replace the service port and valve caps.
8. After attaching the caps, check for leakage around the caps.



CAUTION

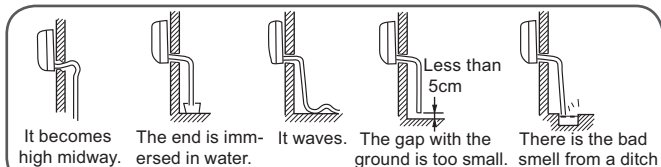
- If the refrigerant of the air conditioner leaks, it is necessary to discharge all the refrigerant. Repair the leak, vacuum the unit then charge the liquid refrigerant into air conditioner according to the amount marked on the name plate.
- Please do not let other cooling medium, except specified one (R410A), or air enter into the cooling circulation system. This could cause high pressure and could cause a leak and lead to personal injuries.

1 Power Source Installation

- The power source must be exclusively used for air conditioner.
- In the case of installing an air conditioner in a moist place, please install an earth leakage breaker.(GFCI)
- For installation in other places, use an HVACR circuit breaker of time delay fuse.

2 On Drainage

- Please install the drain hose and ensure downward flow.
- Please don't do the drainage as shown below.



- Please pour water in the drain pan of the indoor unit, and confirm that drainage is proper.
- In case that the attached drain hose is in a room, please apply insulation to the hose to prevent condensation.

Refrigerant charge label

Contains fluorinated greenhouse gases covered by the Kyoto Protocol		A
R410A		
1=	kg	B
2=	kg	C
1+2=	kg	D
		F E

This product contains fluorinated greenhouse gases covered by the Kyoto Protocol. Do not vent into the atmosphere.
Refrigerant type: R410A

GWP* value: 1975

GWP=global warming potential

Please fill in with indelible ink,

- 1 the factory refrigerant charge of the product
- 2 the additional refrigerant amount charged in the field and
- 1+2 the total refrigerant charge

on the refrigerant charge label supplied with the product.

The filled out label must be adhered in the proximity of the product charging port (e.g. onto the inside of the stop value cover).

A contains fluorinated greenhouse gases covered by the Kyoto Protocol

B factory refrigerant charge of the product: see unit name plate

C additional refrigerant amount charged in the field

D total refrigerant charge

E outdoor unit

F refrigerant cylinder and manifold for charging

Check for Installation and Test Run

- Please kindly explain to our customers how to operate through the instruction manual.

Check Items for Test Run

□ Put check mark ✓ in boxes

- ☐ Gas leak from interconnecting tubing?
- ☐ Installation is on the interconnecting tubing?
- ☐ Are the connecting wirings of indoor and outdoor firmly inserted to the terminal block?
- ☐ Is the connecting wiring of indoor and outdoor firmly fixed?
- ☐ Is drainage securely carried out?
- ☐ Is the ground wire securely connected?
- ☐ Is the indoor unit securely fixed?
- ☐ Is power source voltage the local codes?
- ☐ Is there any noise?
- ☐ Are the lights near the unit working normally?
- ☐ Are cooling and heating (when in heat pump) performing normally?
- ☐ Is the operation of room temperature control normal?

9. Removal Procedure

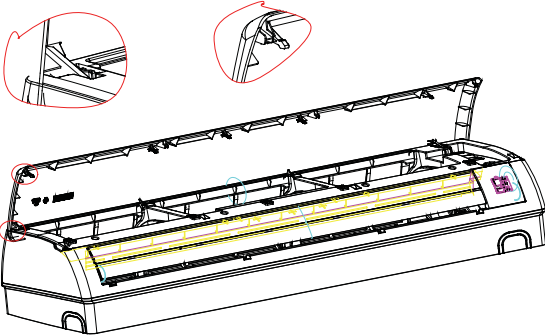

Indoor unit

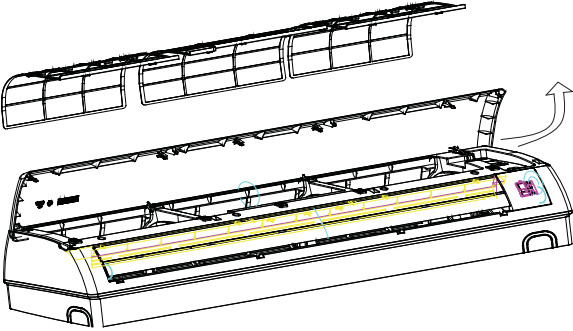
9.1 Removal of Air Filter

Procedure




Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Features		
2. Remove the air filters.	<p>Relrase the marked hooks.</p> 	

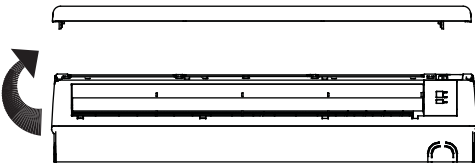
Step	Procedure		Points
	<p>Pull out the inlet grill slightly and remove it.</p> <p>Lift an air filter upwards slightly and then pull it out downwards.</p>		

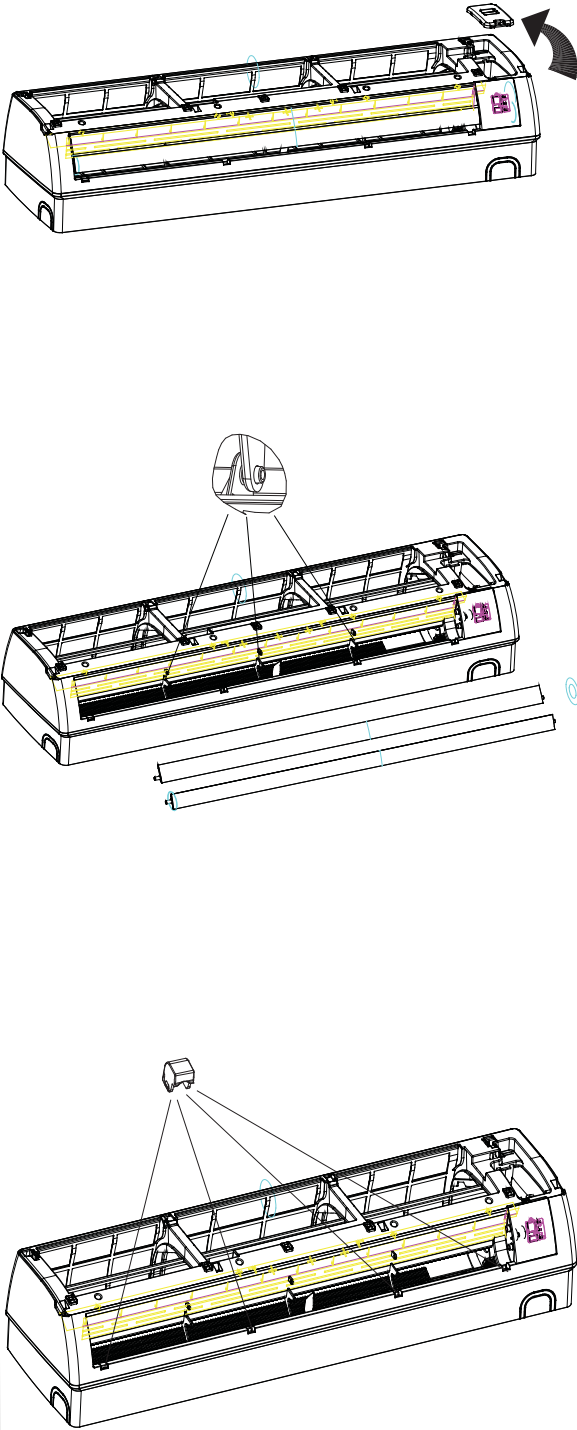
9.2 Removal of Front Grille

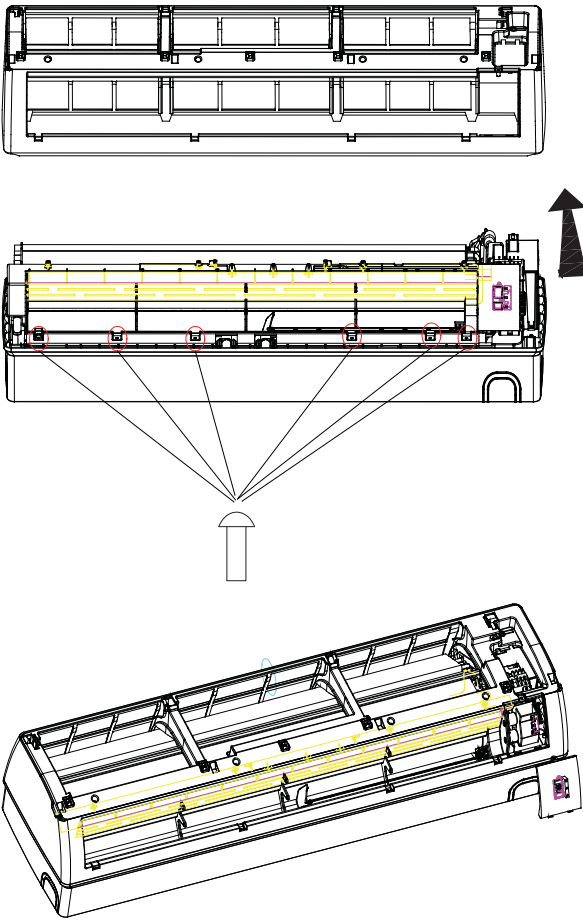
Procedure



Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.


Step	Procedure	Points
1. Remove the front panel.	<div><div><div>Hold the front panel by the tabs on the both sides and lift it until it stops with a click.</div><div></div></div></div>	<div><div>■ Insert the air filters along grooves when installing.</div><div>■ When installing, insert 2 hooks of the air filter completely.</div></div>
	<div><div>Open the front panel to the position.</div><div>Release the both sides pivots and remove the front panel.</div></div>	

Step	Procedure		Points
2	<p>Release the marked hooks.</p> <p>Pull out and remove the blade</p> <p>Loosen the marked screws</p>		<ul style="list-style-type: none">■ Start the removal procedure of front grille when the panels are closed.■ Slide the front side to side to release each axis.■ When assembling ,align the right and left axes with grooves in turn and insert then to the end.

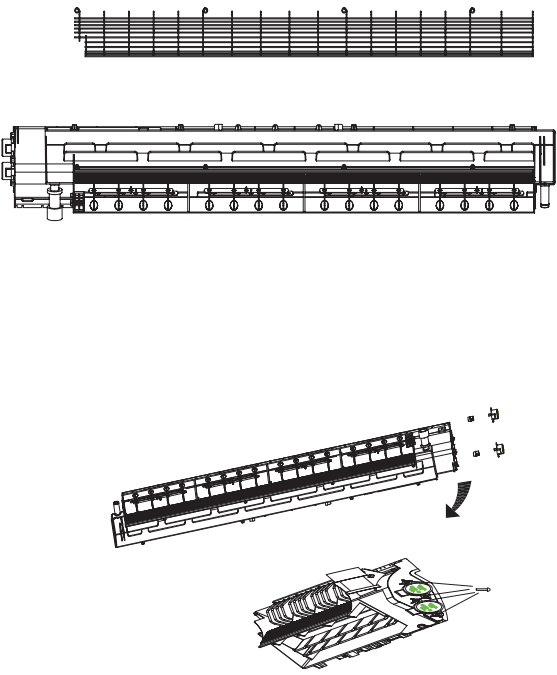
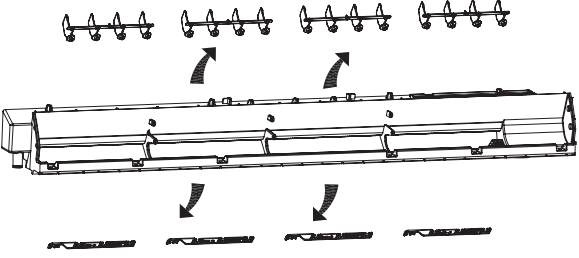
Step	Procedure	Points
	<p data-bbox="225 510 459 566">Release the marked hooks.</p>  <p data-bbox="209 958 456 1048">Pull the front grill out horizontally and remove it.</p>	<ul style="list-style-type: none"> <li data-bbox="1098 943 1433 1032">■ When assembling,install the grill horizontally so as not stuff the flap inside. <li data-bbox="1098 1043 1433 1133">■ When assembling,make sure the three hooks are caught properly.

9.3 Removal of Vertical Blades and Swing Motor

Procedure

 **Warning** Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
■ Remove the assembly of the outlet grille.		
1. Remove the vertical blades.		
1	<p>Push the hooks on the back of the vertical blades and remove.</p>	

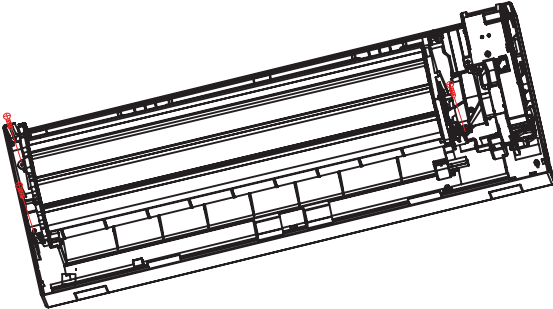
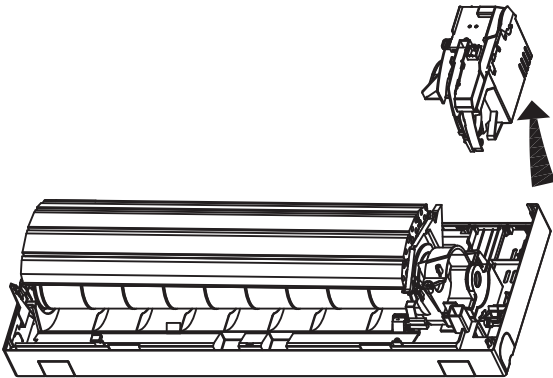
Step	Procedure	Points
	<div><p>Loosen the marked screws and then remove the moters.</p></div> <div><p>Push the hooks on the back of the vertical blades and remove .</p></div>	

9.4 Removal of Electrical Box

Procedure



Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

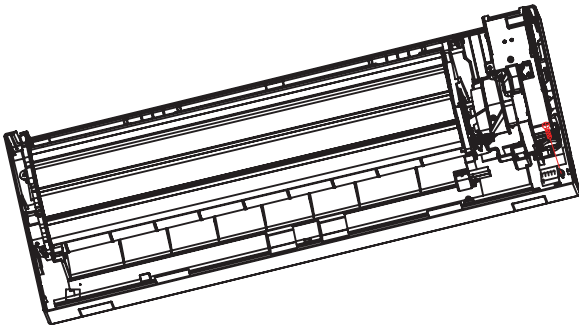


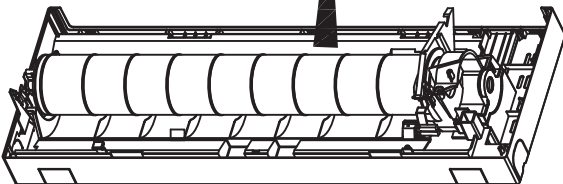


Step	Procedure	Points
<div>■ Remove the front grille.</div> <div>1. Remove the electrical box.</div>		
Loosen the marked screws.		<div>■ Discharge the static electricity from your body before touching the electrical parts like signal receiver PCB. It may cause malfunction of PCB.</div>
Lift and remove the electric box.		<div>▲ When assembling,insert the left hook of the drip proof plate into the hem plate of the heat exchanger.</div>

9.5 Removal of Heat Exchanger

Procedure



Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

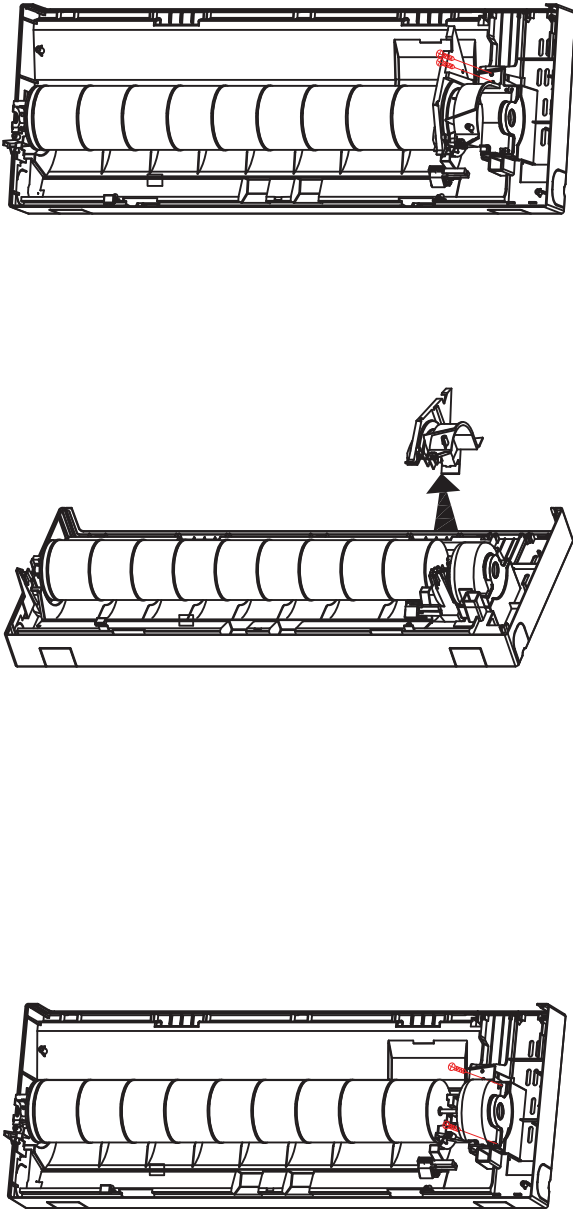
Step	Procedure	Points
	<div>Loosen the marked screws fixed to the installation plate.</div> <div></div> <div></div> <div><div>Remove the heat exchanger.</div><div></div><div></div></div>	<div><div> Caution</div><div>If gas leaks, repair the spot of leaking, then collect all refrigerant from the unit. After conducting vacuum drying, recharge proper amount of refrigerant.</div></div> <div><div> Caution</div><div>Do not contaminate any gas (including air) other than the specified refrigerant (R410A), into refrigerant cycle. (Contaminating of air or other gas causes abnormal high pressure in refrigerating cycle, and this results in pipe breakage or personal injuries.)</div></div>

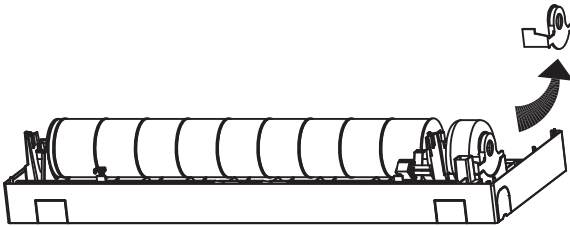
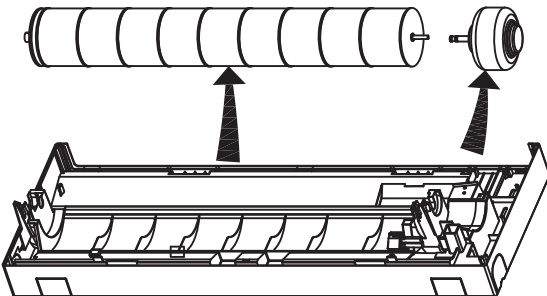
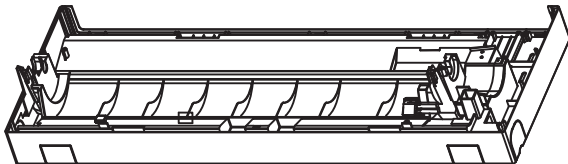
9.6 Removal of Fan Rotor and Fan Motor

Procedure



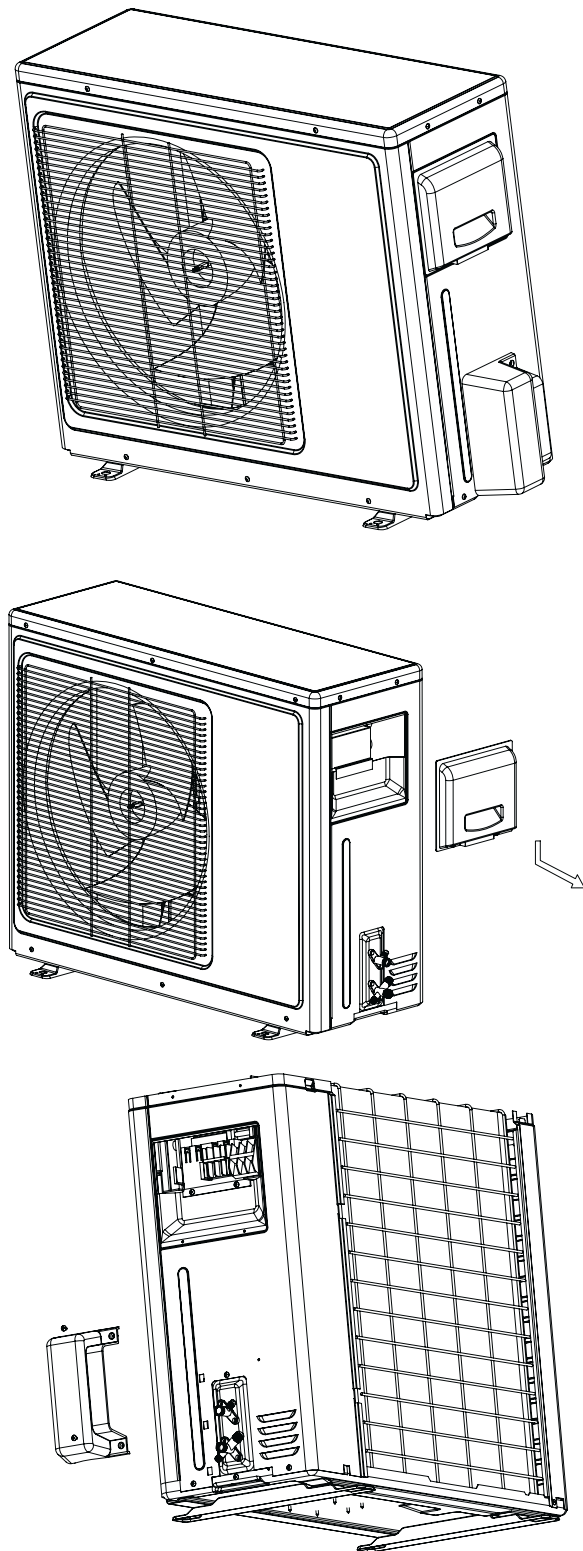
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

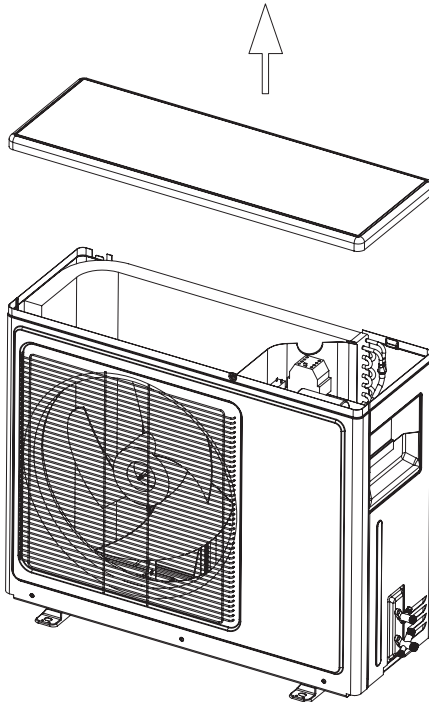
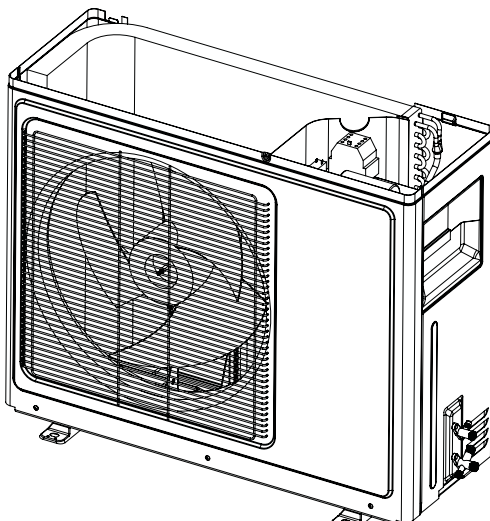
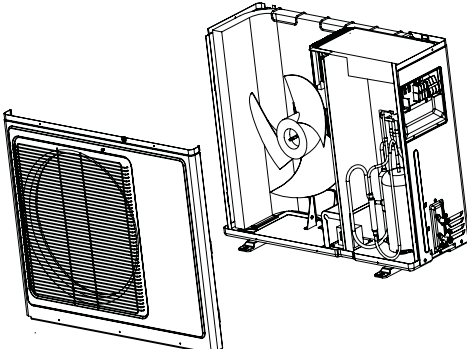
Step	Procedure	Points
1. Remove the right side plate.	<div>Loosen the marked screws fixed to the installation plate.</div>  <div>Loosen the marked screw.</div>	

Step	Procedure	Points
	<div></div> <div><p>Lift up the right part of the fan moter and slide it to rightward to remove. Lift and remove the fan.</p></div> <div></div> <div></div>	

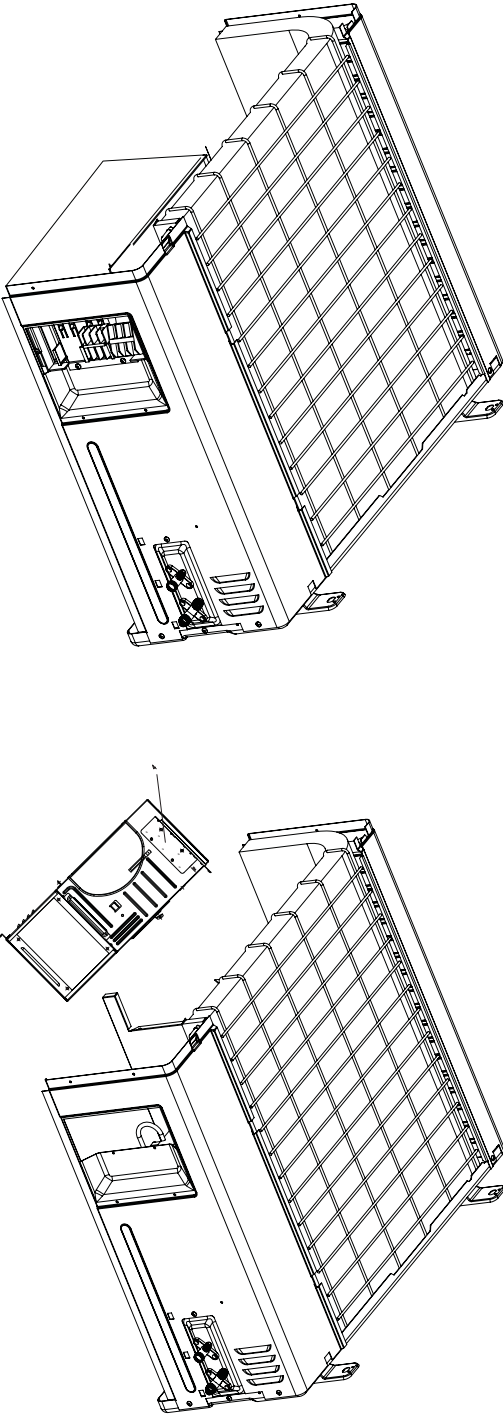
9.2 The removal procedure of outdoor

9.2.1 Removal of Outdoor panel

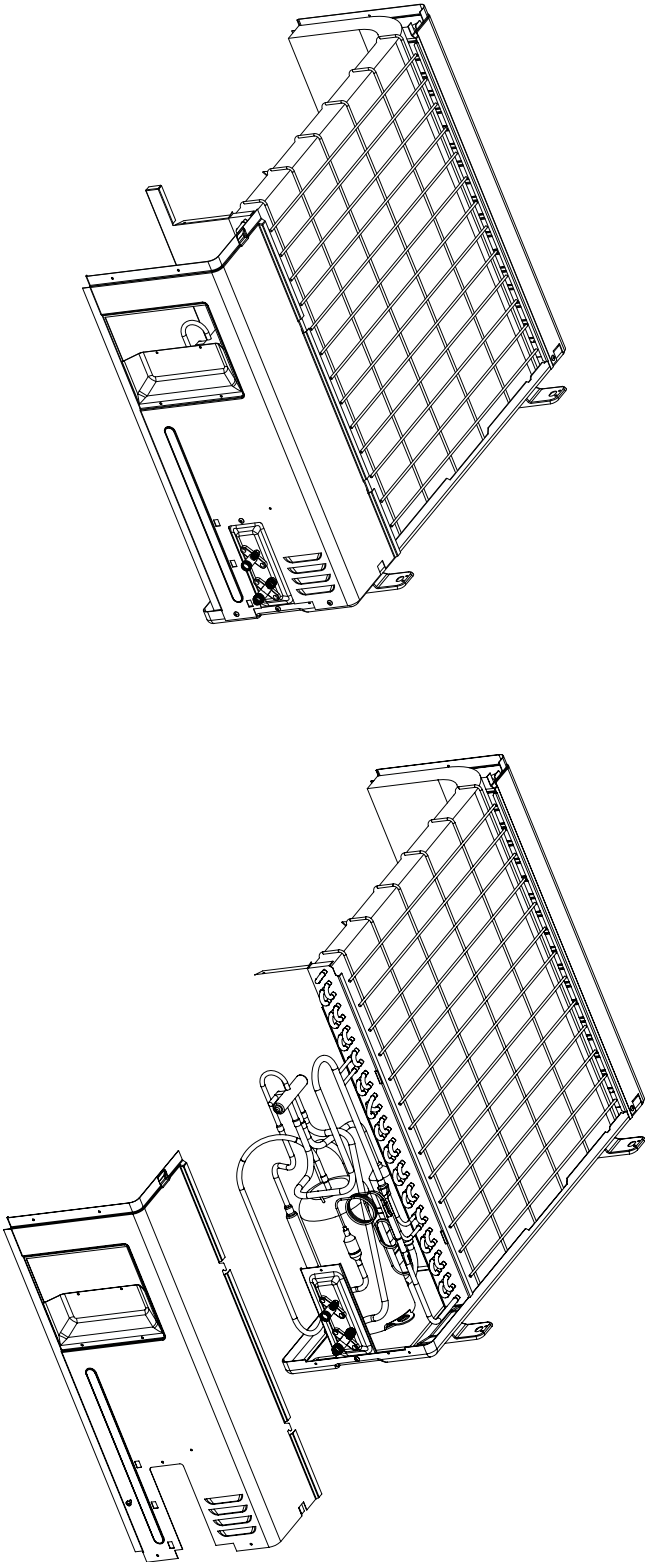
Step	Procedure		Points
1. Features			
1	Loosen the service cover screw and remove the service cover.		Be careful not to cut your finger by the fins of the heat exchanger.

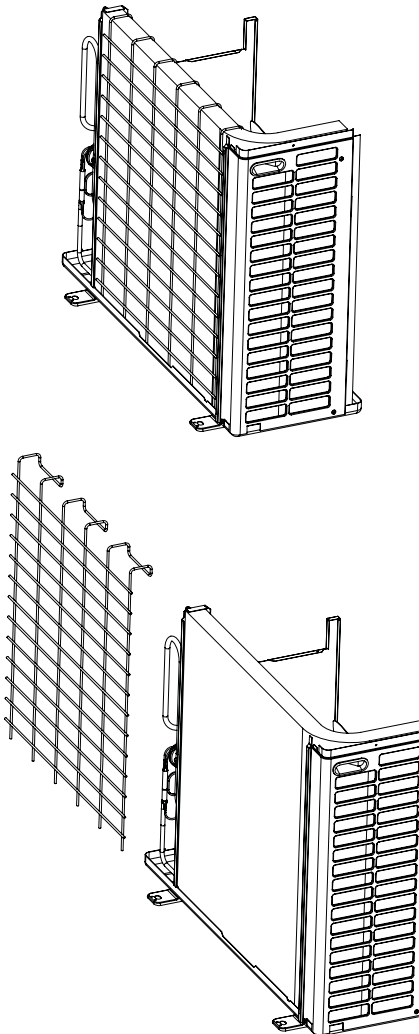
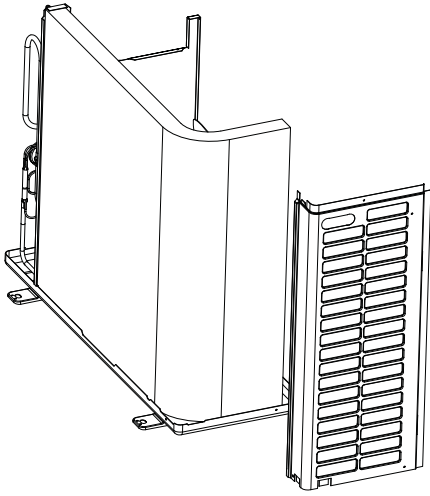
Step	Procedure		Points
2. Remove the panels.			
1	Loosen the 4 screws and lift the top panel		
2	Loosen the screws of the panel.		
3	Pull and remove the front panel.		

9.2.2 Romoval of Electrcal Box

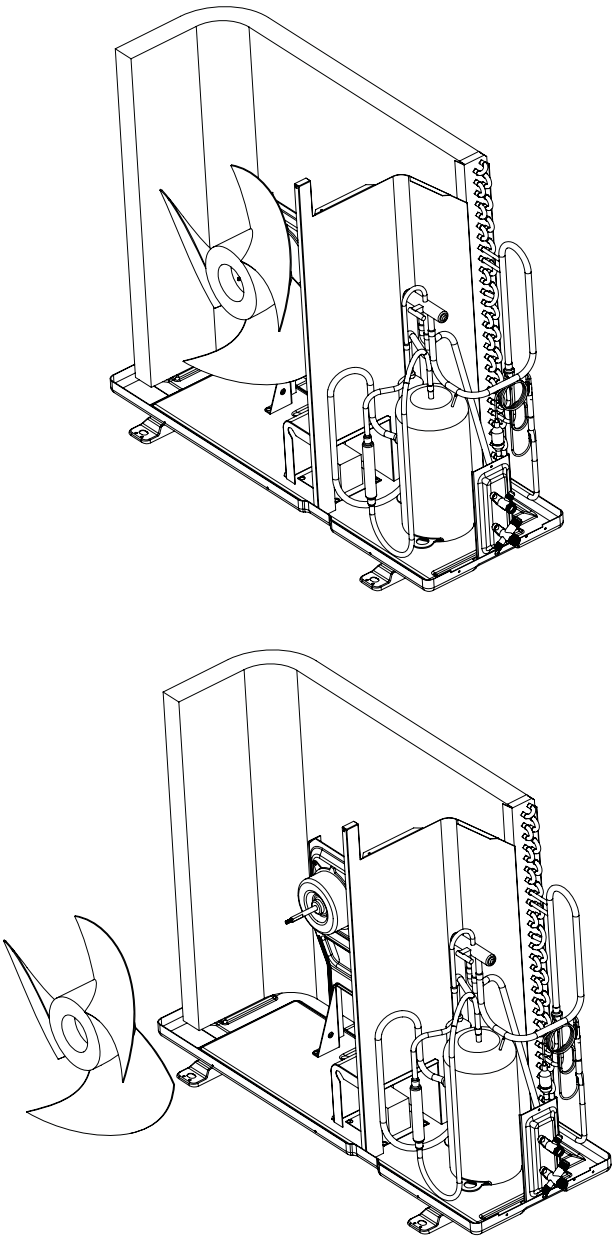
Step	Procedure		Points
	<p>Remove the fixing screws, then lift the electrical box</p>		

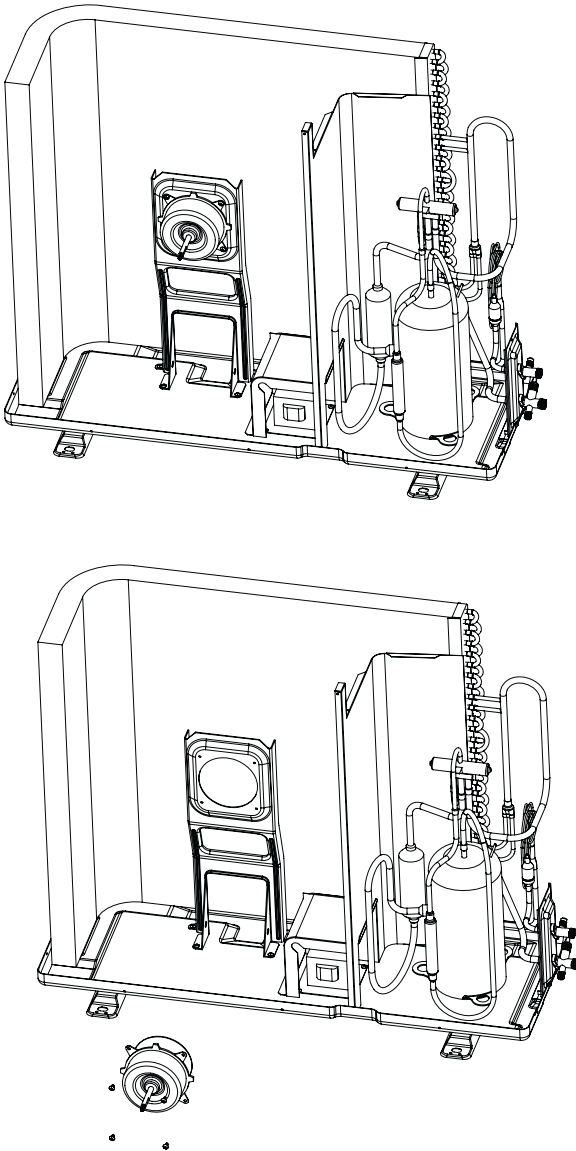
9.2.3 Romoval of the Side panel

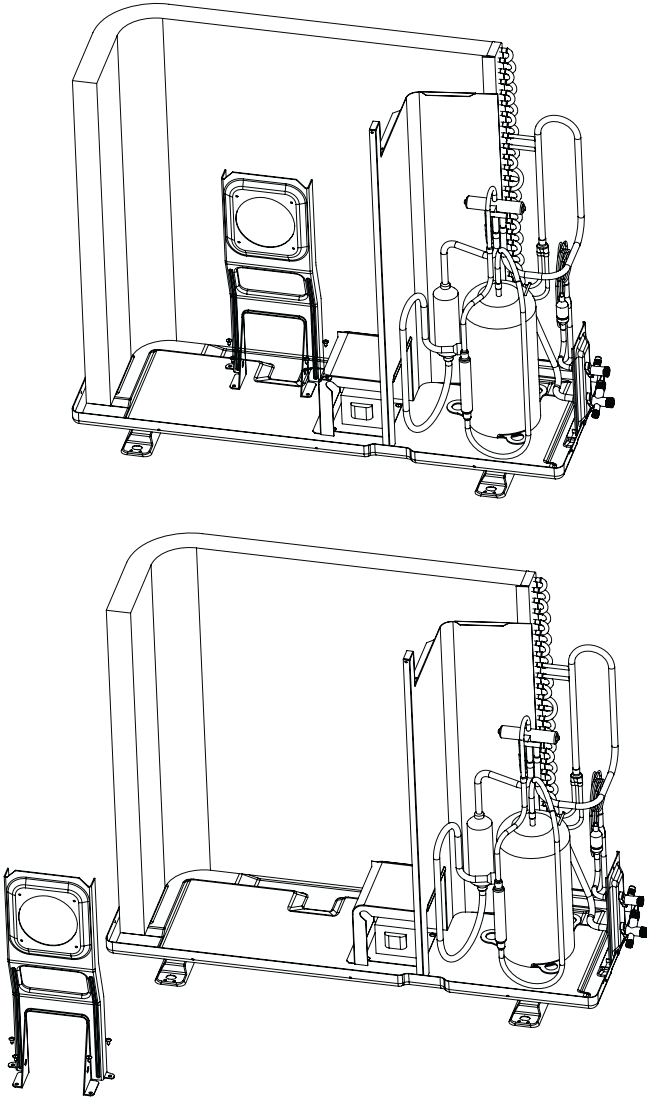
Step	Procedure		Points
1	Loosen the fixing screws and remove the side panel.		

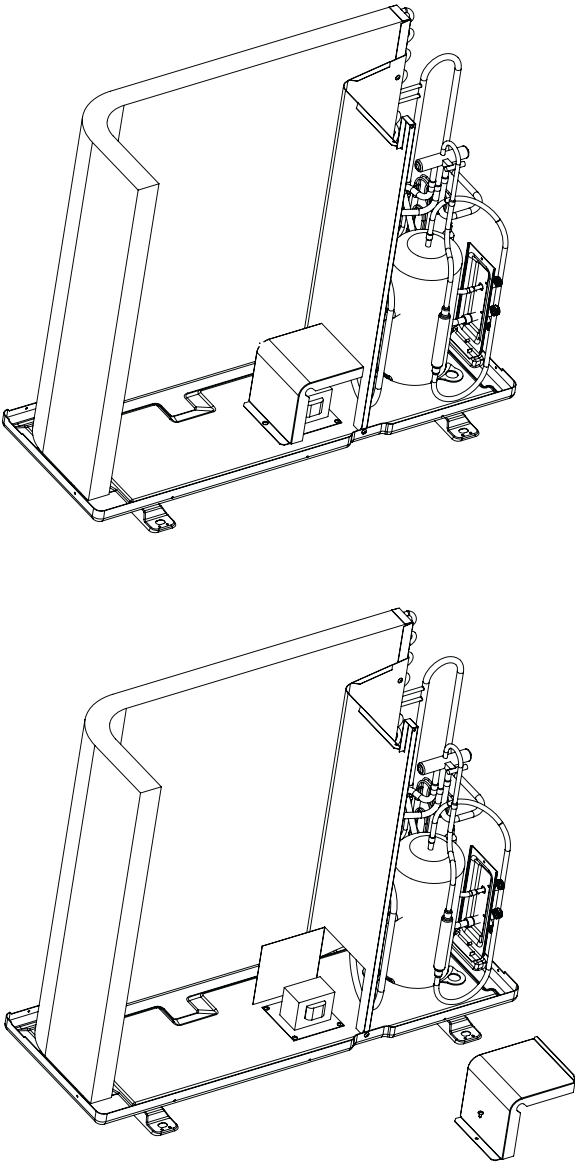
Step	Procedure		Points
2	Remove the back panel.		
3	Loosen the fixing screws and remove the side panel.		

9.2.4 Removal of fan and fan motor

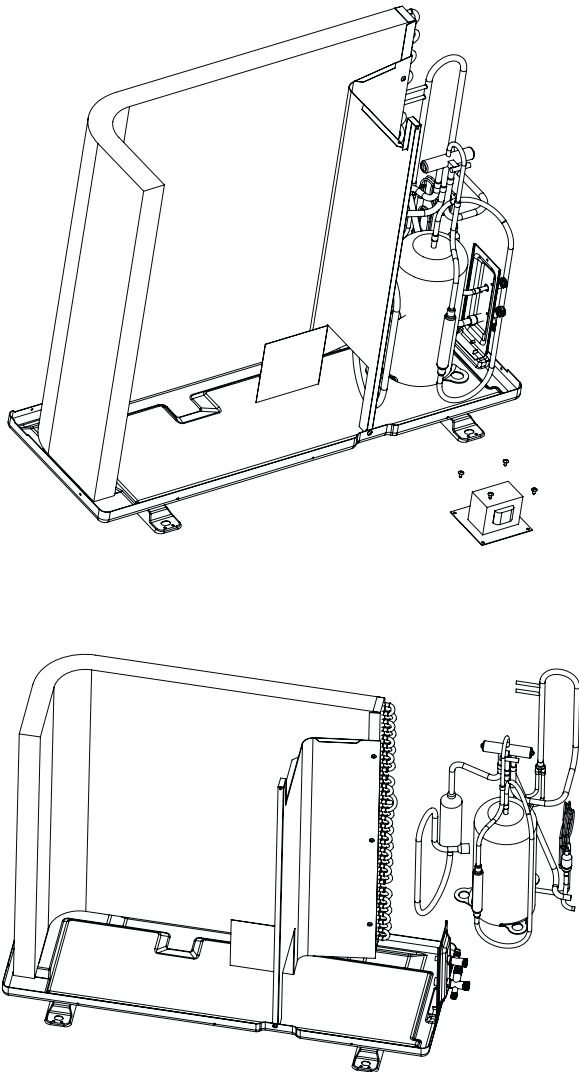
Step	Procedure		Points
1	Loosen the fixingscrew and remove the fan		Put the lead wire through the back of motor when assembling. (so as not to entangled with the propeller fan)

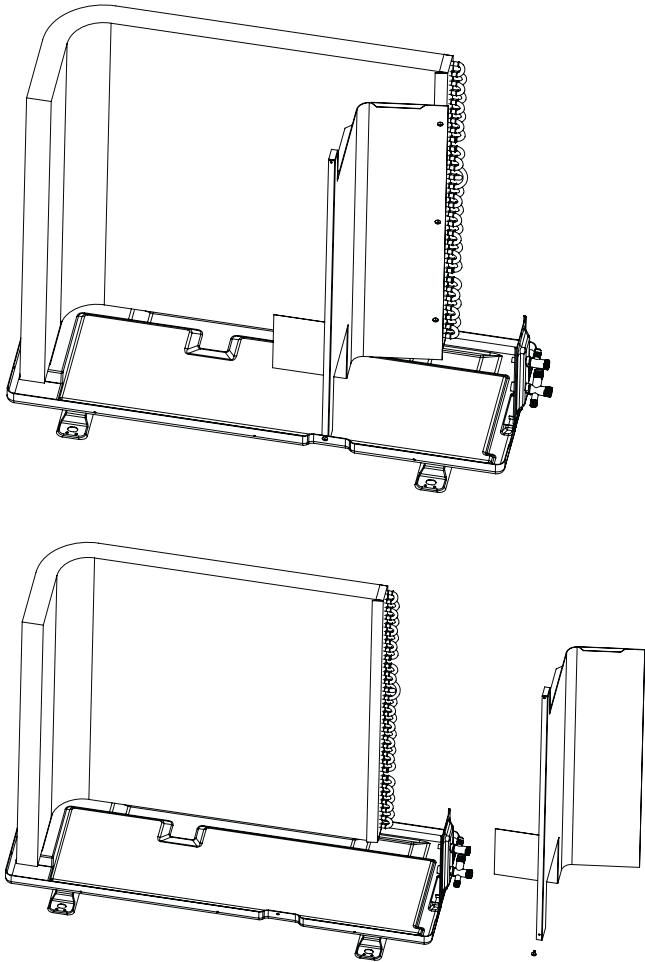
Step	Procedure		Points
2	<p>Loosen the fixing screws and lift the fan motor.</p>		

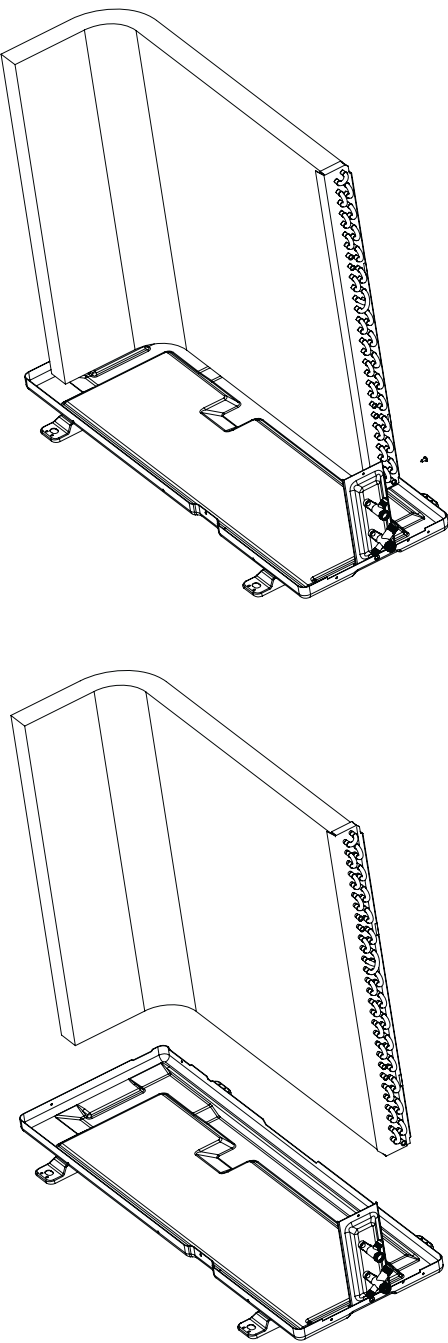
Step	Procedure		Points
3	Remove the fixing screws, then lift the fan motor bracket	 <p>The diagram illustrates the removal of the fan motor bracket. The top part shows the bracket attached to the back of the air conditioner unit. The bottom part shows the bracket being lifted away from the unit, with the unit's internal components (compressor, condenser coils, and fan motor) visible.</p>	

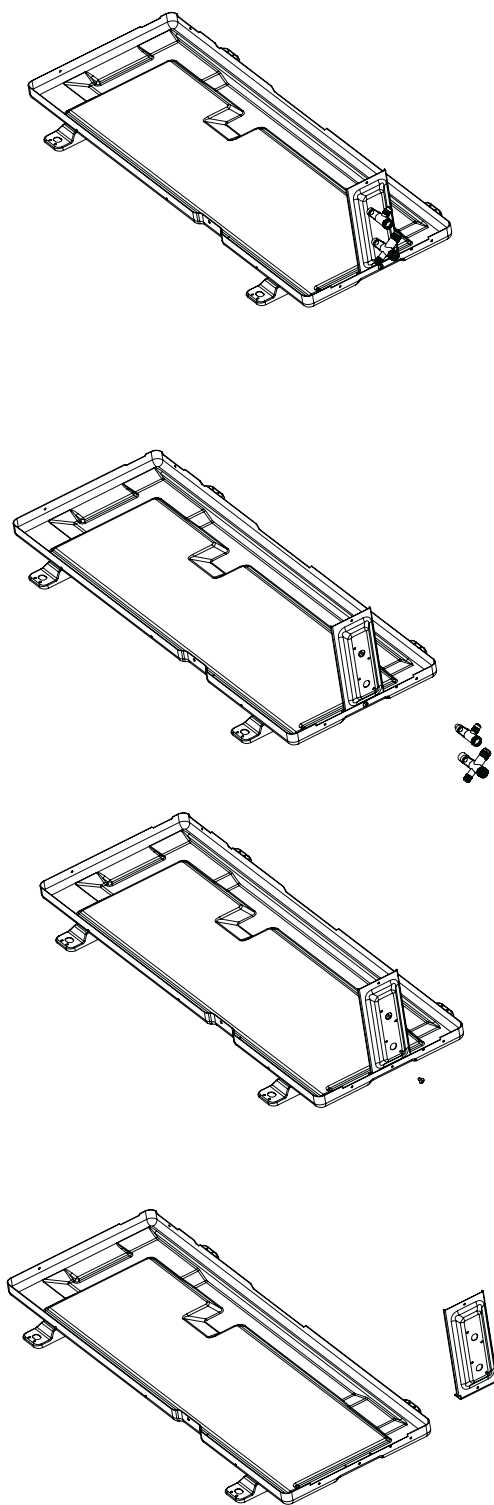
Step	Procedure		Points
4	Remove the fixing screws, then lift the proof plate.		

9.2.5 Romoval of compressor and heat exchanger

Step	Procedure		Points
1	Cut down the coneceting pipe and pull out the compressor and remove the value bracket.		

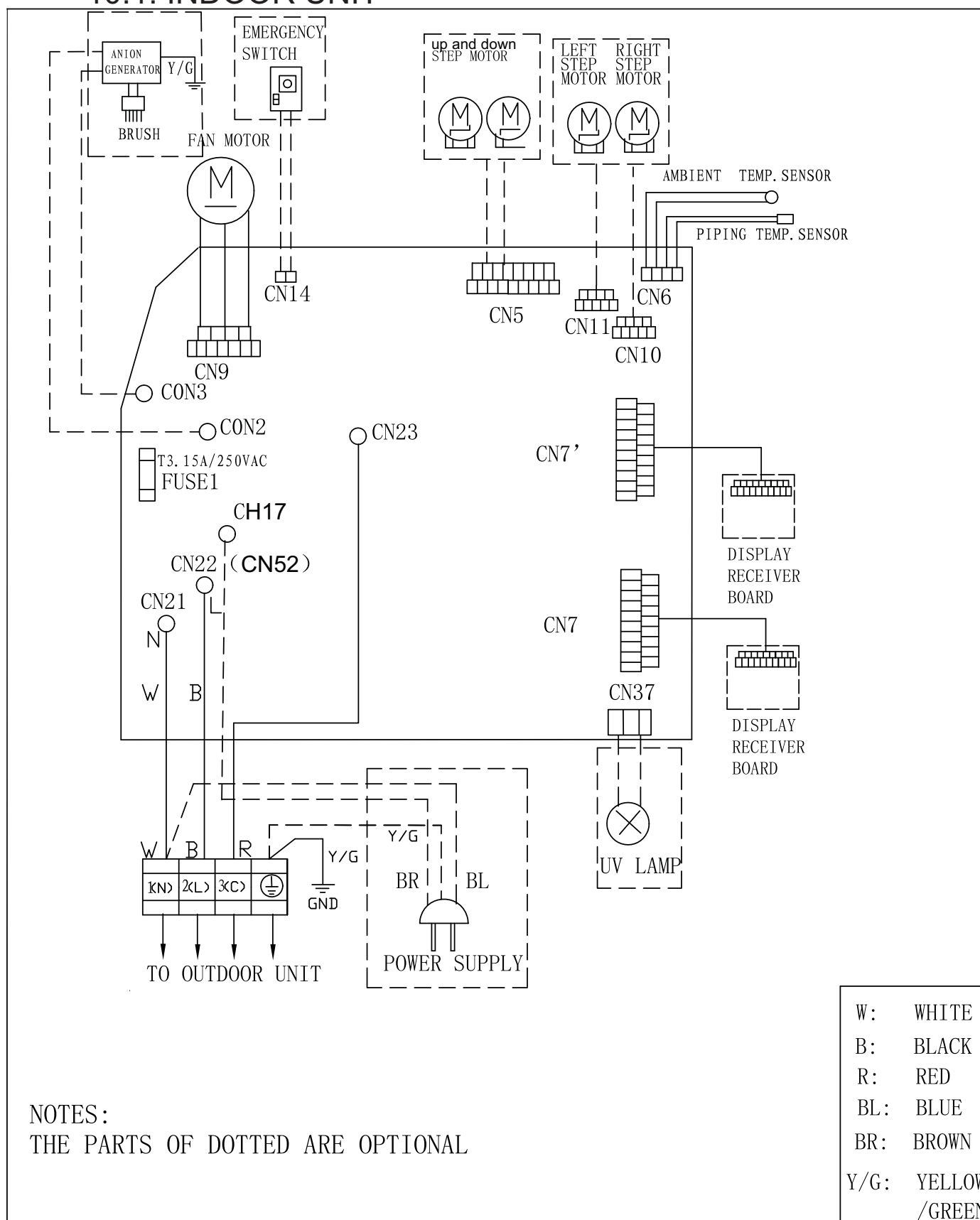
Step	Procedure		Points
2	Loosen the marked fixing screws		

Step	Procedure		Points
3	Loosen the fixing hook and remove the heat exchanger		

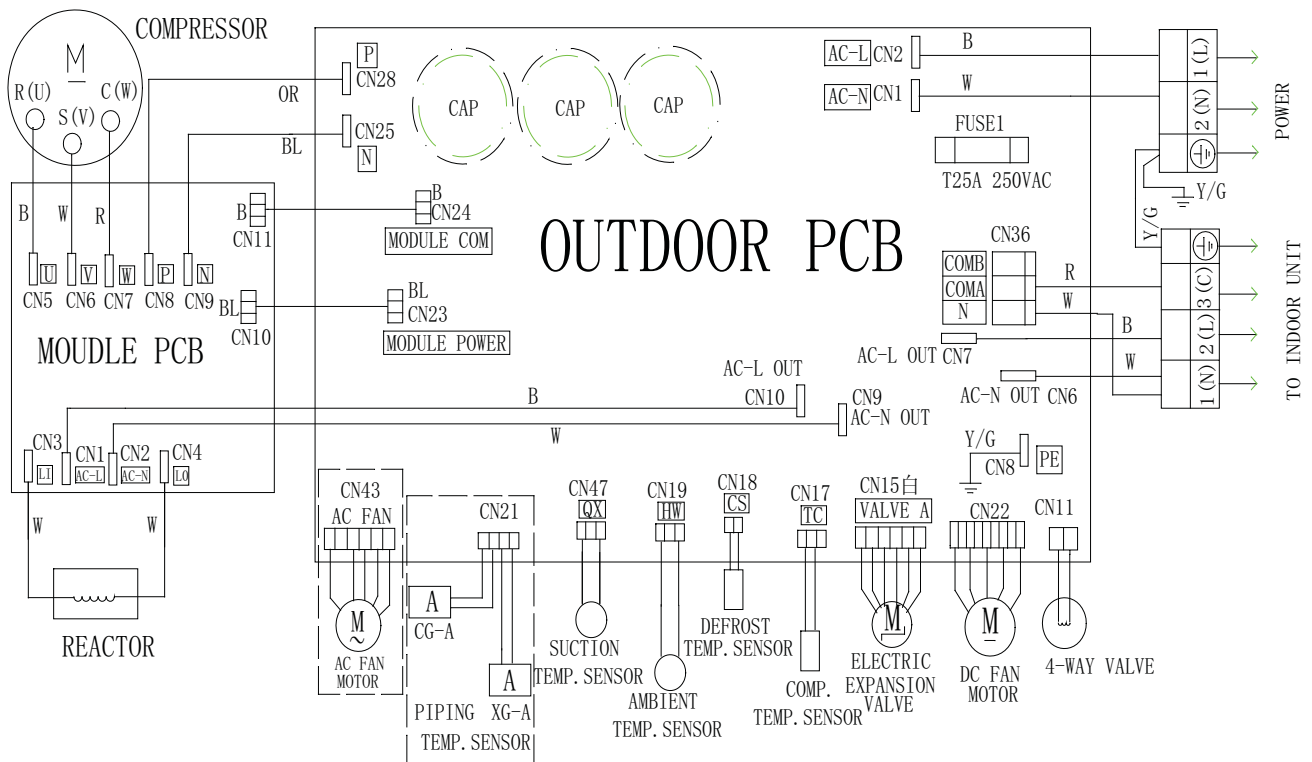
Step	Procedure		Points
4	Remove the valve bracket.		

10. Wiring Diagrams

10.1. INDOOR UNIT

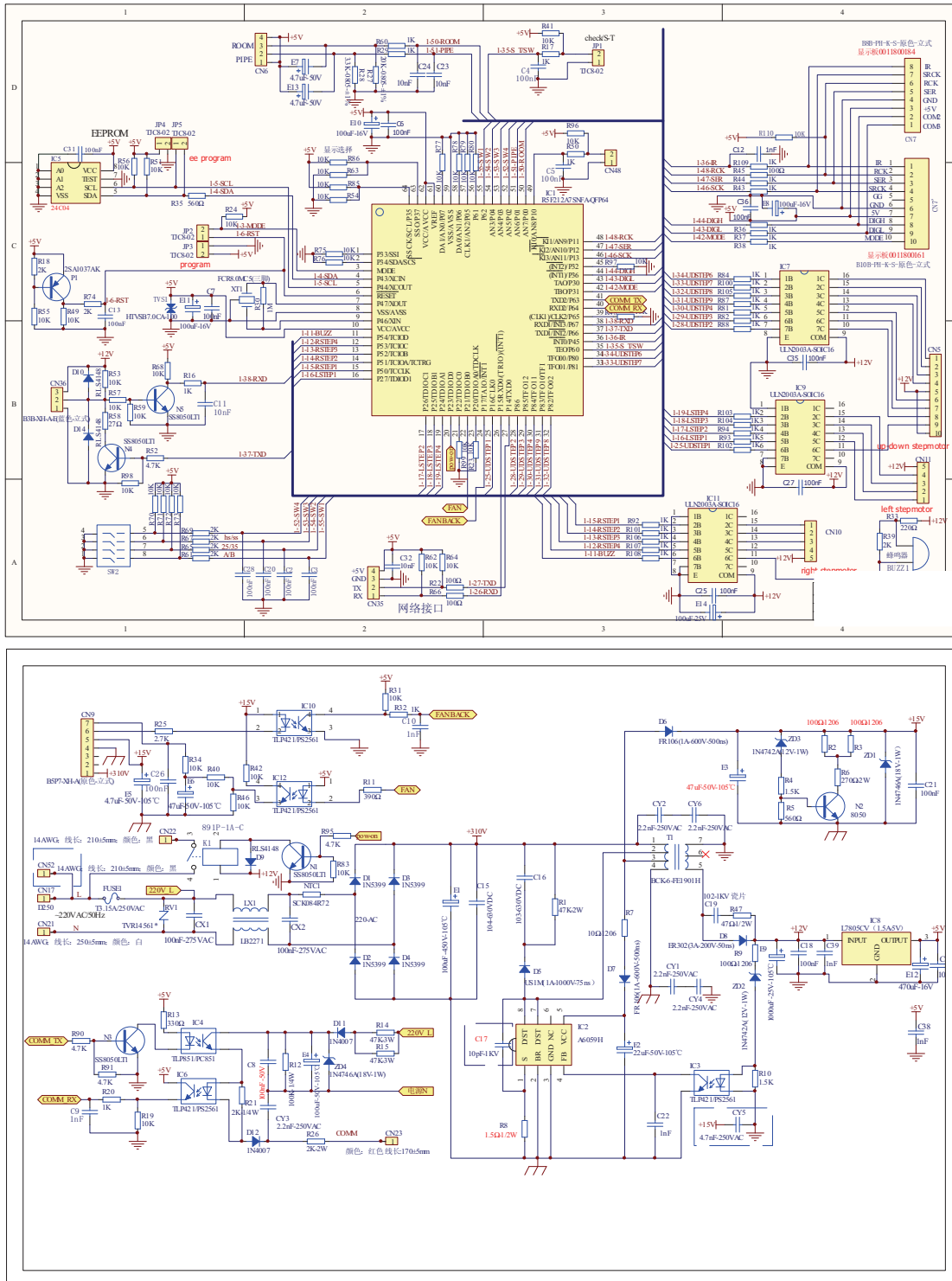


10.2.Outdoor unit



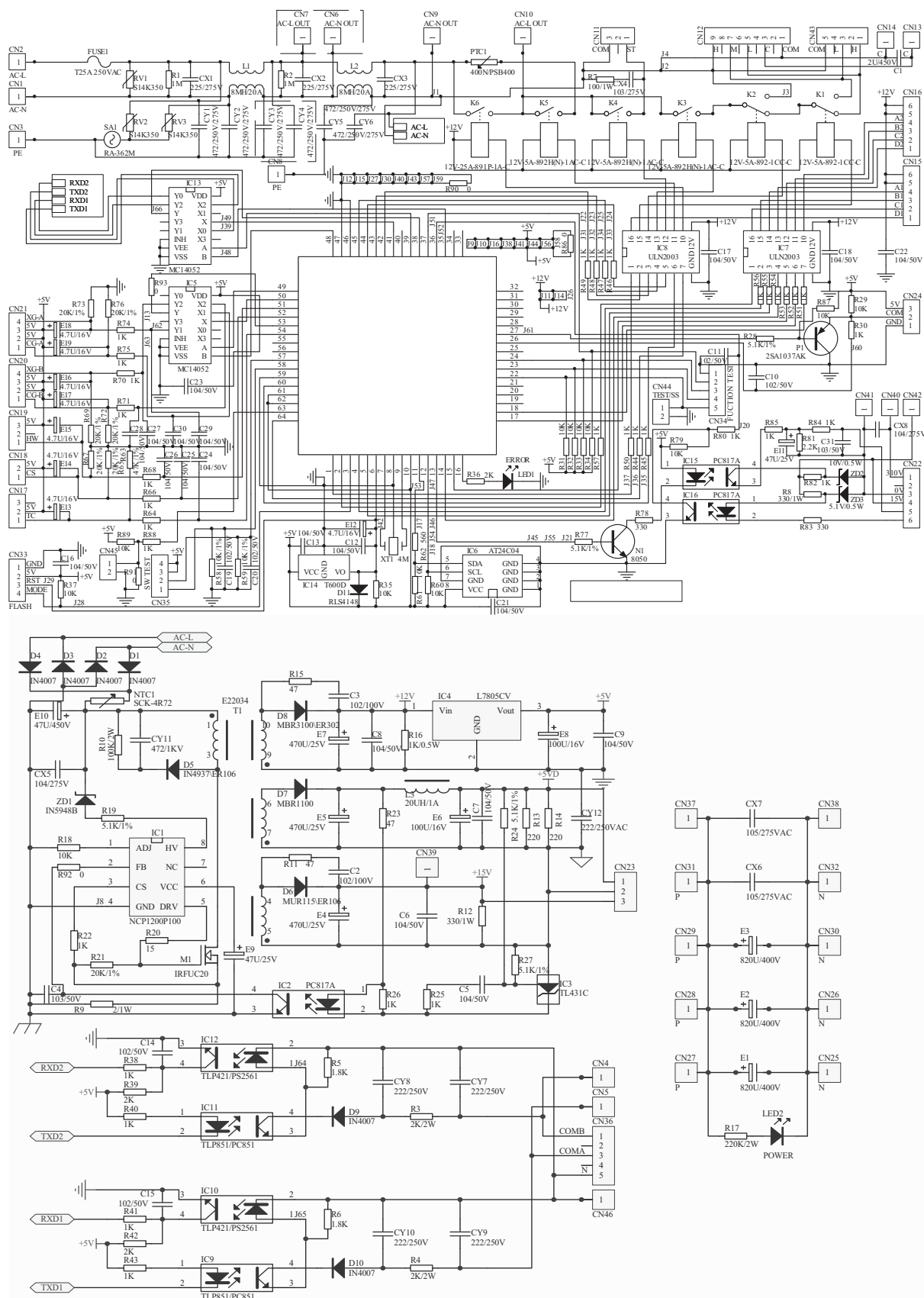
11.Circuit Diagrams

11.1.INDOORUNIT

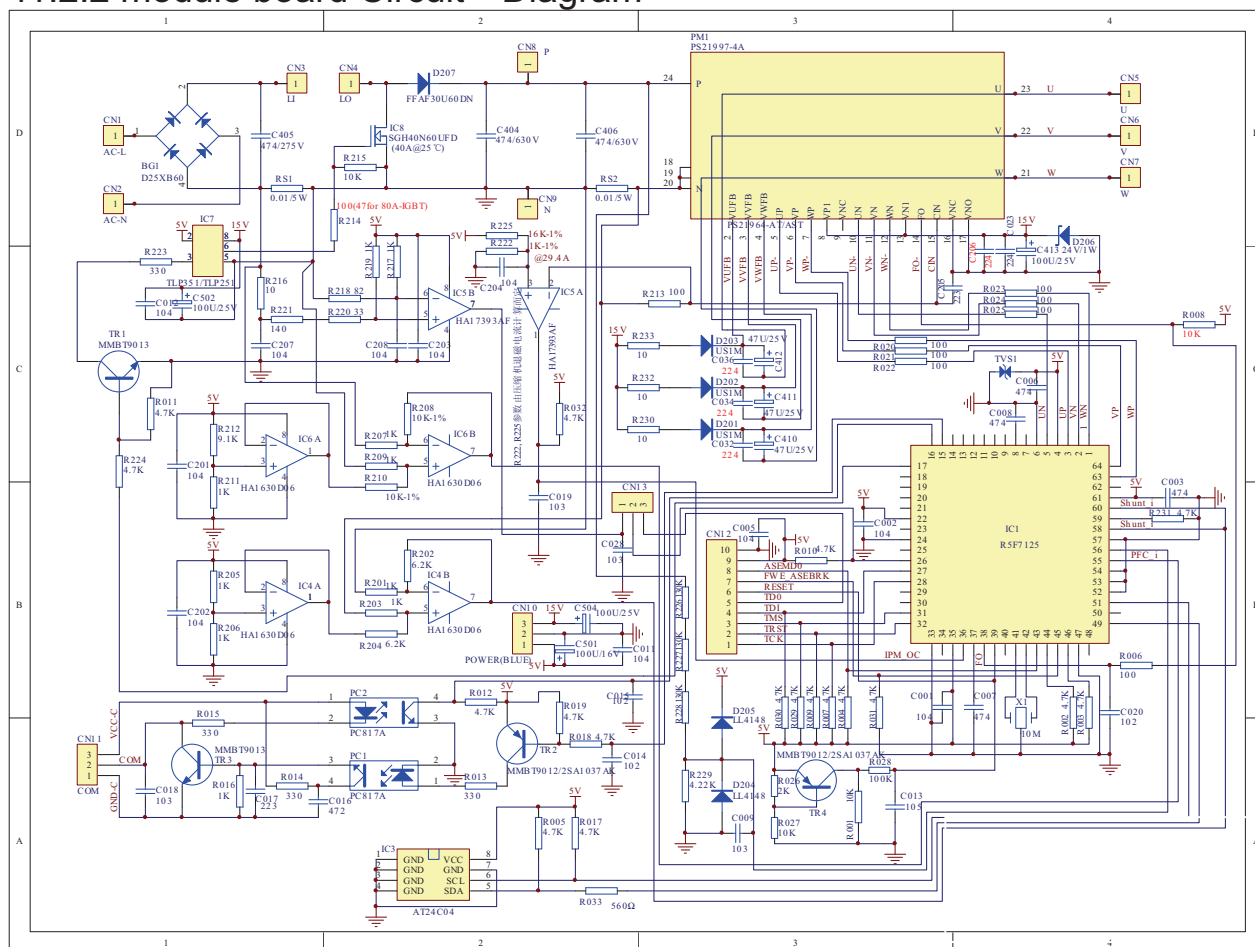


11.2.OUTDOORUNIT

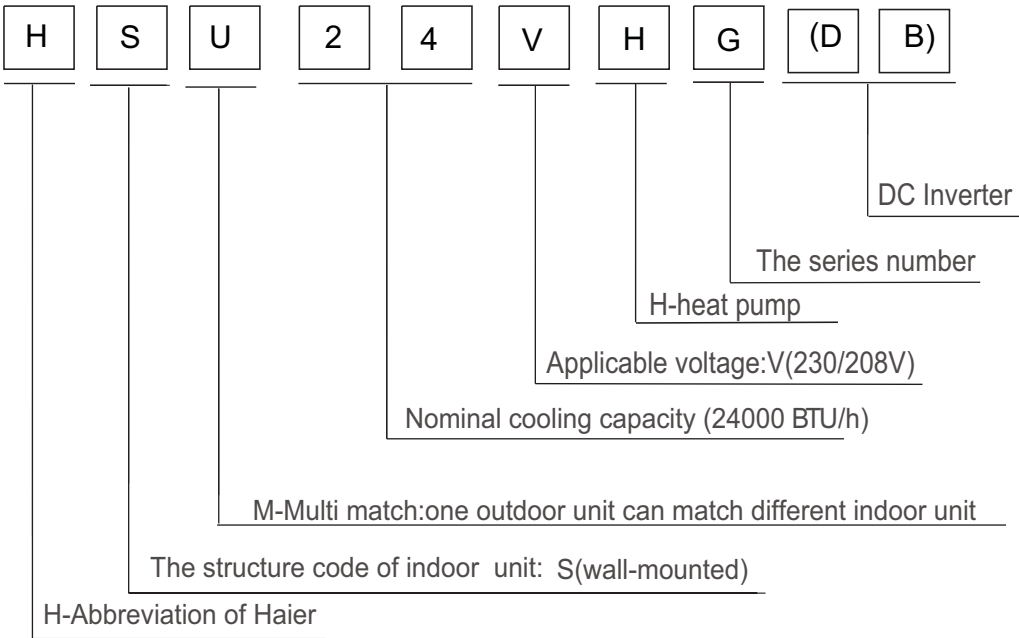
11.2.1 control board Circuit Diagrams



11.2.2 module board Circuit Diagram



12 Description of coding rules of unit model



Examples:

HSU-07RD03/R1,It represents wall-mounted split type heat pump air conditioner .The cooling capacity is 7000BTU/h,and the power supply is 220-230V/50Hz,"D" means the developing sequence,and"R1" means the refrigerant is R407C.

Sincere Forever

Haier Group

Haier Industrial Park, No.1, Haier Road

266101, Qingdao, China_

E-mail: hractech@haier.com

Tel: +86 532 88936935

[Http://www.haier.com](http://www.haier.com)

HSU-24HEG03/R2(DB)-SM

Edited by : Chen Huimin
Yu Huali

Signed by : Wang Fei

Approved by: Wu Hongjin